MAKING INSTRUCTIONS: BATCH UNIT

S.V. (200) 202, 204, 210, (213) 261, 264 C.V. D.V.

CG 20 CODE BT-297-D PKG.

→ AUG·28·80 36802 Cancelled
EST. WGT. LBS.

STD. HRS. TIME 3P M

PROCESSES		APPROVED BY
( )BT-297-D	M)	AJC 3-11-77
( )	( )	DCG 3/11/77
( )	( )	MTW 3/15/77
( )	( )	
TYPED BY		
NE 3/19/77		

NON-BLEEDING

EQUIPMENT		NAME: MONASTRAL® BLUE G	USE LBS.	N CODE	ACCT. LBS.
SV 1	1	Run 2-3" (±200-G) water into V-_____			
	2	Use station #_____, Preset water meter per chart for water addition to full totes then using Mode 3, pump in (± 2100# 100%)		8600-A	
		GALS OF WATER			
		SEQUENCER STEPS			
		LOT 6 11 16 #100% %			
		_____ _____ _____ _____ _____ _____		8600-A	
		Total #100%			
	3	Turn on agitator			
	4	Flood to _____"			
	5	Stop Agitator			
Misc. 2	6	Calculate Est Wgt: _____#100% N-8600-A x 0.989= _____" Est Wgt.			
		Note: Record Est. Wgt. on Make & Process Cars.			

S.V	200	202	204	210	213	261	264
S-4	54"	62"	62"	53"	37"	42"	82"
GALS	3650	3670	3646	3684	3667	3654	3624

START FIN OPTR

N37370

AUG 7 1980

CG 20 CODE BT-297-D PKG. ____

→ AUG·11·80 36802

EST. WGT. _____ LBS.

MAKING: Calc & Fill in Est Wgt

PROCESSING INSTRUCTIONS: BATCH UNIT

	PROCESSES	APPROVED BY
	BT-297-D (M)	AJC 03-11-77
		DCG 03-11-77
	TYPED BY	
	emw070279	

MAKING NOTES

REMARKS

NAME: MONASTRAL® BLUE G NON-BLEEDING

INSTRUCTIONS -PRESSING- RECORD

VAT					
DATE					
TIME					
RELEASED BY					
PRESS	9 & 10	15 & 16	17 & 18	(35)	
NO. OF CAKES	(2x76)(2x43)+14	6 x 42	6 x 42		

PRESS with AGITATION

WASH TO _____ OHMS

TEST AFTER _____ HOURS

LOAD on 6 cars for 15 & 16, 17 & 18
on 7 cars for 9 & 10

SAMPLES

DELIVER TO

PRESSLOAD	1ST	2ND	3RD	4TH	5TH
STARTED					
CAKES USED					
HRS TO FILL					
CAKE CONDITION					
NO. CARS LOADED					

EXPLAIN LOSSES

SAMPLED BY RELEASED BY

-DRYING-

Dry 14 hours at 220°F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS

SAMPLES

DELIVER TO

NO. CARS PULLED LUMP WGT.

SAMPLED BY RELEASED BY

-GRINDING-

MILL 7 or 8 LSP 3/32" RP SCREEN 1785 RPM

MAX. TEMP. °F

SCREEN RPM

MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING

SAMPLES 1 Env

DELIVER TO C T L

DATE MIXED

SAMPLED BY RELEASED BY

N37370.01 DUP050041791