

pg 16 CODE RW-768-P PKG. 01 TIME 7:00 P.M.

PROCESSES		APPROVED BY	
() RW-768-P	(K)	BBK 8-29-77	
()	()	DCG 8-30-77	
()	()		
()	()		
TYPED BY			
NSA 9-2-77			

LOT F1442-1-Z

JUN 15 1981

TAB: PUNCH TOTAL WGT AS EST WGT
EST WGT (DO NOT PUNCH)
(REQ # 10315)

~~7187~~ LBS
6235

TAB: PUNCH FOLLOWING CONSUMPTIONS

TAB: DO NOT PUNCH

<u>CG</u>	<u>CODE</u>	<u>LOT</u>	<u>PQ</u>	<u>DISP</u>	<u>LBS</u>	<u>%</u>	<u>PULP WGT</u>
16	RC-3-A	E1537	93		1297		
16	RC-3-A						
16	RC-3-A						
16	RW-768-P						
16	RW-768-P						
		TOTAL	WGT		0007		

$$\frac{2640}{2532} \times 100 = 101.4\%$$

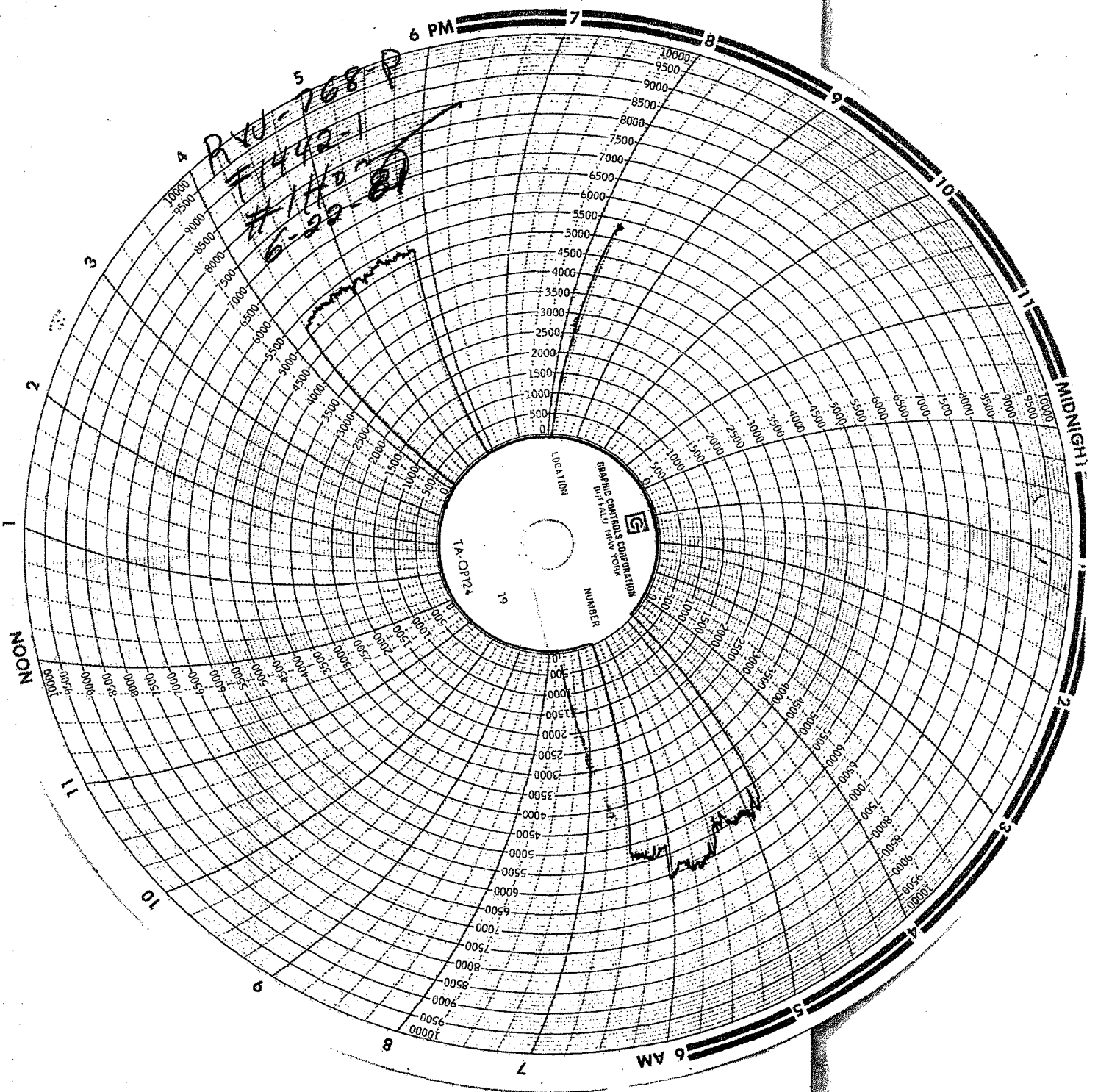
Stamp left from previous batch

NON-BLEEDING

MENT	NAME:	USE LBS.	N. CODE	ACCT. LBS.
IISC	MONASTRAL® RED B			
1	Note: Making Supv - 1 hr before taking S ²⁴ sample, advise CTL of status			
1	Obtain as listed above.		RC-3-A	1300-
2	Calc for S ¹⁸			1297
	7000# # RC-3-A Pulp Wgt (S ¹) = 265.5 # water			
LM	3 Plug ALM # 12 outlet			
2	4 DO NOT start agitator			
	5 Pump in RC-3-A from S ¹ (Must be 18% Min)			
	6 Start Agitator			
	7 Add in 3-5 min	320	741-B	320
	8 Stir 5 min & add Assume 50%	4	7-D	2
	9 Rinse grating, sides & mixer basket with 200# water			
	10 Stir 20 min			
	11 Stop agitator			
	12 Record: pH <u>11.6</u> (10.0-12.0)			
	13 If necessary, adj to pH (10.0-12.0) Assume 50%		7-D	
	Record: pH _____ Assume 75%		30-D	
	14 Pour in	40	195-B	40
	15 Stir 5 min			
	16 When scheduled, pour in Lot		RW-768	
	Note: Add as vol will permit During Homog			
✓	17 Run ALM thru Homog at 4800-5200 psi into V- <u>215</u>			
3	Note: Return material homogenized below 4800 psi to ALM			

JUN 24 1981

		PAGE 2 CG 16 CODE RN-768-P (K) EST. WGT.	LBS.	USE LBS.	CODE
CV	10	Rinse ALM with 255# water calculated in S 2 thru homog			
