

REX	AZ-A 11	LAB NO.	I A I	DATE	3-28-66
NAME	SWP Gray "Sedge Green"				DP
QUAL / SPEC	SWP-Gloss				
TDRC	3	POUNDS	GALLONS	ALT. MATL	MATERIAL
DEPT	4	0.5			846
PREV. NO.	1	0.3			6210
PARALLEL	160	7.1			6309
DENSITY	102	265	11.2		6232
OUTPUT	100	30	2.6		6626
WFC LOSS	21	0.1	0.2		7055
MILL	Rolls	15	0.4		7850
RATE/HR	150	28	0.8		8280
BLEED		305	7.3		6829
CAN	3/4 DT				
DRAW	1/2 DT				
FLASH PT	100 F	16	0.6		BY 1607
NO RED	Red	5 3/4	5/8	(09 0350)	
ANALY	no	170	22		(1521)
CATION	2a	71	9 1/2		(27419)
WVLY. YES	no	16	7		(151)
WT. GAL	11.19				
SPIND	3H				
CLEARNESS					
VISC. #38-15*	108	13 1/2			(2520)
#77P #3 SWCU	66	8 1/2			(1521)
SOLUB	2 3/4	1 1/8	(09 412 50)		
PAK	1.1mm	62	9 3/4		(151)
WFC. LOSS					
Desired					
viscosity in					7 BB 11.11
90 days					7 BY 11.10
					7 BO 11.15

Sheets-Williams Co. FORMULA RECORD

HOME LAB. Cleve. T.S. CARD NO. 1 DATE 6-10-63 REX NO. A2 A 31

NAME SWP Gray "Sedge Green"

CUSTOMER Chattanooga Housing Authority

APPROVED R. J. 7

GLOSS: 011

SW TEST METHODS

COLOR: Match Color Eye standard value

WT. PER GAL. 401.0

Fineness: 447

PVC CPVC VOL. SOLIDS %

VISCOSITY: 428.9

SURFACE: wood - Exterior

DRYING OR BAKING: 406.3 1ct. KG paper

METHOD ☒ BRUSH ☐ DIP ☐ SPRAY ☐ ROLLER ☐

1 406.3 2 406.3 1ct. KG paper

OTHER

COLOR: 423-63280.54 1ct. KG paper

REDUCTION: 1. none

GLOSS: 610.6 1ct. KG paper

2. A2 W 2

GEN'L APPEARANCE: 628.20 1ct. KG paper

UNDERCOATING:

1. 2 2. 2

BAKING TIME & TEMP.

STRAINING:

TYPE OVEN:

EXPOSURE: EXT. ☒ LIMITED EXT. ☐ INT. ☐

DRY TO TOUCH: 0-12hrs

SAND:

HANDLE:

RUB:

TACK FREE:

STENCIL:

REASON FOR REVISION:

DRY:

WRAP:

New Product

RECOAT: 2-4days

HARD:

2-4 days 2-4 days

Application: Surface Gal. Iron No. Coats Good
Undercoater Used No. Coats

Method 1 Brush

Reduction: Amount 25%

Reducer Used (348)

Method 2 Spray

Method 2 Spray
Reduction: Amount 33-1/3%

Reducer Used 348

Drying Time: Touch 3-6 hrs Recoat o'nite Stencil Handl

Hard_____

Sand

Handle

Tack Free

Rub.

Wrap

Baking Time and Temp.

Gloss Eggshell

Film Hard & Elastic

Special Tests.

DATE	SLIP No.	AMOUNT
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FACTORY	FORMULA	SPEC. CARD
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Exec. Cost Dept.

EXH. COST DEPT.
Cleveland

Cleveland _____
Kensington _____

**Kensington
Allied Research**

**Allied Research
Kens. Tech. Serv.**

Kens. Lacquer.

Newark

Newark
Oakland

Oakland
W. Serrin

M. Senour
Detroit

Detroit _____
Los Angeles _____

Los Angeles

Dallas _____

Dayton

Gibbsboro

Pittsburgh

Cuba _____

Montreal -----

Buenos Aires...