# THE EAGLE-PICHER COMPANY
## INSULATION DIVISION

# MANUFACTURING SPECIFICATION

PLANT PRODUCTION MUST FOLLOW THIS SPECIFICATION.

Emergency Change may be made but shall be promptly reported to the Production Manager and may not extend beyond the Emergency. Permanent Change must be submitted to and be approved by the Production Manager before use by any Plant.

Product North American Refractories Co.
Proprietary Products
Plant Joplin
Page 1 of 2
Effective February 10, 1961
Supersedes Spec. Dated 8-1-59
Revised Items 1.1
Prepared By L.E. Cook
Approved:
Production Mgr. Alton L. Jones
Divison Mgr. Elmer J. Christian

The following listing includes all pertinent data as to products made up for this account, with special attention given to the package data size and design, etc.

1. NARCO STAZ-ON INSULATING CEMENT
Regular Eagle-Picher Super 66 Insulating Cement. Packed in Narco bags. 50# net weight.

1.1 Package Specification
Sewn open mouth bags. Size 19½" x 4" x 41". Constructed of 1/50# and 2/40# Natural Kraft. Spot pasted and thumb notched at top. Printed one side two colors S & V #807 Blue and #900 Black for Narco Staz-on Insulating Cement. 50# net weight. Mixing instructions, freight classification stamp, Form #D-1021 and bag size appear in #900 Black on back of bag. (When present stock of bags are exhausted the new bag size will be 16½" x 6" x 40")

2. NARCO UNICOTE FINISHING CEMENT
Regular Eagle-Picher One-Cote Cement. Packed in Narco Bags. 50# net weight.

2.1 Package Specification
Sewn open mouth bags. Size 17" x 4" x 37". Constructed of 1/50# and 2/40# Natural Kraft. Spot pasted and thumb notched at top. Printed one side two colors S & V #504 Yellow and #900 Black for Narco Unicote Finishing Cement. 50# net weight. Mixing instructions, freight classification stamp, Form #D-1022 and bag size to appear in #900 Black on back of bag. (When present stock of bags are exhausted the new bag size will be 15" x 5" x 37")

PLAINTIFF'S EXHIBIT
NAR-86

3. NARCO BLOC-STIK. TROWEL CONSISTENCY
Regular Eagle-Picher Insulstic packed in Eagle-Picher metal packages. Narco label applied two colors Red and blue on white gummed stock. Form #D-1023 Size 7" X 15".

Material shipped in 1 gallon, 5 gallon 32 gallon, and 55 gallon packages.

4. NARCO BLOCK INSULATION
Regular Eagle-Picher PV Supertemp Block packed in Narco printed cartons except 3½" block which is packed in plain cartons.

| Block Thickness | Carton Size L | W | D | Bd.Ft. Per Carton |
|---|---|---|---|---|
| 1"-2"-4" | 16 1/8" | 12 1/8" | 36 1/8" | 48 |
| 1½"-2½"-3" | 15 1/8" | 12 1/8" | 36 1/8" | 45 |
| 3½" | 14 1/8" | 12 1/8" | 36 1/8" | 42 |

4.1 Package Specification
Regular slotted cartons - 275# Mullen Test (except 14" carton which is 200# test) A flute corrugation. The two 15" or 16" X 36" panels printed in two colors GCMI #73 Red and #33 Blue. Design #D-1020 for Narco Block Insulation. Contents layout printed in #33 Blue on one 12" X 36" panel. Freight classification stamp and identifying number printed in #33 Blue on opposite 12" X 36" panel. The 14" carton has contents layout and freight classification stamp only. No other printing.

5. All orders shipped in North American Refractories name. Eagle-Picher loading diagrams used with Eagle-Picher name removed. All LCI shipments tagged with plain tags. Bills of lading furnished by originating carrier.