

TO C. E. Caprye - Seattle
G. W. James - Santa Ana
R. L. Muhr - Antioch

DATE March 24, 1975

COPIES TO E. K. Denning
G. B. Kirk
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FROM T. V. Smith ✓
AT Antioch E & D

SUBJECT COVER-TEX

Work Order #696-313

We request the next test batch for Cover-Tex Wall Texture be made in your plant as soon as possible.

The changes will establish the formulation as a casein-starch binder system, and uses a lower level of titanium pigment to match the non-asbestos K-Spray.

Substantial cost reductions will be incurred by these modifications and also assist in the reduction of our casein inventories.

Please forward a 5 lb. sample to our attention prior to release to Sales for field testing.

TVS/sc
Attachment

REYNOLDS ACCESSORY PRODUCTS)		WALL TEXTURE NON-ASBESTOS	DATE: 3-24-75 GE: 1 of 1		
APPROVALS:		PRODUCING PLANT: SAND ANA, <u>ANTICOR</u> SEATTLE.	CONFIRMED TEST BATCH DATE:		
BULLETIN	DESCRIPTION		%	POUNDS	GALLONS
220	Whiting		43.44	1000	
442	Talcum 144-71		21.72	500	
247	Whiting 144-71 "SP"		13.03	300	
446	Titanium Pigment		1.09	25	
056	Wool Clay		3.26	75	
489	Wollastonite		13.03	300	
102	Di Ammonium Phosphate		0.13	3	
022	Ammonium Bi Borate		0.13	3	
245	Methocel 228 ⁽⁹²⁵⁾ CELLOSIZ E QP440H		0.35	8	
453	Preservative		0.13	3	
435	Casein		1.09	25	
164	Glyoxal 80%		0.30	7	
436	Staramic 747		2.17	50	
430	STPP		0.13	3	
	TOTAL		100.00	2302	

MANUFACTURING INSTRUCTIONS:

1. Mixing time shall be 8 minutes minimum and 12 minutes maximum.
2. Blank out asbestos warning on sacks.

QUALITY CONTROL:

TM-1A Viscosity, 100 gm cone @ 5 sec.,
200 gm per 150 cc water

30 - 40 mm

TM-3A Bond

Equal to Standard