

FILE NAME: Owens-Corning (OC)

DATE: 1977

DOC#: OC267

DOCUMENT DESCRIPTION: Product Specifications



PROCESS SPECIFICATION
QUALITY CONTROL & SPECIFICATION DEPARTMENT

Re: March 7, 1977
 Issued: AM 518.P.13.10
 Control: November 15, 1978
 Date:

PRODUCT: 935 MA DUCT SYSTEM MASTIC, TYPE II (X-694)

A. FORMULATION

Ingredients listed in the order of addition.

INGREDIENT	P.A.S.	CHARGE WEIGHT	CHARGE VOLUME
Triple-Blend Solvent*	CRM.59.1.714	2490 lbs.	382 gal.
Parcill 170 HV (85%)	.538	238 lbs.	20 1/2 gal.
Thixcin GR	.661	46 1/2 lbs.	
Water			
Phenolic Resin CKM-1634	.531	225 lbs.	
Titanox RA-50	.472	200 lbs.	
Oncor 23 A	.537	43 lbs.	
MgO Maglite D	.534	33 lbs.	
ZnO Kadox 15	.380	33 lbs.	
Zalba Special	.539	9 lbs.	
Asbestos Chrystolite Shorts 6-D1	3.273	210 lbs.	
Hydral 710	.533	110 lbs.	

Pre-React for 30 minutes.

Neoprene W CRM.59.1.536 425 lbs. (7 bags + 40 lbs)
 * Triple-Blend: Toluene, Lacolene, Hexasol - 6.52 lbs./gal.

B. SAFETY - GENERAL

Operator must wear an air mask and protective clothing when charging the Asbestos. Safety glasses must be worn at all times. Triple-Blend solvent is flammable. Keep all sources of ignition away from the area while charging and mixing the batch.

C. MIXING PROCEDURE

1. Add ingredients to churn in the order listed.

2. Start agitator.

SAFETY

When charging bestos, wear protective clothing and air mask.
 Triple-Blend Point is bel 20°F.

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