PLAINTIFF'S EXHIBIT
GP-1264

August 20, 1982
Supersedes FORMULA TEX-971
dated 9/25/81

ACME, TEXAS PLANT FORMULA
READY MIX TOPPING COMPOUND TEX-971

DESCRIPTION: White Ready Mix Topping Compound used for finishing joints and spotting nail heads. To be used in 4-gallon cartons and 5-gallon pails.

FORMULA:

Raw Material	Function	RM Spec.	Percent	Lbs/Batch
Water	Solvent		--	1006.16 (121 gal)
Gen Flo 6500	Adhesive		.80	17.45 (2.0 gal)
-/ *MD-76	Defoamer	125	.09	2.0
Proxel CRL	Preservative		.11	2.39
Filler TEX-976	Filler		99.00	2150.00
			100.00	3176.00

Yield: One batch hields 64 ± 1 four-gallon cartons at 50 lbs/carton or 51 ± 1 five-gallon pails at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS: Blend ingredients in the following order:

1) Water
2) Adhesive
-/ 3) *MD-76 Defoamer
4) Preservative
5) Filler
6) Mix as required.

WORKING CONSISTENCY: Plant Testing Procedure No. 32.

Brabender - As manufactured - 540 ± 20 at 75°F.
After 3 months - Maximum of 730 at 75°F.

pH - Minimum - 8.0 Maximum - 9.0

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33. Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

-/ *Nalco-71-D-5 may be substitued at equal loading.

Continued on Page 2 . . .

BGR:ps
-/ Denotes change

July 2, 1970
NEW FORMULA

ACME, TEXAS PLANT FORMULA

READY MIX FILLER TEX-97[illegible] (FILLER "Y")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound.

FORMULA -

Raw Material	Function	R.M.Spec.	Percent	Lbs/Batch
Troysan CMP-10-Sep	Fungicide	189	.10	2
Gelvatol RS-6219	Adhesive	162	1.00	20
Cellosize QP 100,000	Water retention aid	170	.50	10
Mica P-80H	Anti-cracking agent	11	8.00	160
Asbestos 7RF-9	Bulking agent	9	6.00	120
Land Plaster TEX-25	Filler	--	84.40	1688
			100.00	2000

WORKING CONSISTENCY: - Refer to Plant Testing Procedure #32.

Specifications:

Maximum	Minimum	Average
67	60	64

WORKING PROPERTIES: - Refer to Plant Testing Procedure #33.

Specifications: Filler snall be very heavily bodied and possess fair plasticity. It snall be free of any coarse, gritty or undispersed particles.

COLOR: - White

Specifications: Dried compound shall be prepared according to formula No. TEX-973 at least twice a day or with every 7th batch of filler manufactured, This prepared mix snall be tested and shall meet all specifications required of Ready Mix Joint Compound - Formula No. TEX-973.

EDO:dek

July 9, 1970
Supersedes Formula TEX-975
Dated 7/2/70

ACME, TEXAS PLANT FORMULA

READY MIX FILLER TEX- 971 (FILLER "Y")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound.

FORMULA

Raw Material	Function	R.M.Spec.	Percent	Lbs/Batch
VANCIDE			.30	6
~~Troysan CNP-10-Sep~~	Fungicide	189	~~.10~~	~~2~~
Gelvatol RS-6219	Adhesive	162	1.00	20
Cellosize QP 100,000	Water retention aid	170	.50	10
Mica P-80H	Anti-cracking agent	11	8.00	160
Asbestos 7RF-9	Bulking agent	9	6.00	120
Land Plaster TEX-25	Filler	--	84.40	1688
			100.00	2000

WORKING CONSISTENCY: - Refer to Plant Testing Procedure #32.

Specifications:

Maximum	Minimum	Average
67	60	64

WORKING PROPERTIES: - Refer to Plant Testing Procedure #33.

Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR: - White

Specifications: Dried compound shall be prepared according to formula No. TEX-973 at least twice a day or with every 7th batch of filler manufactured. This prepared mix shall be tested and shall meet all specifications required of Ready Mix Joint Compound - Formula No. TEX-973.

Gelvatol 33.82 lbs per cu ft
Natrosol 25.46
mica 12.54
Gypsum 31.73 (loose)
" 49.78 (packed)
asbestos 20.14

EDO:dek

SGP 0017390

July 9, 1970
Supersedes Formula TEX-975
Dated 7/2/70

ACME, TEXAS PLANT FORMULA

READY MIX FILLER TEX- 971 (FILLER "Y")

DESCRIPTION OF PRODUCT - Filler for Ready Mix Joint Compound.

