

**FINISHED PRODUCT
SPECIFICATION**

x

PRODUCT:

**SPECIAL TOLERANCE BLOCKS
SUPEREX BLOCKS OR MX-1915
SILICATED SUPEREX BLOCKS**

DIVISION IND

432

SPEC. NO.

432.5

PAGE NO.

1.

I. MANUFACTURING POINTS:

Manville
Waukegan
Redwood City

II. DESCRIPTION:

MX-1915 Silicated Superex Blocks are standard Superex cut to the required size and treated with a solution of silicate of soda in accordance with approved Manufacturing Specifications.

III. SIZES AND LIMITATIONS:

A. Length

24" maximum

B. Widths

1. Flat Blocks - 3, 6, 9 and 12 inches
2. Tapered Blocks - 6 and 9 inches

C. Thickness

1. Flat Blocks - 3" - 4" incl.
2. Tapered Blocks - 4"

D. Minimum Radius for Full 4" Thickness Tapered Blocks

Manville & Waukegan - 40"
Redwood City - 99"

PLAINTIFF'S
EXHIBIT
K-1652

IV. PRODUCT AND INSPECTION STANDARDS:

A. Appearance

1. Cracks

Surface cracks are allowable to the extent shown by Std. Samples, approved by the Sales Department 12-5-50. Cracks shall not be more than 1/4" in depth and must be of a nature that will not promote flaking of the material away from the edges of the block.

X - INDICATES
CHANGE - REASON:

Change in Title

**AUTHORITY
FOR CHANGE -**

E. C. Lindstrom's letter 2-25-53 - Regular Approvals

FILE-HOLDERS	C. A. deVyver			REL. ENL.	PROD. SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	REL. QUAL. CONTROL	GEN. QUAL. CONTROL	SUPE. QUAL. CONTROL
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SUPERSEDED: Part of page 1 spec. entitled "MX-1915 Silicated Superex Blocks" issued 4-24-51.

DATE ISSUED

2-13-53

RETURN TO
J-M RESEARCH
FILE ROOM

noted
JCR
3-2-53

DETENTED
8/21/53

DEFENDANT'S
EXHIBIT
05-224