

CG 18 CODE GT-674-D

PKG.

→ MAY -0.81-21407

EST. WGT. 2308

LBS.

STD. HRS.

TIME

M

USE N-8101 LOT 106B - 244A

107A - 597 585

TOTE USED LEAKAGE → 107B - 520 592

985A - 688 75

985B - 790 (MAKES STUMP) 629

PROCESSES		APPROVED BY	
() GT-674-D	(Y)	AJC	1-16-78.
() GT-680-P	(K)	DCG	1-18-78
(A) GC-3-A	()	MTW	1-24-78
()	()		
TYPED BY			
NSA 3-22-78			

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACCT. LBS.
SV 1	1 Run 2-3" (#200G) water into V- 26F			
	2 Use station # 2, preset water meter per chart for water addition to full totes. Use Mode 3 for N-8101-A full totes & mode 2 for stumping totes. When 8104-A scheduled, use mode 4 for pumping full totes & mode 1 for stumping tote. Pump in thru 20-mesh screen			
	Gals of Water		8101-A	2170
	Sequencer Steps			
	LOT 6 11 16 #100%			
	106-B 299 19.2 1271			
	108-A 522 33.2 2510			
	985-A 688 37.5 2500			
	107-A 522 32.1 2700			
	985-B 79 33.1 342			
	2190 #100% Total			
	3 Turn on agitator, use station # & pump in		8600-A	830
	LOT #100%		8510-A	
	772-A 30 8.5 352			
	4 After last tote pumped run in 100 gal water & pump to SV to clean line			
314 2	5 Run 18" (140 G) water into V-314 & heat to 80-100°F			
	6 Turn on agitator & add in 2-3 min	125	530-A	125
	7 Stir 5 min & Record: pH 9.1 (10.0-10.5)			
	8 Stir 15 min or longer to dissolve for S 13			
304 3	9 Run 8" (98 G) water into V-304 & start agitator			
	10 Add in ± 1 min & stir to dissolve for S 14	40	20-A	40
SV 4	11 After 5 min or longer stir Record: pH 9.3 (8.0 or above)			
	12 If necessary adj to pH 8.0 or above Assume 50%		7-D	
	& Record: pH			
	13 Run in V-314 thru 20 mesh screen & stir 10 min			
	14 Run in V-304 in 1-3 min & stir 5 min			
	15 Record: pH 8.6 (10.5-11.5)			
	16 Flood to 97" & stop agitator			
	S 16 200 202 204 210 213 261 264			
	IN. 54 62 62 53 37 42 82			
	GAL. 3650 3670 3646 3684 3667 3654 3624			
	START FIN OPTR			
	11:00 AM 9:30 AM 27			

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE GT674 LOT E1407

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PQ
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	<u>21</u>	<u>2321</u>	<u>58-60</u>	
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STUMP WAMP 2359

TOTAL NET WT. 2321 PKG. N-CODE _____

PROD. SPVR. [Signature] DATE 5/25/57 WHSE. OPER. 272

0.T

134.+
115.+
121.+
109.+
117.+
109.+
116.+
116.+
134.+
119.+
106.+
101.+
120.+
109.+
115.+
119.+
112.+
112.+
106.+
108.+
23.+
2321.T

NAME: MONASTRAL® GREEN *B*

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT	264					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	5-19-81					STARTED	2:30 PM				
TIME	9:30 AM					CAKES USED	54				
RELEASED BY	244					HRS TO FILL	3				
PRESS	15 & 16	17 & 18	9 & 10	21	<i>2</i>						
NO. OF CAKES	2 x 84	2 x 84	2 x 119	2 x 42	<i>144</i>						
PRESS	with	AGITATION									
WASH TO		OHMS									
TEST AFTER		HOURS									
LOAD	on 4 cars										
<i>DO NOT LOAD ON A-14R-D CARS</i>						CAKE CONDITION					
<i>DO NOT USE A-14R-D EQUIPMENT</i>						NO. CARS LOADED	42				
<i>IF BLUE CARS USED, HIGH PRESSURE</i>						EXPLAIN LOSSES					
<i>HUSE PANS BEFORE USE</i>											

SAMPLES
DELIVER TO *PT*SAMPLED BY *BH*RELEASED BY *ADS*

-DRYING-

Dry ¹⁶ hours at 220°F

LUMP: - OK - WET - SALTS - CONTAMINAT

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TO *PT*NO. CARS PULLED
SAMPLED BYNO. DRUMS *17*
LUMP WGT. *2359*
RELEASED BY *QES*

-GRINDING-

MILL 70CB HSP $\frac{3}{32}$ " RP SCREEN 3560 RPM
MAX. TEMP. 200°FSCREEN
MAX. TEMP. °F*IF A-14R-D IN MILL LAST, SCRUB MILL,
CLEAN DUST CABINET EQUIPMENT
& CHANGE BAGS BEFORE GRINDING*

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 1 Env *PT*
DELIVER TO CTL *PT*DATE MIXED *5/25/81*
SAMPLED BY *213* RELEASED BY

CG 18 CODE GT-674-D PKG. _____

→ MAY -0-81- 31407

EST. WGT. 2308 LBS.

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES	APPROVED BY
GT-674-D (Y)	AJC 01-16-78
	DCG 01-18-78
TYPED BY	
emw062979	

MAKING NOTES

REMARKS

NAME: MONASTRAL® GREEN B

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

DATE	TIME	RELEASED BY	PRESS	NO. OF Cakes	PRESS	WASH TO	TEST AFTER	LOAD	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
									STARTED					
									CAKES USED					
									HRS TO FILL					
									HRS. WASHED					
									OHMS					
									HRS. WASHED					
									OHMS					
									HRS. WASHED					
									OHMS					
									CAKE CONDITION					
									NO. CARS LOADED					
									EXPLAIN LOSSES					

SAMPLES

DELIVER TO

SAMPLED BY

RELEASED BY

-DRYING-

Dry 16 hrs at 220°F	LUMP: - OK - WET - SALTS - CONTAMINATED
	ADDITIONAL DRYING HOURS REQUIRED
	NO. DRUMS
SAMPLES	NO. CARS PULLED
DELIVER TO	SAMPLED BY
	RELEASED BY

-GRINDING-

MILL 7 or 8 HSP	SCREEN 32" RPM 3560	SCREEN	RPM
MAX. TEMP. 210°F		MAX. TEMP.	°F
		EXPLAIN LOSSES	
SAMPLE WITHOUT MIXING	DATE MIXED		
SAMPLES 1 Env & 1 Pt Can			
DELIVER TO CTL	SAMPLED BY	RELEASED BY	

1407
51
305

0.00 *

1.49 +
0.14 -/
1.59 +
0.14 -/
1.55 +
0.14 -/
1.53 +
0.14 -/
1.61 +
0.14 -/
1.58 +
0.14 -/
1.43 +
0.14 -/
1.58 +
0.14 -/
1.68 +
0.14 -/
1.61 +
0.14 -/
1.66 +
0.14 -/
1.68 +
0.14 -/
1.58 +
0.14 -/
1.63 +
0.14 -/
1.55 +
0.14 -/
1.56 +
0.14 -/
0.66 +
0.14 -/
23.59 *

17