Operation Report
Dept. 246 - Aroclor
November - 1966

Production (Current Month)

Scheduled - 2,185,137#
Actual - 2,185,137#

Production Summary

Aroclor	Current Month	Year to Date
1232	0	12,012#
1242	1,321,989#	9,952,098#
1248	324,468#	4,493,690#
1254	170,636#	4,250,096#
1260	368,044#	4,215,105#
1262	0	49,040#
	2,185,137#	22,972,041#

Yields

	Standard	Actual	YTD
% Theory Yield on Biphenyl -	97.0%	99.81%	98.65%

Availabilities

Repair - 100% Process - 100% Other - 100% Total - 100%
There were 148 hours (21%) of inventory downtime during November.

Quality

Thermal-chemical stability chlorides were 0.50 ppm and 0.40 ppm on two lots of electrical grade 1242 produced this month. The unstable chlorides were 0.45 ppm and 0.24 ppm. Both of these stability chlorides are much lower than in previous months this year. There is no reason known for these lower chlorides.

Operations

Three of the five chlorinators were operated to level out our chlorine usage during the month.

The horizontal pump on No. 2 still was in operation most of the month. This pump was repacked twice this month.

The catalyst baskets remaining in four chlorinators will be removed next month.

Stock Position

	Aroclor	1st of Month	Last of Month
Whse. Stock	1242	118,870	193,205
	1248	222,660	156,120
	1254	396,660	313,440
	1260	168,060	159,600
	1262	36,480	34,080
	FR-0	0	0
	FR-1	58,800	46,200
	FR-2	37,800	11,400
	FR-3	52,200	52,200
	Total -	1,091,530	966,245

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Dept. 246 - Aroclor (cont.)

	Aroclor	1st of Month	Last of Month
Dept. Stock (Bulk)	1242	199,412	197,178
	1248	301,470	331,441
	1254	167,196	92,112
	1260	164,840	330,721
	Total -	832,918	951,452

Total Whse. & Dept. Stock - 1,917,697

D. E. Harris

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