

SEP 27 1982

K21115

3248

3098* LBS.

(EST WT)

COMTYP JOB NAME: 01YC016BMA

(DATE)

(LOT)

BLENDED BACK: CG 01, PQ 98,

(CODE)

(LOT)

(POUNDS)

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE (RMCON)	ACCT LBS
PREP 1	WEIGH FOR S 33	90	3-A	90
	WEIGH FOR S-41	80	3-A	80
	WEIGH IN DRUM FOR S-37	145	32-D	145
	WEIGH FOR S-27	250	4-A	250
356 2	RUN 25" (451 G) WATER INTO V-356			
	TURN ON AGITATOR AND STEAM			
	WEIGH AND SIFT IN	270	131-B	270
	HEAT TO AND MAINTAIN 60-66* C FOR S 35			
359 3	WEIGH IN. OPTR _____, MK <u>58</u> , T <u>360</u> , <u>34.26</u> %	625	423-D	214
	OPTR _____, MK _____, T _____, %			
351 4	WEIGH IN OPTR _____, MK <u>223</u> , <u>38.25</u> %	2982	10-D	1141
4	OPTR _____, MK _____, %			
	RUN IN V-359			
358 5	RUN 10" (473 G) WATER INTO V-358			
	PUMP V-351 INTO V-358			
	ADJ TO 68" (3216 G) AT 67-69*F. RECORD: _____			
	STIR 3 MIN. RECORD: <u>68</u> *F & PH <u>10.4</u>			
	IF NECESSARY, ADJ TO PH 9.8-9.9 ASSUME 50%		7-D	
	RECORD: PH <u>9.8</u> ASSUME 66%	10	33-D	6
	RECORD: G/ML <u>1.047</u> (1.044-1.047)			
SV 6	RUN 40" (1908 G) WATER INTO V- <u>245</u>			
	RUN IN FROM V-354			
	OPTR <u>282</u> , MK <u>METER</u> _____ *F, _____ %	300 gal	41-D	3047
	OPTR _____, MK _____, _____ *F, <u>27.98</u> %	635 gal		132
	ADJ TO 3148 G AT 67-69*F (64" IN V-240 & V-246; 66" IN V-241, V-242, & V-245)	471		
	STIR 3 MIN RECORD: <u>68</u> *F	2180	57-A	2180
	RECORD: PH <u>4.6</u> (2.8-3.6)			
	ADJ TO PH 3.8-3.9 ASSUME 66%	10	33-D	6
	RECORD: PH <u>3.9</u> & VOL <u>66</u> ASSUME 50%		7-D	
	NOTE: DILUTE N-7-D 10:1 WITH WATER			
	RECORD: G/ML <u>1.100</u> (1.098-1.100)			
	OBTAIN 1 QT. SAMPLES OF S-17 & S-24			
	SOLUTIONS & TITRATE TWICE			
	RECORD: LOWEST PH <u>3.0</u> & ML N-10-D <u>8.55</u>			
	LOWEST PH <u>3.92</u> & ML N-10-D <u>8.48</u>			
	NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE			
	8.0-8.6 OR IF THE TWO TITRATIONS DIFFER			
	BY MORE THAN 0.10 ML N-10-D (IF YES,			
	FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)			
	DO NOT PROCEED IF N-10-D TITRATION IS OUT			
	OF RANGE			

PROCEED TO PAGE 2

1.095

EQUIP MENT	PAGE 02 OF 2 CG 01 CODE YC-016-B	USE LBS	N-CODE	ACCT LBS
	26 RUN V-358 AT 67-69°F THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV AT 67-69°F IN 17-19 MIN			
	RECORD: START <u>2:00 PM</u> M & TOTAL MIN <u>19</u> NOTE: V-358 STRIKE TIME UP WHEN 1/2 VAT BOTTOM SHOWS MT			
SV 6	27 WHEN S 26 COMPLETED AND BEFORE WASHING IN V-358, DUMP IN N-4-A FROM S-4			
(CONT)	28 RUN IN USING WEIGHT AND FLOW CONTROL PANEL OPTR _____, MK _____, <u>29.87%</u> OPTR _____, MK _____, _____%	<u>74</u>	28-D 28-D	22
	29 DURING S'S 27 AND 28 (IF ALONE, AFTER S'S 27 & 28) WASH IN V-358			
	30 STIR 2 MIN			
	31 RECORD: PH <u>2.2</u> (2.2-2.5) & PB XS <u>+</u> (+)			
	32 STIR TOTAL OF 15 MIN FROM COMPLETION OF S 26 RECORD: START <u>2:11 PM</u> TOTAL MIN <u>15</u>			
	33 DUMP IN N-3-A FROM S 1			
	34 STIR 3 MIN			
	35 RUN IN N-131-B FROM S 3 IN 7 MIN			
	36 STIR 3 MIN			
	37 POUR IN N-32-D FROM S-3			
	38 STIR 2 MIN			
	39 RUN IN USING BADGER METER	450	115-D	225
	40 STIR 3 MIN & FLUSH ALUM LINES WITH WATER			
	41 DUMP IN N-3-A FROM S 2			
	42 STIR 3 MIN			
	43 RECORD: PH <u>5.3</u> (5.8-6.0)			
	44 IF NECESSARY, ADJ TO PH 5.8-6.0 ASSUME 50% RECORD: PH <u>5.8</u> ASSUME 66%	<u>30</u>	7-D 33-D	<u>15</u>
	45 DUMP IN THE SUB-STANDARD TO BE BLENDED BACK (IF ANY IS SHOWN ON TOP FRONT OF CARD)			
	46 STIR 20 MINUTES AFTER DUMPING SUB-STANDARD			
	47 FLOOD TO 153" (7298 G) & STOP AGITATOR			
	START <u>10:00 AM</u> FINISH <u>3:05 PM</u> OPTR <u>86362</u>			

150 #, YE-698-D, E2H08 ✓