

DI 10050457045

CG 04 CODE KO-909-D

EST. WGT. 1674 1596 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES KO-909-D (C) APPROVED BY EWK 1-27-78 DCG 1-30-78
TYPED BY NSA 3-13-78
MAKING NOTES

REMARKS

5296
TOTAL WGT. 5274 (Req)

NAME: KROLOR® ORANGE Y

NON-BLEEDING

INSTRUCTIONS

- PRESSING -

RECORD

VAT	245					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	6-19-80					STARTED	1:00				
TIME	9:20 PM					CAKES USED	52				
RELEASED BY	S.B.					WATER ON	5:30				
PRESS	2	22	23	24	25	HRS. WASHED	3				
NO. OF CAKES	46	46	46	52	48	OHMS	2300				
PRESS with						HRS. WASHED					
WASH TO	2000					OHMS					
TEST AFTER						HRS. WASHED					
LOAD	on 6 cars					OHMS					
						CAKE CONDITION	7				
						NO. CARS LOADED					
						EXPLAIN LOSSES					

SAMPLES 1-8 OZ
DELIVER TO CTL for color

SAMPLED BY 499 RELEASED BY

- DRYING -

DRY 22 HOURS AT 180°F LUMP: - OK - WET - SALTS - CONTAMINATED

Dry on first stage only.

Reset every 5 hr til dry.

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO

NO. CARS PULLED
SAMPLED BY

NO. DRUMS: 18
LUMP WGT. 5327
RELEASED BY 1366

- GRINDING -

MILL 938 HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP. 170°F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE / WITHOUT MIXING
SAMPLES 1 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY

RELEASED BY

N32347.01

DUP050457646

41
296

351.81 +

351.81 *

3.11	+
0.14	-
3.18	+
0.14	-
3.31	+
0.14	-
3.20	+
0.14	-
3.21	+
0.14	-
3.37	+
0.14	-
3.20	+
0.14	-
3.27	+
0.14	-
3.16	+
0.14	-
3.16	+
0.14	-
3.32	+
0.14	-
3.15	+
0.14	-
3.12	+
0.14	-
3.20	+
0.14	-
3.06	+
0.14	-
3.07	+
0.14	-
2.95	+
0.14	-
1.75	+
0.14	-
53	*

N32347.02

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