FINISHED PRODUCT SPECIFICATION	PRODUCT: MX-1915 SILICATED SUPEREX BLOCKS DIVISION	SPEC. NO.
		PAGE NO. 1.

x I. MANUFACTURING POINTS: Manville, Waukegan and Redwood City

II. DESCRIPTION: CANCELLED 2/13/52

MX-1915 Silicated Superex Blocks are standard Superex cut to the required size and treated with a solution of silicate of soda in accordance with approved Manufacturing Specifications.

PLAINTIFF'S EXHIBIT K-1653

III. SIZES AND LIMITATIONS:

A. Length		24" max.
B. Widths		
	1. Flat Blocks	3, 6, 9 and 12 inches
	2. Tapered Blocks	6 and 9 inches
C. Thickness		
	1. Flat Blocks	3" - 4" incl.
	2. Tapered Blocks	4"
D. Minimum radius for full 4" thickness tapered blocks.		M & W - 40"
x		R - 99"

IV. PRODUCT AND INSPECTION STANDARDS:

A. Appearance

1. Cracks - Surface cracks are allowable to the extent shown by Std. Samples, approved by the Sales Dept. 12-5-50. Cracks shall not be more than 1/4" in depth and must be of a nature that will not promote flaking of the material away from the edges of the block.

2. Warpage -Shall not exceed 1/32" in 24" of length when measured as follows:
Lay straight-edge across the block from end to end. Measurement shall be taken at the point of maximum gap between block surface and straight-edge (chordal height).

3. Broken Corners - Shall be permissible to the extent shown by Std. Samples, approved by the Sales Dept. 12-5-50, and as here defined:
The missing length of the three edges of any one corner which would meet at the corner, when totalled shall not exceed 2 inches; except that one such corner may measure a total of not more than 4 inches.

DEFENDANT'S EXHIBIT 02-225

APR 30 1951

X - INDICATES CHANGE - REASON: To include Redwood City

AUTHORITY FOR CHANGE: Regular Approvals - R. M. Carter's letter of 3-29-51

FILE-HOLDERS	C. A. deVyver	J. C. Crawford	IND. ENG.	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	RAW. QUAL. CONTROL	MFR. QUAL. CONTROL	SUPR. QUAL. CONTROL

SUPERSEDES: Page 1 same spec. issued 12-5-50

DATE ISSUED: 4-24-51

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