FORMULA

Raw Material	Function	R.M.Spec.	Percent	Lbs/Batch
Troysan CMP-10-Sep	Fungicide	189	.10	2
Gelvatol RS-6219	Adhesive	162	1.00	20
Cellosize QP 100,000	Water retention aid	170	.50	10
Mica P-80H	Anti-cracking agent	11	8.00	160
Asbestos 7RF-9	Bulking agent	9	6.00	120
Land Plaster TEX-25	Filler	--	84.40	1688
			100.00	2000

WORKING CONSISTENCY: - Refer to Plant Testing Procedure #32.

Specifications:

Maximum	Minimum	Average
67	60	64

WORKING PROPERTIES: - Refer to Plant Testing Procedure #33.

Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR: - White

Specifications: Dried compound shall be prepared according to formula No. TEX-973 at least twice a day or with every 7th batch of filler manufactured, This prepared mix shall be tested and shall meet all specifications required of Ready Mix Joint Compound - Formula No. TEX-973.

EDO:dek

September 22, 1971
NEW FORMULA TEX-971

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX-971 (HAND TOOLS)

DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads.

FORMULA:

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch
Nalco 71-D5	Anti-foaming agent	-	0.1	1.67 5.00
Water	Solvent	-	-	360.00 (43 gal) (140 gal)
Preplasticized PVA Emulsion	Adhesive	185	7.4	49.33 150.00
Filler TEX-970	-	-	92.5	~~613.67~~ 1900.0
			100.0	~~1024.67~~

**One batch yields 1 ~~2~~ ± one 5 gallon pails

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications: If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.
Brabender Viscosity: 540 ± 20

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE: - Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR: - White
Specifications: Dried compound shall match color of standard sample.

EDO:dek

April 14, 1972
Supersedes TEX-971
Dated 9/22/71

ACME, TEXAS PLANT FORMULA

READY MIX JOINT COMPOUND NO. TEX-971 (HAND TOOLS)

DESCRIPTION OF PRODUCT: - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads.

-/ FORMULA:

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch	
Nalco 71-D5	Anti-foaming agent	-	0.1	5.00	4.6
Water	Solvent	-	-	1080.00 (129 gals)	~~998~~ (120)
Preplasticized PVA Emulsion	Adhesive	185	7.4	* 148.00	137.00
Filler TEX-970	-	-	92.5	1841.00	1700
			100.0	3074.00	

-/ **One batch yields 51 ± one 5 gallon pails

WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.
Specifications: If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity: ~~540 ± 20~~ 480 ± 20

WORKING PROPERTIES: - Refer to Plant Testing Procedure No. 33.
Specifications: Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications: After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE: - Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR: - White
Specifications: Dried compound shall match color of standard sample.

EDO:dek
-/ Denotes change in this reissue.

SGP 0017393

* 14 3/4 gal
For yellow ready mix add 1 lb 11 oz oxide

Lab batch of Ready Mix

200 grams filler
16.2 grams emulsion
117.3 grams water

8

July 6, 1972
Supersedes TEX-971
Dated 4/14/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND #TEX-971 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons only.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch
Nalco 71-D5	Anti-foaming agent	-	0.1	~~1.67~~ 4.6
Water	Solvent	-	-	1245.00 (~~150~~ gal)
Preplasticized PVA Emulsion	Adhesive	185	5.0	100.00* 120 92
Filler TEX-976	-	-	94.9	~~1898.00~~ 1750
			100.0	3244.67

** One batch yields 65 ± one 4 gallon carton

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.
Brabender Viscosity - ~~385~~ 365 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifica ions - After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE -
Specifications
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

EDO:elz

* 10 gal

August 25, 1972
Supersedes TEX-971
Dated 7/6/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND #TEX-971 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons and one gallon pails only.

FORMULA

-/ Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch	
Nalco 71-D5	Anti-foaming agent	-	0.1	4.60	
Water	Solvent	-	-	996.00	(120 gals)
Preplasticized PVA Emulsion	Adhesive	185	5.0	92.00	*
Filler TEX-976	-	-	94.9	1750.00	
			100.0	2842.00	

-/ ** One batch yields ~~60~~ 50 ± one 4 gallon carton

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.
-/ Brabender Viscosity - 365 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications - After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE -
Specifications
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

EDO:elz

-/ denotes change

* 10 gal

Septmeber 25, 1972
Supersedes TEX-971
Dated 8/25/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND #TEX-971 (MACHINE TOOLS)

-/ DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons, one gallon pails, and five gallon pails.

