990[illegible]0072 - 1

**MEMORANDUM**

| TO | SUBJECT | |
|---|---|---|
| Mr. H. P. Leyendecker | EXXON WASHINGTON - Newport News Shipbuilding Letter Dated November 8, 1978 | |
| **FROM** | **DATE** | **FILE NO.** |
| J. McCracken | December 5, 1978 | |

In regard to Newport News Shipbuilding's letter dated November 8, 1978 from Marshall Branch, I offer the following comments.

1. The specification on bulkhead for after peak tank was released prior to the vessel entering the yard. (Released 10/16/78, vessel entered yard 10/19/78) See attachments. Also, this item appears in Newport News Supplement #1, dated 10/19/78.

2. The specifications originally called for pulling the tailshaft, renewing seals, and bearings, which the shipyard bid on in time. By just renewing the seals, we actually cut down on time. We did not know a seal problem existed until in drydock.

JMcC: bt

c: Mr. E. J. Worrel, Jr.

CALCULATION SHEET 980-0042 (A-165)

SUBJECT | PREPARED BY | DATE | DEPARTMENT | PAGE

| ITEM # | Released |
|---|---|
| 1 | 10/12 |
| 2 | 10/12 |
| 3 | 10/12 |
| 4 | CANCELLED |
| 5 | 10/12 |
| 6 | 10/12 |
| 7 | 10/12 |
| 8 | |
| 9 | 10/12 |
| 10 | 10/12 |
| 11 | 10/12 |
| 12 | 10/12 |
| 13 | 10/12 |
| 14 | 10/12 CANCELL 10/20 (STEAM) |
| 15 | |
| 16 | 10/12 |
| 17 | 10/12 |
| 18 | CANCELLED |
| 19 | CANCELLED |
| 20 | CANCELLED |
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| 25 | 10/12 |
| 26 | 10/12 |
| 27 | 10/12 |
| 28 | 10/12 |
| 29 | 11/4 |
| 30 | 10/12 CANCEL (13) 10/20 |
| 31 | 10/31 |
| 32 | 10/12 |
| 33 | 10/12 |
| 34 | 10/18 |
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| 57 | 10/18 |
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| 59 | CANCEL (10/20) |
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| 138 | 10/17 |
| 139 | 10/17 |
| 140 | CANCELLED |
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| 166 | 10/25 |
| 167 | 10/24 |
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| 170 | 11/1 |
| 171 | 11/4 |
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| 173 | 11/4 |
| 174 | 11/4 |
| 175 | 11/9 |
| 176 | 11/9 |

EXX-MOR-008572

Released 10-14

146. AFTER PEAK TANK INTERNALS - 102

DO NOT START UNTIL AUTHORIZED BY OWNER'S REPRESENTATIVE. QUOTE SEPARATE ITEM PRICES FOR EACH PART OF THE ITEM.

FURNISH NECESSARY LABOR, EQUIPMENT AND MATERIAL REQUIRED TO COMPLETE THE FOLLOWING:

475 A. Rig necessary staging in after peak tank, remove same upon completion of repairs.

al B. Quote price per square foot to crop out, renew and insert 7/16" plate on oil tight transverse bulkhead number 18. Allow for approximately 480 square feet

50 C. Quote price per foot to crop out and renew vertical stiffeners 7/16 " thick 5" X 5" angle. Allow for approximately 75 linear feet.

110 D. Quote price per square foot to crop out and renew 7/16" connection brackets between vertical webs and transverse bulkhead.

7 E. Quote price per square foot to sand/grit blast all inserted/renewed steel and areas adjacent to welds. All grit to be removed at completion of repairs

.50 F. Quote price per square foot to coat inserted/renewed steel with owner approved coating.

G. Quote price to fill after peak tank and test for integrity of oil tight bulkhead to satisfaction of owner's representative, and empty tank at completion of test.

