

Operation Report
Dept. 246 - Aroclor
October - 1966

WOODWARD

Production (Current Month)

Scheduled - 2,023,909#
Actual - 2,023,909#

Production Summary

<u>Aroclor</u>	<u>Current Month</u>	<u>Year to Date</u>
1242	752,308#	8,630,109#
1248	500,458#	4,169,222#
1254	278,160#	4,079,460#
1260	490,183#	3,847,061#
1262	2,800#	49,040#
1232	0	12,012#
	<u>2,023,909#</u>	<u>20,786,904#</u>

Yields

	<u>Standard</u>	<u>Actual</u>	<u>YTD</u>
% Theory Yield on Biphenyl-	97.0%	101.11%	98.53%

Availabilities

Repair - 100% Process - 100% Other - 100% Total - 100%

There were 191 hours (26%) of inventory downtime during October.

Quality

Two lots of electrical grade 1242 were produced this month. The thermal-chemical stabilities were 61 ppm and .54 ppm. The unstable chlorides were 0.50 ppm and 0.45 ppm. These two stability chlorides have been high all this year for no known reason.

Operations

Three of the five chlorinators were in operation during the month. The horizontal pump on No. 2 still was repacked twice this month. The coil on No. 2 still was replaced on 10/28/66 due to pluggage.

D. E. Harris

ghw

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