July 6, 1972
TEX-978
NEW FORMULA

PLAINTIFF'S EXHIBIT

GP-2273

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX-978 (FILLER "X")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound TEX-977 and TEX-979.

FORMULA

Raw Material	Function	R.M. Spec	Percent	Lbs/Batch
Dowicil 100	Fungicide 20-30	193	.15	12.00
Polyvinyl Alcohol	Adhesive Gelvatol	162	.60	48.00
Methocel 228	Water retention aid	170	.75	60.00
Mica	Anti-cracking agent	11	7.00	560.00
Asbestos (SG-210)	Bulking agent	-	3.75	300.00
Land Plaster	Filler	13	87.75	7020.00
			100.00	8000.00

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Filler shall be very heavily bodied and posses fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula No. TEX-979 at least twice a day or with every 6th or 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No. TEX-979.

EDO:elz

Gelvatol 33.82 lbs per cu ft
mica 12.54
Gypsum 31.73 - loose
49.78 - packed
7RF9 asbestos 20.14 - packed
" " 10.6 - loose
SG-210 asbestos 5.3 - loose
Ready mix filler 40.5 - loose 7-10-72

Lehnert 10.3.01-49

SGP 0018157

[illegible] taken out of [illegible] wrapped 45#