

MANUFACTURING SPECIFICATIONS

Transite Pipe

Haukegan

DEPT.

PLANT

PRODUCT:

Transite Pipe, Fibre Blends
and Standard Furnish Batch

IP

DIVISION

SPEC.

TP-1

3 PAGE N

JVS

1. FORMULA B Machine

A. Fibre Blend

CANCELLED

7/6/54

-1, -2, or -3 Basis

M-442		M-440	
Pound	%	Pound	%
200	20	376	31
125	12	166.7	13
125	12	250	20
350	31	250	20
120	11	200	16
150	14	-	-
1070	100	1242.7	100

Blue - "A" or "S"

Viny HLT
BOLT

LZ

LX

SD

PLAINTIFF'S
EXHIBIT

CSR-583

*M-459 (-1, -2, or -3 Basis)

		Pound	%
Blue "A" or "S"		188	16.5
Viny HLT		125	11.0
BOLT		250	22.0
LX		200	22.0
LZ		150	17.5
C & G3		62-1/2	5.5
4		62-1/2	5.5
		1138	100.0

Note: Add 125# Reprocessed per batch -1 blend, 250# per batch -2 blend, 375# per batch -3 blend.

Fibre and scrap shall be thoroughly mixed in the mixer, willow fibre blend at a rate which will insure a proper buoyancy. Batch size may be varied provided batch proportions are maintained.

* C & G are to be substituted up to 10% for blue fibre in M-440 when available. Use ratio of one part C & G3 to one part C & G4. If intermediate steps are utilized, up to 10%, use the same blend number, but DEQ is to be advised.

RETURN TO
J-M RESEARCH
FILE ROOM

X- INDICATES REASON:
CHANGE

Correction of weight

AUTHORITY—
FOR CHANGE

Correction

FILE HOLDERS

Myl.

Lab.

SUPER-
QUAL-
CONTROLPROD. &
SUPT.PLANT
FINANCE
OFFICEQUALITY
CONTROL

Page 3 same spec. issued 3-2-54

SUPERSEDED