

UNIT BA MTL BMCA-5715 BK 25 LBS. PROD. 20,000 + 5th DATE February

START STOP DOWN TIME

SCREENS 10M/1XX ROTEX HAMERMILL CUTTER 3/8" Screens B No. 6 Comments RESIN BRN-5351

TABLE 2 - RUN #5

Mix No.		1	2	3	4	5	6	7	8	9	1	2	3	4	5	6
DROP TIME	#	--	--	8:10	9:00	9:40	10:43	11:50	1:00	2:10	3:35	4:40	5:55	7:05	8:10	9:30
REC. FINES	%	750	750	--	--	750	750	750	750	750	750	750	750	750	750	750
RESIN CONT.	%	45	45	45	45	45	45	45	44	43	43	43	42	42	42	41
HEXA	%	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.36	6.2	6.2	6.2	6.09	6.09	6.09	
F.C. ROLL	°C	140	140	150	150	150	150	150	148	151	150	150	150	150	150	150
R.C. ROLL	psi	60	60	65	60	60	63	63	62	60	60	60	60	60	60	60
F. F. ROLL	°C	250	250	255	250	250	250	250	250	250	249	250	252	250	250	250
R.F. ROLL	°C	W	W	57	66	67	68	68	68	63	64	65	65	65	65	65
SQ. ROLL	°C	W	W	57	57	58	58	100	110	97	97	90	90	90	90	90
ROLL CYCLE	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40	40/40
SHEET WT.	#	33	33	33	29	29	28	28	28	28	28	28	28	28	28	28
SHEET THICK	ins	130	130	.120	.120	.110	.110	.110	.110	.110	.110	.110	.110	.110	.110	.110
MILK DENS.			.531	.531	.547		.540	.530	.541		.533		.550		.535	.516
IMPACT.			.354				.364				.364		.360		.388	
GRANULATION	8 12 60		.3 7.0 8.0	.3 17.0 11.0	.4 23.6 5.7	.2 22.4 3.0	.2 22.0 2.7	.3 22.6 2.3	.3 21.8 2.7	.3 19.7 2.5	.1 18.6 4.7		.3 16.9 6.1		.1 17.1 5.0	.2 15.9 5.3
PLASTICITY		12.0 @ 75	12.3 @ 75	11.2 @ 75	10.9 @ 75	10.7 @ 75	11.1 @ 75	10.9 @ 75	11.7 @ 75	10.5 @ 75	12.7 @ 75	11.2 @ 75	12.4 @ 75	16.2 @ 75	12.7 @ 75	14.7 @ 75
APPEARANCE		OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK	OK
BATCH NO.		11A	11A	11B	11B	11C	11C	11D	11D	12A	12A	12B	12B	12C	12C	12D
TANK NO.			8		8		8		8		8		8		8	8
OUNDS		Control 1500	2850	Control 1500	3000	2000	3000	2000	3000							

COMMENTS:

+30/
16C

+40-
16C
+20-
134P