260

8/1125 AUTHORIZED OVERTIME FOR THIS DATE

10/28



EXX-MOR-008573

| SUPT. 1 | | PAGE |
|---|---|---|
| 123-A. | SPILL VALVES ON VENT LINES - USCG - 408 | 10 |
| 124-A. | FLAME ARRESTORS - USCG - 408 | 10 |
| 125-A. | PRESSURE VACUUM RELIEF VALVES - USCG - 408 | 10 |
| 126-A. | TANK GAUGE FLOAT - 411 | 10 |
| 127-A. | REACH RODS - 413 | 10 |
| 128-A. | TANK CLEANING PIPING - 415 | 10 |
| 129-A. | SHIP'S TELEPHONE AND GENERAL ALARM CIRCUITS - 609 | 10 |
| 130-A. | VENTILATION COVERS AND PIPING - 703 | 11 |
| 132-A. | ELECTRIC MOTORS - 805 | 11 |
| 133-A. | CIRCULATION MOTOR - 805 | 11 |
| 134-A. | WIRING TO FORWARD LIGHTS | 11 |
| 136-A. | REMOTE CUT OUT - 805 | 11 |
| 137-A. | PUMPROOM LIGHTING - 809 | 11 |
| 138-A. | MOTOR CONTROL PANEL BOXES - 210, 310 | 11 |
| 139-A. | FORWARD FORCED DRAFT BLOWERS - 310 | 11 |
| 140-A. | LIGHT SWITCH WALK IN BOX - 807 | 11 |
| 141-A. | STEERING GEAR MODIFICATIONS - 808 | 11 |
| 142-A. | CARGO MANIFOLD MODIFICATIONS - 407 | 12 |
| 143-A. | SEWAGE TREATMENT AND RETENTION | 12 |
| 144-A. | CONVERSION OF EXISTING DINING AND GALLEY FEEDING SYSTEM TO NEW CAFETERIA MODE SYSTEM | 12 |
| 146. | AFTERPEAK TANK INTERNALS - 102 | 12 |
| 147. | BULKHEAD LEAK - 102 | 13 |
| 148. | VENTILATION DUCTING - 703 | 14 |
| 149. | CARGO PIPING - 407 | 14 |
| 150. | STEAM LINE - 117 | 14 |
| 151. | POWER METER | 14 |
| 152. | CONDENSER INJECTION LINE - 227 | 15 |
| 153. | MOORING WINCH - 114 | 16 |
| 154. | LAGGING IN STORES REFRIGERATOR - 705 | 16 |
| 155. | DECK STEAM LINE - 117 | 16 |
| 156. | CARGO BOOMS - 103 | 17 |
| 157. | LAZARET - 102 | 17 |

NN 40-4 (Rev. 3)

Newport News Shipbuilding
A Tenneco Company
NEWPORT NEWS, VIRGINIA 23607 PHONE 804-380-2000

JOB ORDER

Order No. 872-E (Supt. 1) October 19, 19 78

For S.S. EXXON WASHINGTON

DESCRIPTION

156. CARGO BOOMS - 103

Furnish necessary labor and material required to complete the following:

(a) While the port and starboard cargo hose booms are removed under item #52, blast and coat both booms, one (1) coat RB-191 or equal and two (2) coats of Buff color coat. (Paint to be furnished by ship.)

157. LAZARET - 102

Furnish necessary labor, equipment and material required to complete the following:

(a) Prove the drain lines from lazaret compartment clear. Fabricate and install suitable strainer at opening to two (2) drain lines.

(b) Fabricate a T-handle wrench for the 19" flush deck scuttle cover of the lazaret.

MESSRS:
ALL SUPTS.
Branch
Spencer
Worthington
Ware
Allen
Quinn
Alford
Hancock
Sweeney
Satchell

USCG-1
ABS-1
Testing Lb.

120:mf/pj

Ordered By Exxon Co., USA thru Mr. Allen

Proceed with work and charge to J. O. 872-E (Supt. 1)

G. Guy Via, Jr.
Cost Engineer — Manager of Ship Repair

Date: 11/13/78

Memo From: H. P. LEYENDECKER

To:

EJW

check with John when the Aft peak bulkhead was released Yard is saying Oct 27th per this memo.

Hank

J M E office file for comment
EW

NN 26 (3321120)

# INTER-OFFICE COMMUNICATION

## NEWPORT NEWS SHIPBUILDING AND DRY DOCK COMPANY

A Tenneco Company

TO: Mr. G. G. Via, Jr.

FILE NO.

FOR: Information

DATE November 8, 1978

FROM: Construction Manager, Ship Repair

SUBJECT: EXXON WASHINGTON, 872-E

The subject vessel arrived October 19th and is scheduled to be completed on November 16th. Since arrival there have been six (6) supplements added to the original job order.

On October 27th, an item was received to renew the steel in the Fwd. Bhd. of the Aft. Peak Tank. This is a major job and is interfering with the installation of the sewage treatment and retention system. The sewage tanks cannot be set in place until the Aft. Peak Bhd. steel is in place.

To further complicate repairs, an item was received Sunday, November 5th, to renew the inner and outer stern tube seals. This work is causing conflict with the steel renewal in the Aft. Peak Tank.

Because of these problems, it is anticipated that some additional days will be required to complete this contract.

J M Branch

J. M. Branch

Copies to:
Mr. L. R. Sorenson, Jr.
Mr. C. K. Worthington
Mr. L. C. Ware
Mr. W. G. Satchell
File

Herb - for your info. G. Via