MD-3-A

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE RL618 LOT 38324

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PO
	30	2796	52	
	STUMP	Lump	2090	

TOTAL NET WT. 2796 PKG. N–CODE

PROD. SPVR.	DATE	WHSE. OPER.
	12/28/95	

DUP050106503

0.T

150.+
159.+
150.+
163.+
141.+
147.+
133.+
155.+
136.+
142.+
139.+
145.+
133.+
147.+
151.+
152.+
153.+
131.+
143.+
26.+
2756.T

DUP050106504

37/901

CG 32 CODE RT-618-D PKG. ____

→ Dec'd 38224

EST. WGT. 2597 LBS. 2 Jr

20

PROCESS INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
RT-618-D (T)	JJG 08-15-78
Alternate	AMJ 09-20-78
reTYPED BY	PJR
emw061279	Euk 06-15-79

MAKING NOTES

REMARKS

NAME: WATCHUNG® RED Y

NON-BLEEDING

INSTRUCTIONS — PRESSING — RECORD

					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT	901				STARTED	9:39AM				
DATE	12-10-80				CAKES USED	60				
TIME	8:15PM				WATER ON	1PM				
RELEASED BY	JWS				HRS. WASHED	3				
PRESS	32	37			OHMS	7000				
NO. OF CAKES	60	60			HRS. WASHED					
PRESS without AGITATION					OHMS					
WASH TO 3000 OHMS with 35-75°F water					HRS. WASHED					
TEST AFTER 2 HOURS					OHMS					
LOAD on 8 cars					CAKE CONDITION					
Use Mn free equipment					NO. CARS LOADED	5 9 3 4 2				
Instruct Making Area to add 10#					EXPLAIN LOSSES					
N-588-A halfway thru pressing										
Clean Magnetic Separator after Pressing										
Cleaned by Time Cleaned										
SAMPLES 803					SAMPLED BY		RELEASED BY			
DELIVER TO										

DRYING

Dry 20 hours at 180°F	LUMP: — OK — WET — SALTS — CONTAMINATED
Use Mn free equipment	Dryer sections used:
Use paper liners in L/P	
Hold on track 30 min before dumping pans	
	ADDITIONAL DRYING HOURS REQUIRED
	NO DRUMS 18
SAMPLES 803	NO. CARS PULLED LUMP WGT. 2749
DELIVER TO	SAMPLED BY 85 RELEASED BY

GRINDING

MILL 2 LSP 1/8" RP SCREEN 1750 RPM	SCREEN RPM
MAX. TEMP. 150°F	MAX. TEMP. °F
Do not grind other organics in immediate area	
Use Mn free equipment	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED 12/23/80
SAMPLES 2 Env	
DELIVER TO C T L	SAMPLED BY 271 RELEASED BY

DUP050106505

38224
51

85

0.00 *

1.69 +
0.14 -
1.63 +
0.14 -
1.65 +
0.14 -
1.52 +
0.14 -
1.67 +
0.14 -
1.72 +
0.14 -
1.65 +
0.14 -
1.56 +
0.14 -
1.86 +
0.14 -
13.69 *

Scan

38224
51
52

0.00 *

13.69 +
1.70 +
0.14 -
1.59 +
0.14 -
1.62 +
0.14 -
1.77 +
0.14 -
1.84 +
0.14 -
1.73 +
0.14 -
1.72 +
0.14 -
1.70 +
0.14 -
1.80 +
0.14 -
27.90 *

DUP050106506