

[illegible]

EQUIP MENT	NAME: MONASTRAL RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
MISC 1	NOTE: MAKING SUPV - 1 HR BEFORE TAKING S24 & S34 SAMPLE, ADVISE CTL OF STATUS OBTAIN AS LISTED ABOVE CALC FOR S18 7932# _____ # RC-3-A PULP WGT (S1) = _____ # WATER			RC-3-A	1300
ALM 2	3 PLUG ALM #2 OUTLET 4 DO NOT START AGITATOR 5 DUMP IN RC-3-A FROM S1 (MUST BE 18% MIN) 6 START AGITATOR 7 ADD IN 3-5 MIN 8 STIR 5 MIN & ADD 9 RINSE GRATING, SIDES & MIXER BASKET WITH 200# WATER 10 STIR 20 MIN 11 STOP AGITATOR 12 RECORD: PH _____ (10.0-12.0) 13 IF NECESSARY, ADJ TO PH (10.0-12.0) RECORD PH _____ 14 POUR IN 15 STIR 5 MIN 16 WHEN SCHEDULED, POUR IN NOTE: ADD AS VOL WILL PERMIT DURING HOMOG.	ASSUME 50% ASSUME 75% LOT _____ _____ _____	320 4 _____ 40	741-B 7-D _____ 30-D 195-B RW-768	320 2 _____ _____ 40
CV 3	17 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-_____. NOTE: RETURN MATERIAL HOMOGENIZED BELOW 4800 PSI TO ALM. 18 RINSE ALM WITH _____ # WATER CALCULATED IN S2 THRU HOMOG AT 2000-5000 PSI 19 DRAIN LINES FROM HOMOG TO CV INTO DRUM & POUR INTO CV 20 STIR 20 MIN.				

EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RW-768-P (K)	USE LBS	N-CODE	ACCT LBS
CV	21	RECORD: PH _____ (10.0-12.0)			
3	22	IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50%		7-D	
CONT		RECORD PH _____ ASSUME .75%		30-D	
	23	REMOVE DISCHARGE LINE & SCREEN			
	24	WHILE DISCHARGING HALF OF A 6 GAL. KIT THRU THE BOTTOM OUTLET, SET FLOW TO ENABLE FILLING A JAR (REFER TO PROCEDURE M0012). FILL 1-16 OUNCE JAR. DELIVER TO CTL FOR COLOR. RECORD: S-38 & SHUT OFF AGITATOR, LIGHTS AND CLOSE MANHOLE COVER.			
HOMOG 41	25	CLEAN HOMOGENIZER PER STANDARD PRACTICE	25	3-A	25
CV	26	ADD _____ # WATER AS REQUIRED TO CV			
5		NOTE: IF TEST IS SATSFCTRY, OMIT S'S 26-29			
	27	START AGITATOR & STIR 20 MIN OR LONGER TO UNIFORMITY.			
	28	FILL 1-16 OUNCE JAR AS PER S-24 & DELIVER TO CTL FOR COLOR. RECORD: S-38.			
	29	SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE			
	30	WHEN TEST SATISFACTORY, START AGITATOR, STIR 20 MIN OR LONGER			
	31	CHECK PAKOUT SCALE ACCURACY: 50# _____ 500# _____			
	32	INSTALL PAKOUT LINE & SCREEN (MAKE SURE IT'S CLEAN)			
	33	AFTER DISCHARGING +/-25 GAL, FILL 2-16 OZ. JARS FROM PAKOUT LINE & RUN SCREEN TEST AS PER PROCEDURE M0026 WITH 1 JAR.			
	34	IF SCREEN TEST OK, DELIVER 1-16 OZ JAR TO CTL FOR SCREEN TEST. RECORD TIME: _____ NOTE: OPERATOR SHOULD WAIT FOR RESULTS.			
	35	IF SCREEN TEST IS OK, IMMEDIATELY BEGIN DISCHARGING THRU PAKOUT SCREEN AS FOLLOWS: RECORD: S-38			
		PKG N-CODE SCHEDULE PK TOTAL NET PK			

	36	AFTER DISCHARGING +/- 80% OF BATCH, FILL COMPLETELY 2-16 OZ. JARS FROM PAKOUT LINE, MARK "FINAL", DELIVR TO CTL FOR COLOR TEST WHEN PAKOUT COMPLETE, RECORD: S38			
	37	STOP AGITATOR			
	38	RECORD: RESULTS TIME SUPV			
		S24 SMPL TO CTL-CLR _____			
		S28 RESMPL TO CTL-CLR _____			
		S33 AREA SCREEN TEST _____			
		S34 SMPL CTL SCRNR TEST _____			
		S36 FNL SMP CTL-CLR _____			
		START FINISH OPTR			

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PRODUCT NAME = MONASTRAL RED B

DATE PRINTED: 11/20/81

CG 16 CODE RW-768-P PKG ____

PROCESSES | APPROVED BY
RW-768-P (K) | BBK 11/13/81
TYPED BY: JMH

12/26/82
(DATE)

L2H58-1
(LOT)

NOTES: _____

EST. WT. 8382* LBS.

**** PRESSING INSTRUCTIONS ****

****** DO NOT PRESS ******