

CG 16

CODE RT-201-D

PKG

PROCESSES

APPROVED BY:

NOV, 1, 1982

L2H96

1758

( ) RT-201-D (D)

BBK 11/10/81

( DATE )

( LOT )

( EST WT )

COMTYP JOB NAME: 16RT201DMD

STANDARD HRS.

TIME 11 P.M.

LOT T429, 1825, 22 DRUMS

Kec 12 out → #1 ALM.

| EQUIP<br>MENT | NAME: "MONASTRAL" VIOLET R                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 02 PAGES | USE<br>LBS | N-CODE           | ACCT<br>LBS  |
|---------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|------------|------------------|--------------|
| PREP<br>1     | PREPARE N-7-D SOL'N FOR USE IN SET-UPS 1<br>THRU 5 BY DILUTING 12# "AS IS" N-7-D IN<br>DRUM WITH 120# WATER<br>NOTE: ADD N-7-D SOL'N IN SMALL AMOUNTS<br>WHEN ADJUSTING N-7656-A SLURRY<br>PH PRIOR TO N-399-A ADDITION                                                                                                                                                                                                                                                                                                                                                                          |          | 12         | 7-D              | 6            |
| ALM<br>2      | 2 PLUG ALM # 1 OUTLET & RUN IN 400#<br>WATER<br>3 START AGITATOR & DUMP IN 300# N-7656-A &<br>RINSE IN WITH MINIMUM WATER<br>DRUM %<br>3+ 24.2<br>NOTE: MUST ADD 304 100% N-7656-A PER<br>SET-UP. STUMP AS NECESSARY<br>4 ADJ TO 50" (500 G) & STIR 5-10 MIN TO A<br>SMOOTH SLURRY<br>5 RECORD: PH 7.2 (4.0-6.0) IF BELOW 4.7<br>ADJ TO PH 4.7-5.0 BY ADDING IN SMALL<br>AMOUNTS N-7-D PREPARED IN S 1<br>RECORD: PH<br>NOTE: IF PH ABOVE 5.0 DO NOT ADJ.<br>DOWNWARD NOTIFY SUPERVISOR<br>6 WEIGH USING POSTAL SCALE, ADD & STIR 10 MIN<br>7 WEIGH USING POSTAL SCALE, SIFT IN & STIR 5<br>MIN. |          | 1256       | 7656-A<br>7656-A | 304<br>XXXXX |
| SV<br>3       | 8 PUMP ALM WITHOUT AGITATION THRU 20 MESH<br>VIBRATING SCREEN INTO V- 280.<br>REPEAT S'S 2 THRU 8 FOR 5 MORE. ADD-<br>ITIONAL SET-UPS<br>SET-UPS DRUM %<br>3+ 24.2<br>RECORD: PH 7.0 "AS IS", ADJUSTED                                                                                                                                                                                                                                                                                                                                                                                           |          | 3<br>3     | 399-A<br>947-B   | 3<br>3       |
|               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |          | 1256       | 7656-A<br>7656-A | 304<br>XXXXX |
|               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |          | 3<br>3     | 399-A<br>947-B   | 3<br>3       |

NOV 3 1982

| EQUIP<br>MENT                                                                                                                                                                                                                                                |   | PAGE 02 OF 02 | CC 16       | CODE RT-201-D (D) | USE<br>LBS | N-CODE | ACCT<br>LBS |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|---------------|-------------|-------------------|------------|--------|-------------|
| SV<br>3<br>CONT.                                                                                                                                                                                                                                             | 8 | SET UP        | DRUM        | %                 |            |        |             |
|                                                                                                                                                                                                                                                              |   | #3            |             |                   |            | 7656-A | 304         |
|                                                                                                                                                                                                                                                              |   | RECORD: PH    | 3.0 "AS IS" | 6.5 ADJUSTED      | 1256       | 7656-A | XXXXX       |
|                                                                                                                                                                                                                                                              |   |               |             |                   | 3          | 399-A  | 3           |
|                                                                                                                                                                                                                                                              |   |               |             |                   | 3          | 947-A  | 3           |
|                                                                                                                                                                                                                                                              |   | #4            |             |                   |            | 7656-A | 304         |
|                                                                                                                                                                                                                                                              |   | RECORD: PH    | 3.6 "AS IS" | 5.2 ADJUSTED      | 1256       | 7656-A | XXXXX       |
|                                                                                                                                                                                                                                                              |   |               |             |                   | 3          | 399-A  | 3           |
|                                                                                                                                                                                                                                                              |   |               |             |                   | 3          | 947-B  | 3           |
|                                                                                                                                                                                                                                                              |   | #5            |             |                   |            | 7656-A | 304         |
|                                                                                                                                                                                                                                                              |   | RECORD: PH    | 3.0 "AS IS" | 6.6 ADJUSTED      | 1256       | 7656-A | XXXXX       |
|                                                                                                                                                                                                                                                              |   |               |             |                   | 3          | 399-A  | 3           |
|                                                                                                                                                                                                                                                              |   |               |             |                   | 3          | 947-B  | 3           |
| <p>See Set-up #6 below</p> <p>9 WASH IN ALM &amp; PUMP IN</p> <p>10 DRAIN LINES INTO DRUM &amp; POUR IN</p> <p>11 STIR 10 MIN &amp; RECORD: PH 7.8 (4.5-5.5)</p> <p>12 STOP AGITATOR</p> <p>13 RECORD: SPOT TEST (+) +, (-) -</p> <p>IF (-) CONTACT SUPV</p> |   |               |             |                   |            |        |             |
| START                                                                                                                                                                                                                                                        |   | FIN           |             | OPTR              |            |        |             |
| 5:25                                                                                                                                                                                                                                                         |   | 3:00 PM       |             | 166               |            |        |             |
| 3:00 PM                                                                                                                                                                                                                                                      |   | 5:30 PM       |             | 101               |            |        |             |

#6 DRUM %  
3+ 24.2

1260 7656-A 305

Record: pH — as is; — adj

3 399A 3  
3 947-B 3

035  
035  
035