June 29, 1971
Supersedes Formula 993
Dated 2/27/70

ACME, TEXAS PLANT FORMULA

SPEED SET JOINT COMPOUND (YELLOW) TEX-993
(60 minute and 2 hour working cement)

DESCRIPTION OF PRODUCT: - For use in reinforcing and concelling joints and nailheads.

-/ FORMULA:

Raw Material	Function	R. M. Spec.	Percent	Lbs/Batch
Yellow Oxide	Pigment	138	0.20	1.500
*Sodium Citrate	Retarder	134	0.10	0.750
Natrosol 250HXR	Thickner	170	0.20	1.500
Gelvatol RS-6278C	Adhesive	162	2.25	16.875
Gelva GP702	Adhesive	167	0.50	3.750
Asbestos SG210	Fiber Filler	-	0.50	3.750
Asbestos 7RF09	Fiber Filler	9	2.25	16.875
Mica p80H	Anti-Cracking Agent	11	4.00	30.000
Defoamer M111	Anti-Foaming Agent	196	0.05	0.375
Vanicide	Fungicide	126	0.05	0.375
TEX-38	Plaster	-	89.90	674.250
			100.00	750.000

*Adjust quantity according to set time requirements.

-/ WORKING CONSISTENCY: - Refer to Plant Testing Procedure No. 32.

Specifications	Maximum	Minimum	Average
	62	58	60

SETTING TIME: - Refer to Plant Testing Procedure No. 6 (slow set)

Specifications	Maximum	Minimum	Average
	110 mins.	70 mins.	90 mins.
3?4	3½ hours	2½ hours	3 hours

WORKING PROPERTIES: - Refer to Plant Testing Procedure No.33.
Specifications Must be plastic and buttery working; free of grit or coarse particles.

BONDING PROPERTIES: - Refer to Plant Testing Procedure No. 35.
Specifications After compound has dried, tape shall delaminate when peeled back.

CRACK RESISTANCE: - Refer to Plant Testing Procedure No. 37.
Specifications There shall be no large fissure cracks in the wedge and very few, if any, cracks in the thinner half of the wedge.

-/ Denotes change in this reissue.

Lehnert 10.3.01-118

EDO:dek

SGP 0018388

PLAINTIFF'S EXHIBIT
GP-2297

12-119