NARCO CONFIDENTIAL-RESTRICTED



BOF-PATCH

Made at: Womelsdorf, PA

PRODUCT LIFE: NOV. 30, 1965 TO Pre-1975

ASBESTOS DATES: NOV. 30, 1965 TO PRODUCT LIFE *

* asbestos removed by discontinuing product

BOF-PATCH MIXES: 344

344A

344B

NARCO CONFIDENTIAL-RESTRICTED

NORTH AMERICAN REFRACTORIES COMPANY

MIX INSTRUCTIONS

PLANT Womelsdorf | DATE 6/3/66

BRAND B.O.F.- CÔTE | MIX NO. 343 A

PROCESS | BURN

| SHRINKAGE

EXPERIMENTAL MIX

-20 + 48 Periclase	40%
-4 8 Periclase	40%
~~GLASS #- FMC~~	
FMC GLASS #4 Powder	5%
Ball Clay Tenn #5	8%
Asbestos 7K05	2%
Borax	5%
	100% Total

SPECIAL INSTRUCTIONS ~~Hone~~ Shred Asbestos by hand to into mix break up lumps.

CONTROL SPECIFICATIONS

None

SIGNED Robert D. Haas
Research

Replaces Exp Mix 343
11/30/65

Typed June 3, 1966. phb.

NARCO CONFIDENTIAL-RESTRICTED

NORTH AMERICAN REFRACTORIES COMPANY

MIX INSTRUCTIONS

PLANT Womels | DATE Nov 30 1965

BRAND B.O.F. - PATCH | MIX NO. 344

PROCESS | BURN

| SHRINKAGE

EXPERIMENTAL MIX

-4 +8	PERICLASE	37 %
-8 +20	"	15
-20 +48	"	10
-48	"	5
ASF	"	13
AF Clean		5
7105 Asbestos		4
FMC Class H Powder		6
Bessemer Portland Cement		5
		100% Total

SPECIAL INSTRUCTIONS

Asbestos should be shredded thru 3 mesh screen before batching into mix.

CONTROL SPECIFICATIONS

None

SIGNED R. L. Hess
Research