3	11	at 2000-5000 PSI			
Con t)	12	Drain lines from homog to CV into drum & pour into CV			
	20	Stir 20 min			
	21	Record: pH 11.2 (10.0-12.0)			
	22	If necessary, adjust to pH 10.0-12.0			
		Record: pH	Assume 50%		7-D
			Assume 75%		30-D
	23	Discharge +25 G thru packout line & pour into CV			
	24	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 37			
	25	Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record results S 37			
	26	If screen test is OK, close manhole cover, turn off light, & leave agitator on. Note: If screen test is not OK, notify supervisor.			
Homog	27	Clean Homog per SOP		25	3-A
4					
CV	28	Add # water as required to CV			
5		Note: If test is satisfactory, omit S's 28-31			
	29	Start agitator & stir 20 min or longer to uniformity			
	30	Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 37			
	31	Shut off agitator until test is available			
	32	When test is satisfactory, start agitator			
	33	Stir 5 min or longer			
	34	Check packout scale accuracy: 50# / 500#			
	35	Discharge thru packout screen as follows:			
		PACKAGE N-CODE	SCHEDULED PACK	TOTAL NET PACK	
	01	1824	18	18	4140
	15	1701	67	70	3500
		GRAND TOTAL NET PACK	88	7640	
		Note: After discharging +25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record in S 37			
	36	Stop agitator			
	37	Record:	Results	Time	SUPV
		S 25 Screen test			
		S 24 Color Sample to CTL			
		S 30 Resample to CTL			
		S 35 Sample during packout			
		S 35 Deliver to CTL			
		START	FINISH	OPTR	
		3:40 P	4:40 P	1707	



CG 16 CODE RW-768-P PKG. 01
→ F1442-1
EST. WGT. 7157 6235 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES RW-768-P (K)	APPROVED BY BBK 8-29-77 DCG 8-30-77
TYPED BY NSA 9-1-77	

MAKING NOTES

REMARKS

7532*
Tot. Wgt. 8467# Req. ()