FORMULA

-/ Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch	
Nalco 71-D5	Anti-foaming agent	-	0.1 .5	4.60	
Water	Solvent	-	-	~~996.00~~ 1314.4	(150 gals)
Preplasticized PVA Emulsion	Adhesive	185	4.5 9.5	84.0	(9 gals.)
Filler TEX-976	-	-	95.4 200	1758.00	
			100.0	2842.60	

-/ ** One batch yields ~~60~~ 50 ± one 4 gallon carton or 45 ± one five gallon pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity - ~~365~~ ± 20
315 12-1-72

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications - After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE -
Specifications There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

EDO:elz

-/ denotes change

SGP 0017397

For yellow Ready Mix add 1 lb 11 oz oxide

March 7, 1974
Supersedes TEX-971
Dated 9/25/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND #TEX-971 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons, one gallon pails, and five gallon pails.

FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch	
Nalco 71-D5	Anti-foaming agent	-	0.1	4.60	
Water	Solvent	-	-	996.00	(150 gals)
Preplasticized PVA Emulsion	Adhesive	185	4.5	84.00	(9 gals.)
Filler TEX-976	-	-	95.4	1758.00	
			100.0	2842.60	

** One batch yields 60 ± one 4 gallon carton or 45 ± one five gallon pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.
Brabender Viscosity - 365 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
-/ Specifications - After compound has dried, tape shall show at least 90% fiber tear when delaminated.

CRACK RESISTANCE -
Specifications There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

WNG:elz

-/ denotes change

May 29, 1975
Supersedes TEX-971
Dated : 3/7/74

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND #TEX-971 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons, one gallon pails, and five gallon pails.

-/ FORMULA

Raw Material	Function	R.M. Spec.	Percent	Lbs/Batch	
Nalco 71-D5	Anti-foaming agent	125	0.25	4.60	
Water	Solvent	-	-	996.00	(120 gals)
Preplasticized PVA Emulsion	Adhesive	185	2.00	37.00	(4 gals)
Filler TEX-976	-	-	97.75	1804.40	
			100.0	2842.00	

** One batch yields 60 ± one 4 gallon carton or 45 ± one five gallon pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.
Brabender Viscosity - 365 ± 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications - After compound has dried, tape shall show at least 90% fiber tear when delaminated.

CRACK RESISTANCE -
Specifications There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

WNG:elz

-/ denotes change

January 14, 1977
Supersedes TEX-971
Dated: 5/29/75

ACME, TEXAS PLANT FORMULA
READY MIX JOINT COMPOUND #TEX-971 (MACHINE TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons, one gallon pails, and five gallon pails.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Nalco 71-D5	Anti-foaming agent	125	0.25	4.60
-/ Water	Solvent	-	-	1129.00 (136 gals.)
Elvace EP-200	Adhesive	185	2.00	37.00 (4 gals.)
Filler TEX-976	--	-	97.75	1804.40
			100.00	2975.00

-/ **One batch yields 60 ± one 4 gallon carton or 48 ± one five gallon pail.

WORKING CONSISTENCY Specifications - Refer to Plant Testing Procedure No. 32. If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity 365 ± 20

WORKING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 33. Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES Specifications - Refer to Plant Testing Procedure No. 35. After compound has dried, tape shall show at least 90% fiber tear when delaminated.

CRACK RESISTANCE Specifications - There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR Specifications - White. Dried compound shall match color of standard sample.

WNG/gvp

-/ denotes change

September 25, 1981
FORMULA TEX-971
New

ACME, TEXAS PLANT FORMULA

READY MIX TOPPING COMPOUND TEX-971

DESCRIPTION: White Ready Mix Topping Compound used for finishing joints and spotting nail heads. To be used in 4-gallon cartons and 5-gallon pails.

FORMULA:

Raw Material	Function	RM Spec.	Percent	Lbs/Batch
Water	Solvent		--	1006.16 (121 gal)
Gen Flo 6500	Adhesive		.80	17.45 (2.0 gal)
*Nalco 71-D-5	Defoamer	125	--	--
Proxel CRL	Preservative		.11	2.39
Filler TEX-976	Filler		99.09	2150.00
			100.00	3176.00

Yield: One batch hields 64 ± 1 four-gallon cartons at 50 lbs/carton or 51 ± 1 five-gallon pails at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS: Blend ingredients in the following order:

1) Water
2) Adhesive
3) *Nalco - 0 to 50 mls. as required to break foam.
4) Preservative
5) Filler
6) Mix as required.

