CENTRAL ENGINEERING DEPARTMENT

PROGRESS REPORT

CEA NO.	AR NO.	DATE
1430	1430	August 14, 1968

PRODUCT: Aroclors

TITLE: Increase Aroclor Capacity

DIVISION	PLANT
Organic	Anniston

L Ross.

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SCOPE

Aroclor production facilities at Anniston will be expanded by the addition of tankage for storage and for the preparation of blends, drumming facilities in a new building (to be expanded on another project, CEA 1452, into a product warehouse), new and larger flakers for solid Aroclors and for biphenyl in the same building, and packaging equipment for flaked products. Tank truck loading and a new track spur with tank car loading and unloading facilities are included.

DSW 200609

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Monsanto

STLCOPCB4058673

Product Aroclors Location Anniston, Alabama

Title Expand Aroclor Capacity

Data Tabulated As Of July 31, 1968 CEA No. 1430 AR No. 1430

				Last Month	This Mo.
Appropriation	M$	1,400			
Current Estimate	M$	1,307 *	Process Design, % Complete	97	98
Date of Estimate		8/8/68	Mechanical Design, % Complete	94	98
Expended & Committed	M$	963	Construction, % Complete	43	60
Spent This Month	M$	200	% Expended & Committed	62	74
Scheduled Completion		Tk.Farm 7/68,Flakers 10/68	Design Manpower	14	12
On Schedule?		Insulator Strike - See Below	Construction Manpower	48	55

* $93,000 to be applied to a common building was transferred to CEA 1452.

SCHEDULE:

The tank farm is essentially complete except for pipeline insulation. The insulators went on strike 8/1/68 and no prompt settlement is foreseen. The plant will start up on Aroclor 1242 only about 8/20. They can operate perhaps until December without insulation. Cleaning of tanks is underway. Subject to timely settlement of insulator strike, the flaker area can be completed on schedule.

FINANCIAL:

Completion of the original goals and five approved variances totalling $70,000 is expected within appropriation.

DESIGN:

The design staff is cleaning up minor details in the flaking area. These will be complete 8/15 except for some drumming steel details and execution of minor variances.

Preparation of a scope and estimate for the Porocell treating column work has begun. Division Management is considering adding this work as a major variance to this appropriation request. A schedule will be developed by the September report.

Evaluation of the mill for Aroclor 1268 has begun.

DRUMMING FACILITIES:

The Toledo scale strike ended 8/12. Expediting is trying to improve our position in Toledo's scheduling of the high speed drumming scale. The decision to relocate existing facilities to the new site depends on resolution of the insulators strike.

R. W. Peterson

R. W. Peterson
Project Manager

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