

DAILY REPORT
VINYL DAILY REPORT

03 APR 00 05:00

SHIFT	OM	41-45	46&47	ABNORM	BAT	RPTS	SPILL	RPT	PERSONNEL	HOURS	SAFETY:
				YES	NO	YES	NO	OVERTIME	ABSENT	VAC	
8	9	8	4					12	12	0	F.A. YES NO
9	10	10	4					12	12	0	M.T. YES NO
TOTALS	19	18	8					12	12	0	NOTES

MISCELLANEOUS

BLEND TANKS

PRODUCT SILOS

INTERMEDIATE SILOS

SILO	PRODUCT	M LBS	GRADE	SILO	PRODUCT	M LBS	GRADE	BLD	TK	PRODUCT	%	OM	GOAL
281	5415	65	1	1675	5385	64	1	407	5325	5325	28	NM	741-745
282	5395	66	1	1676	5385	11	1	501	5395	5395	47	NM	746-747
475	5465	55	1	1677	5385	61	1	502	5385	5385	62	TOTAL	BATCHES 54
476	5415	32	BLAK	1678	5385	17	1	550	POND	POND	0	WHY	WERE BATCHES LOST
478	5305	14	1	1679	5385	9	1	551	POND	POND	2	FLU.D	BED DOWN
479	5325	11	1	1680	5385	9	1	552	POND	POND	0	745	DOWN
490	5395	16	1	1681	5305	59	CONT	553	POND	POND	0	600	KX DOWN
491	5395	41	1	1682	5325	17	1	644	5325	5325	33	HOLDING	700/780 DOWN
492	5415	19	1	1683	5325	9	1	646	5385	5385	1	AT	FIBRES
493	5415	52	1	1684	5325	141	1	647	5385	5385	1		
575	5325	10	STUP	1685	5385	69	1	648	5325	5325	0		
576	5225	72	VISC	1686	5385	44	1	649	5325	5325	67		
577	5465	10	1	1687	5385	14	1	650	5325	5325	0		
578	5225	68	BME	1688	5385	43	1	651	5325	5325	0	HRS	INCINERATOR ON
				1689	5325	179	1800	652	5325	5325	0	GPM	AVG HM STRIPPER1
				1690	5325	31	1	653	5325	5325	0	GPM	AVG LM STRIPPER2
				1691	5305	138	REDY	654	5385	5385	1	GPM	AVG OM STRIPPER3
				1692	DEBK	80	STUP	655	5385	5385	0		
								747	5415	5415	46		

ROLS DLY AVG 11.646

LAST B# >20 64629

ROLS > 20 1.0000

SILOS	M LBS	1526.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED&WEIGHT	1526.0	1300	POLY	1	1	1	600	10M	FVCM	73	5225	0	300	5	23.8
		1400	POLY	4	4	4	686	10M	S RVCM	7	5265	0	400	6	22.5
COMPOUND MLBS	211,281	500	DUMP	5	5	5	690	10M	N RVCM	0	5305	0	500	5	23.1
YARD MLBS	2,400,000	600	OFF	6	6	6	684	10M	N FVCM	71	5325	363587	600	0	3.6
PREVIOUS DAY	2,500,000	700	POLY	7	7	7	690	10M	S FVCM	64	5385	1671244	700	2	7.2
PRODUCTION TOT	2,487,281	741	POLY	8	8	8	682	10M	E RVCM	12	5395	0	741	5	23.4
MONTH TO DATE	5,092,032	742	POLY	9N	9N	9N	687	10M	N RVCM	20	5415	0	742	6	23.8
		743	POLY	9S	9S	9S	686	10M	SPHERE	28	5416	0	743	5	23.8
		744	POLY	10	10	10	688	10M	WATER(FT.)	23	5465	0	744	2	10.4
		745	POLY	11	11	11	675	10M	BATCHES		TOTAL	2034832	745	0	0.2
		746	RECY	10	10	10	29	TOTAL	OM	18			746	1	7.4
		747	POLY	11	11	11	31	TOTAL	NM	25	VCM	USE1895390	747	6	21.9

PRODUCTION TOTALS REACTOR STATUS DRYER STATUS VCM RECEIVERS PRODUCTION BY TYPE AND RX

Vinyl Resin Flow Sheet

Shift BTime 0700Date 4-3-00

646	Product		Product	647
Level	Blend No	<u>Stripper</u>	Blend No	Level
%		<u>StartUP</u>		%

Dryer # 4	Silo
Product <u>5385</u>	<u>686</u>
Blend Tank <u>502</u>	

648	Product	<u>5325</u>	Product	649
Level	Blend No	<u>6457647</u>	Blend No	Level
%		<u>%</u>		%

Dryer # 5	Silo
Product <u>5325</u>	<u>690</u>
Blend Tank <u>407</u>	

650	Product		Product	651
Level	Blend No		Blend No	Level
%		<u>Washed Out</u>		%

Dryer # 6	Silo
Product <u>5325</u>	<u>684</u>
Blend Tank <u>407</u>	

652	Product		Product	653
Level	Blend No		Blend No	Level
%		<u>Washed Out</u>		%

Dryer # 7	Silo
Product <u>5325</u>	<u>689</u>
Blend Tank <u>407</u>	

654	Product		Product	655
Level	Blend No		Blend No	Level
%				%

Dryer # 8	Silo
Product <u>5325</u>	<u>689</u>
Blend Tank <u>407</u>	

644	Product	<u>Lo Mo</u>
Level	Blend No	<u>Stripper</u>
%		<u>StartUP</u>

502	Product	<u>5385</u>
<u>6462644</u>	<u>REG</u>	
<u>6462842</u>		
<u>6463043</u>		
<u>6463141</u>		
<u>159070</u>		
<u>159140</u>		
<u>159250</u>		
<u>159330</u>		

