

CONFIDENTIAL

420/02/DE11-14 01/

PLAINTIFF'S
EXHIBIT
IMO-22

1. SCOPE

This specification covers compressed asbestos sheet gasket material for use in steam and water environments.

2. ORDERING DATA (Reference HH-P-46)

- a. Compressed Asbestos Sheet, HH-P-46¹ (March 3, 1975)
- b. Class 1
- c. Lubricant: N/A
- d. Weight/Thickness/Form: Refer to Purchase Order
- e. Minimum/Maximum of Sheet Length and Width: Refer to Purchase Order
- f. Identification: HH-P-46 Class 1, Manufacturer's Name and Product Identity
- g. Packaging and Packing: Level C, Unless Otherwise Noted on Purchase Order
- h. Special Markings: See DE 11-14C.4 Paragraph 3.5 and HH-P-46 Paragraph 5.3.
- i. Shipping Containers Palletized - N/A, Unless Otherwise Noted on Purchase Order

3. ADDITIONAL REQUIREMENTS

- 3.1 Supplier must be on the Qualified Products List (QPL) for HH-P-46.
- 3.2 Quality Assurance: Certification of Compliance to specifications is required and must contain objective quality evidence* that specification has been met.
- 3.3 One copy of documentation is to be sent to Imo Industries Inc., Delaval Condenser Division, 801 West Front Street, Florence, New Jersey 08518-1198 to the Attention of Purchasing Department; and two copies to be sent with the shipment.
- 3.4 Purchase order shall contain Delaval Condenser Division Standard Notes 907, 916 and 917.
- 3.5 Each sheet shall be labeled with the following cautionary note, or equivalent:

CAUTION

CONTAINS ASBESTOS FIBERS. AVOID CREATING DUST. BREATHING ASBESTOS DUST MAY CAUSE SERIOUS BODILY HARM.

* Objective Quality Evidence (OOE) means that tests were done and that the manufacturer maintains test files substantiating the specification requirements have been met.

TX0072

					IMO Delaval Condenser Division Florence, NJ 08518			
SEE SHEET 2					TITLE COMPRESSED ASBESTOS SHEET (HH-P-46)			
					DRWN	DATE	SYMBOL DE 11-14C.4 Sheet 1 of 2	REV
					APPR	DATE		
CHG	ALTERATIONS				DATE	BY	APPR	

REVISION/APPROVAL PAGE

REV.	DATE	APPROVED	DESCRIPTION
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-	06/10/91	<i>bl</i>	Issued
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TX0073



Delaval Condenser Division
Florence, NJ 08518

					TITLE		COMPRESSED ASBESTOS SHEET (HH-P-46)	
					DRWN	DATE	SYMBOL DE 11-14C.4 Sheet 2 of 2	REV
CHG	ALTERATIONS	DATE	BY	APPR	APPR	DATE		

- (a) Navy and Commercial
- (b) Material: Compressed Asbestos Sheet - HH-P-46* Class 1
Supplier must be on Qualified Products List
QPL HH-P-46
- (c) Quality Assurance - Certification of Compliance to Specifications.
Certificates must contain objective quality evidence as defined
in MIL-STD-109.
- (d) Level C Packaging per Par. 5.2.3 of HH-P-46
- (e) Documentation to be sent to Transamerica Delaval Inc., Condenser
and Filter Division, Florence, NJ 08518 - Attention: Quality
Control Department.
- (f) Government Contract Provisions are Applicable to this Purchase.

Revision of above specifications is that in effect at time of pro-
curement unless otherwise noted.

When ordering the above material on traveling requisition for stock
of specific job application, traveling requisition and inventory con-
trol ledger cards should reference this specification.

The traveling requisition and ledger card should carry the following
information:

	<u>TK.</u>	x	<u>LENGTH</u>	x	<u>WIDTH</u>	<u>PROCUREMENT SPEC.</u>
EXAMPLE:	1/16"		150		150	DE 11-60A5.1
	COMPRESSED ASBESTOS SHEET PER FEDERAL SPECIFICATION HH-P-46 CLASS 1					

The purchase order should carry above size information and a copy of
this specification.

*NOTE: Supersession Date. The asbestos sheet covered by Military
specification MIL-A-17472B, Asbestos Sheet, Compressed (Gasket
Material), dated 22 May 1964 is now Class 1 of this specifi-
fication.

TX0074

2 Corrected Typo Err.				 Transamerica Delaval TRANAMERICA DELAVAL INC. CONDENSER & FILTER DIV. FLORENCE, N. J. 08518	
Ex. was DE 11-65A5.1	7/9/85	✓	TITLE PROCUREMENT SPECIFICATION		
HH-P-46 Class 1 was	9/2/80	✓	COMPRESSED GASKETS, HH-P-46		
MIL-A-17472, Added *NOTE		!!	ORWN	DATE	SYMBOL
Issued	1/2/67	HWB	DATE	SYMBOL	REV
CHG	ALTERATIONS	DATE	BY	APPR	DE 11-60A5.1
					2