NAME: MONASTRAL® RED B

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

AT	ATE	IME	RELEASED BY	RESS	O. OF CAKES	RESS	AGITATION	ASH TO	EST AFTER	OAD	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
											STARTED					
											CAKES USED					
											WATER ON					
											HRS. WASHED					
											OHMS					
											HRS. WASHED					
											OHMS					
											HRS. WASHED					
											OHMS					
											CAKE CONDITION					
											NO. CARS LOADED					
											EXPLAIN LOSSES					

SAMPLES
DELIVER TO

SAMPLED BY RELEASED BY

-DRYING-

HOURS	L.V.	H.V.	LUMP:	OK	WET	SALTS	CONVARIATE
EMP.	°F	°F					

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TONO. CARS PULLED
SAMPLED BY RELEASED BY

-GRINDING-

MILL	SCREEN	RPM	SCREEN	RPM
MAX. TEMP.	°F		MAX. TEMP.	°F

EXPLAIN LOSSES

SAMPLE AFTER / WITHOUT MIXING
SAMPLES

DATE MIXED

DELIVER TO C T L

SAMPLED BY RELEASED BY

→ F1442-2
EST. WGT. 6235 LBS.

PROCESSES

APPROVED BY

TYPED BY

MAKING NOTES

REMARKS

Total Wgt. 7534

NAME:

NON-BLEEDING

INSTRUCTIONS

- PRESSING -

RECORD

VAT						PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE						STARTED					
TIME						CAKES USED					
RELEASED BY						WATER ON					
PRESS						HRS. WASHED					
NO. OF CAKES						OHMS					
PRESS						HRS. WASHED					
WASH TO					AGITATION	OHMS					
TEST AFTER					HOURS	HRS. WASHED					
LOAD						OHMS					
						CAKE CONDITION					
						NO. CARS LOADED					
						EXPLAIN LOSSES					

SAMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

DEYING.

HOURS	L.V.	H.V.	LUMP: - OK - WET - SALTS - CONTAMINATE
TEMP.	OP	OP	
1000	100	100	
1100	100	100	
1200	100	100	
1300	100	100	
1400	100	100	
1500	100	100	
1600	100	100	
1700	100	100	
1800	100	100	
1900	100	100	
2000	100	100	
2100	100	100	
2200	100	100	
2300	100	100	
2400	100	100	
2500	100	100	
2600	100	100	
2700	100	100	
2800	100	100	
2900	100	100	
3000	100	100	
3100	100	100	
3200	100	100	
3300	100	100	
3400	100	100	
3500	100	100	
3600	100	100	
3700	100	100	
3800	100	100	
3900	100	100	
4000	100	100	
4100	100	100	
4200	100	100	
4300	100	100	
4400	100	100	
4500	100	100	
4600	100	100	
4700	100	100	
4800	100	100	
4900	100	100	
5000	100	100	
5100	100	100	
5200	100	100	
5300	100	100	
5400	100	100	
5500	100	100	
5600	100	100	
5700	100	100	
5800	100	100	
5900	100	100	
6000	100	100	
6100	100	100	
6200	100	100	
6300	100	100	
6400	100	100	
6500	100	100	
6600	100	100	
6700	100	100	
6800	100	100	
6900	100	100	
7000	100	100	
7100	100	100	
7200	100	100	
7300	100	100	
7400	100	100	
7500	100	100	
7600	100	100	
7700	100	100	
7800	100	100	
7900	100	100	
8000	100	100	
8100	100	100	
8200	100	100	
8300	100	100	
8400	100	100	
8500	100	100	
8600	100	100	
8700	100	100	
8800	100	100	
8900	100	100	
9000	100	100	
9100	100	100	
9200	100	100	
9300	100	100	
9400	100	100	
9500	100	100	
9600	100	100	
9700	100	100	
9800	100	100	
9900	100	100	
10000	100	100	

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES

DELIVER TO

NO. CARS PULLED

LUMP VGT.

SAMPLED BY

RELEASED BY

-GRINDING-

WELL	SCREEN	RPM	SCREEN	RPM
MAX. TEMP.	°F		MAX. TEMP.	°F

EXPLAIN LOSSES

SAMPLE AFTER / WITHOUT MIXING

DATE MIXED

SAMPLES

CAMBI EN RV

RELEASED BY

DUP050096968