WORKING CONSISTENCY: Plant Testing Procedure No. 32.

Brabender - As manufactured - 540 ± 20 at 75°F.
After 3 months - Maximum of 730 at 75°F.

pH - Minimum - 8.0 Maximum - 9.0

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33. Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

Continued on Page 2 . . . . .

BGR:ps

BONDING PROPERTIES:	Plant Testing Procedure No. 35. When dried, tape shall show at least 90% fiber when delaminated.
CRACK RESISTANCE:	Plant Testing Procedure No. 37. Rating shall be 4 or better.
COLOR:	White Dried compounds shall match color of standard sample.
BACTERIA GROWTH:	Plant Testing Procedure No. 119. Current Production: Maximum of 6 colonies in 48 hours. Retain Three Months: Maximum of 20 colonies in 48 hours.

BGR:ps

September 25, 1981
FORMULA TEX-971
New

ACME, TEXAS PLANT FORMULA

READY MIX TOPPING COMPOUND TEX-971

DESCRIPTION: White Ready Mix Topping Compound used for finishing joints and spotting nail heads. To be used in 4-gallon cartons and 5-gallon pails.

FORMULA.

Raw Material	Function	RM Spec.	Percent	Lbs/Batch
Water	Solvent		--	1006.16 (121 gal
Gen Flo 6500	Adhesive		.80	17.45 (2.0 gal
*Nalco 71-D-5	Defoamer	125	--	--
Proxel CRL	Preservative		.11	2.39
Filler TEX-976	Filler		99.09	2150.00
			100.00	3176.00

Yield: One batch hields 64 ± 1 four-gallon cartons at 50 lbs/carton or 51 ± 1 five-gallon pails at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS: Blend ingredients in the following order:

1) Water
2) Adhesive
3) *Nalco - 0 to 50 mls. as required to break foam.
4) Preservative
5) Filler
6) Mix as required.

WORKING CONSISTENCY: Plant Testing Procedure No. 32.

Brabender - As manufactured - 540 ± 20 at 75°F.
After 3 months - Maximum of 730 at 75°F.

pH - Minimum - 8.0 Maximum - 9.0

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33. Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

Continued on Page 2 . . . . .

BGR:ps

BONDING PROPERTIES:	Plant Testing Procedure No. 35. When dried, tape shall show at least 90% fiber when delaminated.
CRACK RESISTANCE:	Plant Testing Procedure No. 37. Rating shall be 4 or better.
COLOR:	White Dried compounds shall match color of standard sample.
BACTERIA GROWTH:	Plant Testing Procedure No. 119. Current Production: Maximum of 6 colonies in 48 hours. Retain Three Months: Maximum of 20 colonies in 48 hours.

BGR:ps

September 25, 1981
FORMULA TEX-971
New

ACME, TEXAS PLANT FORMULA

READY MIX TOPPING COMPOUND TEX-971

DESCRIPTION: White Ready Mix Topping Compound used for finishing joints and spotting nail heads. To be used in 4-gallon cartons and 5-gallon pails.

FORMULA:

Raw Material	Function	RM Spec.	Percent	Lbs/Batch
Water	Solvent		--	1006.16 (121 gal
Gen Flo 6500	Adhesive		.80	17.45 (2.0 gal
*Nalco 71-D-5	Defoamer	125	--	--
Proxel CRL	Preservative		.11	2.39
Filler TEX-976	Filler		99.09	2150.00
			100.00	3176.00

Yield: One batch hields 64 ± 1 four-gallon cartons at 50 lbs/carton or 51 ± 1 five-gallon pails at 62 lbs/pail.

SPECIAL MIXING INSTRUCTIONS: Blend ingredients in the following order:

1) Water
2) Adhesive
3) *Nalco - 0 to 50 mls. as required to break foam.
4) Preservative
5) Filler
6) Mix as required.

WORKING CONSISTENCY: Plant Testing Procedure No. 32.

Brabender - As manufactured - 540 ± 20 at 75°F.
After 3 months - Maximum of 730 at 75°F.

pH - Minimum - 8.0 Maximum - 9.0

WORKING PROPERTIES: Refer to Plant Testing Procedure No. 33. Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Material shall be free from lumps due to incomplete mixing.

Continued on Page 2 . . . . .

BGR:ps

SGP 0017387

ACME FORMULA #971
ASBESTOS CONTAINING PRODUCTS