CO 04 CODE KO-789-D PKG. ____

→ JAN 23[redacted] [redacted] 33974

EST. WGT. 1199 762 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

24/247

PROCESSES	APPROVED BY
KO-789-D (I)	EWK 9-21-76
	DCG 9-21-76
	MTW 10-2-76
TYPED BY	
jlc 10-8-76	

MAKING NOTES

REMARKS

3862

Total Weight ~~5199#~~ (Req. _____)

NAME: "KROLOR" ORANGE Y

NON-BLEEDING

INSTRUCTIONS

247

DATE				1-24-80
TIME				7:40 PM
RELEASED BY				BD
PRESS	22	23	24	25
NO. OF CAKES	46	46	52	48

PRESS with AGITATION 36

WASH TO 5000 OHMS with 35-75°F water

REST AFTER 6 HOURS

LOAD on 6 cars

SAMPLES 1 - 8 oz. jar

DELIVER TO CTL for color

-PRESSING- RECORD

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED	10 PM				
CAKES USED	38				
WATER ON	13 PM				
HRS. WASHED	5 1/2				
OHMS	5000				
HRS. WASHED					
OHMS					
HRS. WASHED					
OHMS					
CAKE CONDITION	5				
NO. CARS LOADED					

EXPLAIN LOSSES

SAMPLED BY [redacted] RELEASED BY [redacted]

-DRYING-

DRY 16 HOURS AT 220°F L.V.

SAMPLES

DELIVER TO

LUMP: - OK - WET - SALTS - CONTAMINAT

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS: 13

NO. CARS PULLED LUMP WGT. 3946

SAMPLED BY RELEASED BY

-GRINDING-

MILL 938 HSP 3/32" RP SCREEN 3500 RPM

MAX. TEMP. 210 °F

SCREEN RPM

MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 1 Env. + 1 Pint Can

DELIVER TO CTL

DATE MIXED

SAMPLED BY RELEASED BY

33974
41
354

0.00 *

3.51 +
0.14 -
3.28 +
0.14 -
3.32 +
0.14 -
3.15 +
0.14 -
3.16 +
0.14 -
3.28 +
0.14 -
3.37 +
0.14 -
3.04 +
0.14 -
3.24 +
0.14 -
3.24 +
0.14 -
3.34 +
0.14 -
3.17 +
0.14 -
2.18 +
0.14 -
39.46 *

DUP050095346