

10/12/82

K2J85

4038

3938* LBS.

(DATE)

(LOT)

(EST WT)

COMTYP JOB NAME: 01YC016BMD

BLENDED BACK: CG 01, PR 93,

(CODE)

(LOT)

(POUNDS)

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE (RMCON)	ACCT LBS
PREP				
1	1 WEIGH FOR S 33	117	3-A	117
	2 WEIGH FOR S-41	100	3-A	100
	3 WEIGH IN DRUM FOR S-37	185	32-D	185
	4 WEIGH FOR S-27	315	4-A	315
356				
2	5 RUN 25" (451 G) WATER INTO V-356			
	6 TURN ON AGITATOR AND STEAM			
	7 WEIGH AND SIFT IN	345	131-B	345
	8 HEAT TO AND MAINTAIN 60-66* C FOR S 35			
359				
3	9 WEIGH IN. OPTR 126, MK 61, T-360, 34.31%	776	423-D	273
	10 OPTR _____, MK _____, T-_____, %			
351				
4	11 WEIGH IN OPTR 126, MK 243, 37.98%	3839	10-D	1458
4	12 OPTR _____, MK _____, %			
	13 RUN IN V-359			
358				
5	14 RUN 10" (473 G) WATER INTO V-358			
	15 PUMP V-351 INTO V-358			
	16 ADJ TO 68" (3216 G) AT 67-69*F. RECORD 68			
	17 STIR 3 MIN. RECORD: 69*F & PH 9.9			
	18 IF NECESSARY, ADJ TO PH 9.8-9.9 ASSUME 50%		7-D	
	RECORD: PH _____ ASSUME 66%		33-D	
	19 RECORD: G/ML 1067 (1.060-1.062)			
SV				
6	20 RUN 40" (1908 G) WATER INTO V-245			
	21 RUN IN FROM V-354			
	OPTR _____, MK _____, *F, %	323	41-D	3893
	OPTR _____, MK _____, *F, %			
	22 ADJ TO 3148 G AT 67-69*F (64" IN V-240 & V-246; 66" IN V-241, V-242, & V-245)			
	23 STIR 3 MIN RECORD: _____*F		57-A	
	24 RECORD: PH 3.3 (2.8-3.6)			
	25 ADJ TO PH 3.8-3.9 ASSUME 66%		33-D	
	RECORD: PH 3.9 & VOL 66 ASSUME 50%		7-D	
	NOTE: DILUTE N-7-D 10:1 WITH WATER			
	26 RECORD: G/ML 1124 (1.124-1.127)			
	27 OBTAIN 1 QT SAMPLES OF S-17 & S-24			
	SOLUTIONS & TITRATE TWICE			
	RECORD: LOWEST PH _____ & ML N-10-D _____			
	LOWEST PH _____ & ML N-10-D _____			
	NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE			
	7.0-7.5 OR IF THE TWO TITRATIONS DIFFER			
	BY MORE THAN 0.10 ML N-10-D (IF YES,			
	FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)			
	DO NOT PROCEED IF N-10-D TITRATION IS OUT			
	OF RANGE			

PROCEED TO PAGE 2

OCT 15 1982

G.C.

EQUIP MENT	PAGE 02 OF 2 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
26	RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV AT 67-69°F IN 17-19 MIN			
	RECORD: START <u>11:20PM</u> H & TOTAL MIN <u>19</u> NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS MT			
SV 6	27 WHEN S 26 COMPLETED AND BEFORE WASHING IN V-358, DUMP IN N-4-A FROM S-4			
(CONT)	28 RUN IN USING WEIGHT AND FLOW CONTROL PANEL OPTR <u>126</u> , MK <u>94</u> , <u>31.01</u> % OPTR _____, MK _____%	<u>94</u>	28-D 28-D	29
29	DURING S'S 27 AND 28 (IF ALONE, AFTER S'S 27 & 28) WASH IN V-358			
30	STIR 2 MIN			
31	RECORD: PH <u>2.2, 2.2, 2.5</u> & PB XS <u>+</u> (+)			
32	STIR TOTAL OF 15 MIN FROM COMPLETION OF S 26 RECORD: START <u>11:39</u> TOTAL MIN <u>15</u>			
33	DUMP IN N-3-A FROM S 1			
34	STIR 3 MIN			
35	RUN IN N-131-B FROM S 3 IN 7 MIN			
36	STIR 3 MIN			
37	POUR IN N-32-D FROM S-3			
38	STIR 2 MIN			
39	RUN IN USING BADGER METER	580	115-D	290
40	STIR 3 MIN & FLUSH ALUM LINE WITH WATER			
41	DUMP IN N-3-A FROM S 2			
42	STIR 3 MIN			
43	RECORD: PH <u>6.0</u> (5.8-6.0)			
44	IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% RECORD: PH _____ ASSUME 66%		7-D 33-D	
45	DUMP IN THE SUB-STANDARD TO BE BLENDED BACK (IF ANY IS SHOWN ON TOP FRONT OF CARD)			
46	STIR 20 MINUTES AFTER DUMPING SUB-STANDARD			
47	FLOOD TO 153" (7298 G) & STOP AGITATOR			
	START <u>9:00P</u> FINISH <u>11:00P</u> OPTR <u>126-138</u> <u>11:20PM</u> <u>12:30PM</u> <u>86-64</u>			

16-B, 34399, 100 # ✓