

KALLER GYPSUM COMPANY, INC.

INTER-OFFICE MEMORANDUM

PLAINTIFF'S EXHIBIT

KG-74

TO George James
AT Santa Ana

DATE June 11, 1974

COPIES TO J. W. Blewett H. C. Dupuis ✓
R. C. Crowle P. J. Franklin
T. C. Donovan A. R. Olson
C. V. Durant T. V. Smith

FROM G. B. Kirk
AT KB-1145

SUBJECT PREMIX TOPPING - NON ASBESTOS

In response to the increasing concern about asbestos in joint compounds, we want to move ahead on our program to produce Premix Topping without asbestos. This will provide a topping compound which can be sanded on the job without putting asbestos fibers into the air.

The attached formula for non-asbestos Premix Topping has been successfully used to date on one Bay Area and one Seattle job. Additional job usage is under way in both areas.

Request that George James manufacture one batch of this Premix Topping, formula code J-6807 dated 6/10/74. Check the material at Santa Ana plant and send a sample to Tom Smith for a research check.

Request that Bob Olson advise George James where to ship this batch of non-asbestos Premix Topping for sale to a customer. Following successful use of this first batch, Bob Olson is requested to schedule additional orders for sale with George James to confirm satisfactory job performance of the non-asbestos Premix Topping.

This product is made with ground raw gypsum, regular PVA emulsion for binder, and special workability raw materials added to replace the asbestos.

GBK:jc
Enclosure OB J-6807
G. James
J. W. Blewett
H. C. Dupuis
P. J. Franklin
T. V. Smith

DRYWALL ACCESSORY PRODUCTS		COMPOUND	DATE: PAGE:	6/10/74 1 of 2
APPROVALS:		PRODUCING PLANT SANTA ANA	CANCELS: DATE:	NEW TEST BATCH
BULLETIN	DESCRIPTION	%	POUNDS	GALLONS
165	Ground Raw Gypsum	63.75	3650	
442	Talc	1.75	100	
086	Celite 434	1.75	100	
245	Thickener - Methocel 228	0.28	16	
200	Keltose	0.14	8	
330	Polyvinyl Alcohol	0.16	9	
453	Preservative - Dowicil 75	0.10	6	
470	PVAc Emulsion - Ucar 131 (3.69% on solids)	4.37	250	27
284	Oleic Acid	0.38	22	
450	Triethanolamine	0.19	11	
090	Colloids #60	0.10	6	
130	Ethylene Glycol	1.31	75	8
267	Odorless Mineral Spirits	1.26	72	11
	Water	24.46	1400	165
	TOTAL	100.00	5725	

MANUFACTURING INSTRUCTIONS:

1. See Process Bulletin J-2.
2. Filling - 4 gal. carton, 50 lb. net.
3. Blank out or delete the asbestos label.

QUALITY CONTROL:

TM-1 Viscosity, 150 gm cyl @ 5 sec.
 TM-6 Application
 TM-7 Workability

12 - 14 mm
 No lumps
 Equal to Standard