

CG 18 CODE GT-674-D PKG.

JUL - 8 80 36435

PUNCHED & CHECKED

EST. WGT. 2308 LBS.

JUL 10 1980

STD. HRS. TIME 34 M

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
()	()		
TYPED BY		NSA 3-22-78	

LEAVE ONE STUMP ONLY

CLEAN UP
AS YOU GO ALONG

NON-BLEEDING

INSTRUMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
SV	MONASTRAL® GREEN B			
1	1 Run 2-3" (#200G) water into V- 202			
	2 Use station # 1, preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen			2185
	Gals of Water		8101-A	2185
	Sequencer Steps			
	LOT 6 11 16 #100%			
	793-A 100 10 50 729 26.9 2710			
	717-A 100 10 50 752 27.8 2705			
	803-A 100 10 50 581 23.0 2525			
	796-B STUMP 1.23 27.0 455			
	218.5 #100% Total			35
3	Turn on agitator, use station # 1 & pump in		8600-A	
	LOT #100%			
	312-B STUMP 3.5 12.4 282			
4	After last tote pumped run in 100 gal water & pump to SV to clean line			
314	5 Run 18" (140 G) water into V-314 & heat to 80-100°F			
2	6 Turn on agitator & add in 2-3 min	125	530-A	125
	7 Stir 5 min & Record: pH 12.2 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304	9 Run 8" (98 G) water into V-304 & start agitator			
3	10 Add in ± 1 min & stir to dissolve for S 14	40	20-A	40
SV	11 After 5 min or longer stir Record: pH 9.7 (8.0 or above)			
4	12 If necessary adj to pH 8.0 or above Assume 50% & Record: pH		7-D	
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 9.5 (10.5-11.5)			
	16 Flood to 62" & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START 0:00 PM	FIN 11:00 PM	OPTR 201	
	11:00 PM		38	
	12:30 AM	3:50 PM	101	

N37458