Fluid Bed Dryer	<u>DOWN</u>
Product	<u>5385</u>
Blend Tank	<u>502</u>
North	<u>687</u>
South	<u>686</u>

407	Product	<u>5325</u>
<u>6462747</u>	<u>REG</u>	
<u>6462946</u>		
<u>6463247</u>		

Dryer # 10	Silo
Product <u>5385</u>	<u>688</u>
Blend Tank <u>502</u>	

Dryer # 11	Silo
Product <u>5385</u>	<u>675</u>
Blend Tank <u>502</u>	

501	Product	<u>5395</u>
<u>115560</u>	<u>%</u>	

747	Product	<u>5415</u>
<u>143940</u>	<u>%</u>	

Product Transferring:		
From	To	
<u>281</u>	<u>492</u>	<u>5415</u>
<u>282</u>	<u>491</u>	<u>5395</u>

Date 4-2-00

REACTOR DAILY PRODUCTION AND STATUS REPORT

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400										
300																																		
400																																		
500																																		
600																																		
700																																		
Stripper	280	240		200										300																				
Strainer																																		
Cleaning																																		
700 lost 12:00 Not Needed - 502 Full 600 lost 8:50 Pressure transmitter/Atmospheric Vent plugage - 502 Full 500 lost 45 mins 502 Full 400 lost 55 mins 502 Full																																		
last 12 hrs 600 charge Press Trans, 1 ATM VENT LINE Plugged last 6 hrs no charge 502 full last 10 min charge 300 lost weather last 10 min - rinse 300, running 500 last 35 min dump 400, dumping 700																																		
10																																		
Hi-Mo Charges = 19												Lo-Mo Charges = 0												Total Charges = 19										

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 4-2-00

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
741																								
742																								
743																								
744																								
745																								
746																								
747																								
Hi-Mol Stripper																								
Lo-Mol Stripper																								
Strainer Cleaning																								
742	20 min	H.B.T.L.																						
741	30 min	H.B.T.L.																						
746	60 min	H.B.T.L.																						
744	20 min	H.B.T.L.																						
747	2hr 15min	H.B.T.L.																						
745	12hrs	H.B.T.L.																						
Hi-Mo Charges = 8 + 10 = 18 Lo-Mo Charges = 4 + 4 = 8 Total Charges = 26																								

Catalyst Charge Sheet

Old Module									
Day Shift Operator: <u>Willie Jackson</u>						Date: <u>4-2-00</u>			
Night shift Operator: <u>Greg Penfelter</u>									
Catalyst Type:					Changes:				
	610	233s	554	Other:	288	233s	554	Other:	
Reactors:									
Rx-300	6	2							
Rx-400	7	2							
Rx-500	2	2							
Rx-600	Down								
Rx-700	Down								
New Module									
Day Shift Operator: <u>D. Shelant</u>									
Night shift Operator: <u>John David Rodgers</u>									
Catalyst Type:					Changes:				
	610	233s	554	Other:	288	233s	554	Other:	
Reactors:									
Rx-741	6	3							
Rx-742	6	3							
Rx-743	6	3							
Rx-744	6	3							
Rx-745	Down								
Rx-746		4	8						
Rx-747		4	8						
Comments: <u>744, 745, 746 down</u>									

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
4-2-00 2100	3605 BN	Tank Farm GC #1 1	5.2	VCN Railcar unloading comp. shed	2	NJ	Pulled pot down on #4 comp.	4/2	TC	R
4-2-00 2347	3606 AS	#2	6.3	TOP OF QX- 242	0	NO	Round nothing	4/2	TC	TC

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph.
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed.

Leak Detection and Elimination Sheet

Date/ Time	Leak No./ Written up By:	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not. No.	What Repairs Were Made?	Date Repaired	Repaired By:	Repair Verified By:
3-31-00	3599	Tank Farm GC #1	5.7	S. VCM Railway unloading station	0	NO	Found nothing AWAITING NEXT CHECK	00	CE	CE
1823	BN	5		CE						
3-31-00	3600	NEW SECTION GC #5	10.0	North dump pump strainer old module	0	NO	Found nothing Reading cleared next check	NA	NA	NA
2317	BN	#5								
3-31-00	3601	old module GC #2	6.2	Large Rec. System downstairs	0	NO	found nothing reading cleared next check	NA	NA	NA
0010	BN	3								
4-1-00	3602	GC #5 New		NEW COMP SHED EAST unloading	0	NO	cleared next check	4/1	TC	TC
0608	KC	1, 4	6.9, 10.0	S. STATION NEW EAST module						
4-1-00	3603	Tank Farm GC #1	4.8	VCM Storage Sphere	200	NO	Tighten P.I.P.E Fitting on RAIL CHA	4/1	ABS	ABS
1930	BN	6								
4-2-00	3604	#8	6.7	LM DUMP PUMP AND STRAINER NEW MODULE	0	NO	Tighten plug on end of dump strainer	—	SOR	
1828	AS									

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