

PRODUCT NAME = HECYBDATE ORANGE

NON-BLEEDING

PROCESSES APPROVED BY
YE-698-D (S) F. POST 4/14/81
ALTERNATE
TYPED BY JMH

CODE YE-698-D PKG

LOT MAY -0-81-E-1438

EST'D WGT 5632

TOTAL EST'D WGT= LBS (CRT ENTRY)

MAKING NOTES

JOB NAME: 01YE698DPS

INSTRUCTIONS

= PRESSING =

RECORD

VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	PRESS. WITH AGITATION	WASH TO 2000 OHMS WITH 35-75 F WATER	TEST AFTER 2 HOURS	LOAD ON 7 CARS	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	OHMS	HRS. WASHED	OHMS	HRS. WASHED	OHMS	CAKE CONDITION	NO CARS LOADED	EXPLAIN LOSSES
				2	54																	

SAMPLES
DELIVER TO

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATED

Color appears dry
ADDITIONAL DRYING HOURS REQUIRED

SAMPLES 1 ENV
DELIVER TO COLOR TEST LAB

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 18
LUMP WGT: 5739

= GRINDING =

MILL MIKROATOMIZE SCREEN
MAX. TEMP DEG F
SET ROOF BLAST - GATE AT "9" FOR
HIGH AIR FLOW

RPM SCREEN
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

1438

0.00 *

3.70 +

0.12 -

3.35 +

0.12 -

3.45 +

0.12 -

2.98 +

0.12 -

3.14 +

0.12 -

16.02 *

15

1438

41

85

3.25 +

0.14 -

3.28 +

0.14 -

3.49 +

0.14 -

16.02 +

25.62 *

3

25.62 +

3.32 +

0.14 -

3.33 +

0.14 -

3.23 +

0.14 -

3.24 +

0.14 -

3.65 +

0.14 -

3.48 +

0.14 -

3.49 +

0.14 -

3.70 +

0.14 -

3.19 +

0.14 -

2.54 +

0.14 -

57.39 *

10