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THE MENNEN COMPANY
STANDARD PRACTICE BULLETIN

Issued to: President

Copies to:

Vice President (Research & Development)

Vice President (Domestic & Export Mfg.)

Plant Manager

Production Manager (2)

Control Chemist

Research Chemist

Subject Bath Talc For Men

Manufacturing Procedure

Bulletin No. _____

Date June 5, 1953

BATH TALC FOR MEN

MANUFACTURING PROCEDURE

BATCH SIZE: 2000 lb.

EQUIPMENT: SAME AS FOR BABY POWDER

NOTE: All equipment must be as clean as possible before starting a run of this product.

MANUFACTURING PROCEDURE:

Pass the following through the sifter (to break down large lumps) into the mixer:

Talc, Italian #1600 (9 x 110 lb. bags)	990 lbs.
(Whittaker, Clark & Daniels)	
Magnesium Stearate	63 lbs.
Boric Acid - Powdered	63 lbs.
Talc, Italian #1600 (8 x 110 lb. bags)	880 lbs.
(Whittaker, Clark & Daniels)	

Start the mixer and then after 5 minutes with the aid of a metal funnel, through an opening in the top of the mixer slowly add:

Perfume (TLM-M)	4 lbs.
(J. Manheimer)	

After all the perfume has been added, continue mixing for 10 minutes. The powder is then finely divided by passing it through the Pulverizer (screen #0.027 or #0.035) and into the Hopper. The smooth, soft powder is then ready for packaging.

The amounts of all ingredients above correspond to those given in our latest approved Standard Practice Bulletin dated February 3, 1953.

PLAINTIFF'S
EXHIBIT
WCD-348

Supersedes _____

Issued by M. Kazmaier

Bulletin No. _____

Approved [Signature]

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EXHIBIT

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