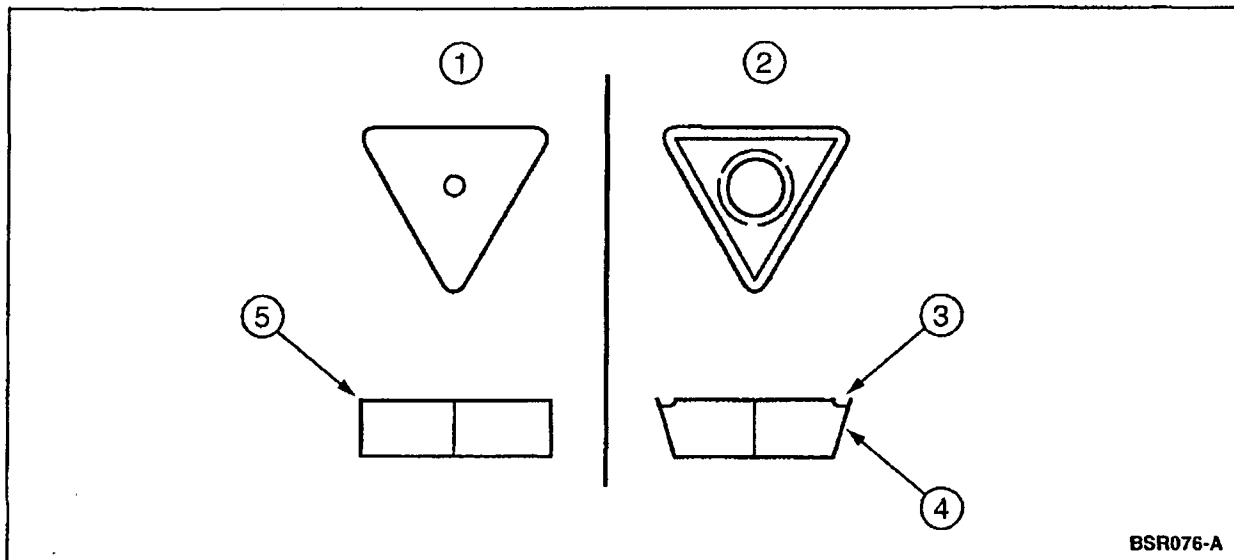




BSR076-A

Rotunda Cutting Bits 201-R0086

Item	Description	Item	Description
1	Non-Rotunda Cutting Bit	4	Clearance Angle
2	Rotunda Cutting Bit	5	Square Cut
3	Chip Breaker		

4. Inspect the cutting bits.

- Be sure the bits are not cracked, chipped, or discolored.
- Rotate the bits as needed.
- Replace worn bits when all three corners have been used.
- Only use bits supplied by Rotunda as others may provide an inadequate surface finish. (201R0086)
- Rotunda bits are made of special material and ground to remove chips and provide the proper clearance angle; other bits are not made of the correct material and rely on the lathe to provide the proper clearance angle.
- Be sure the cutting bits are correctly installed.

NOTE: The cutting bits for this lathe are specially manufactured. DO NOT use alternative bits.