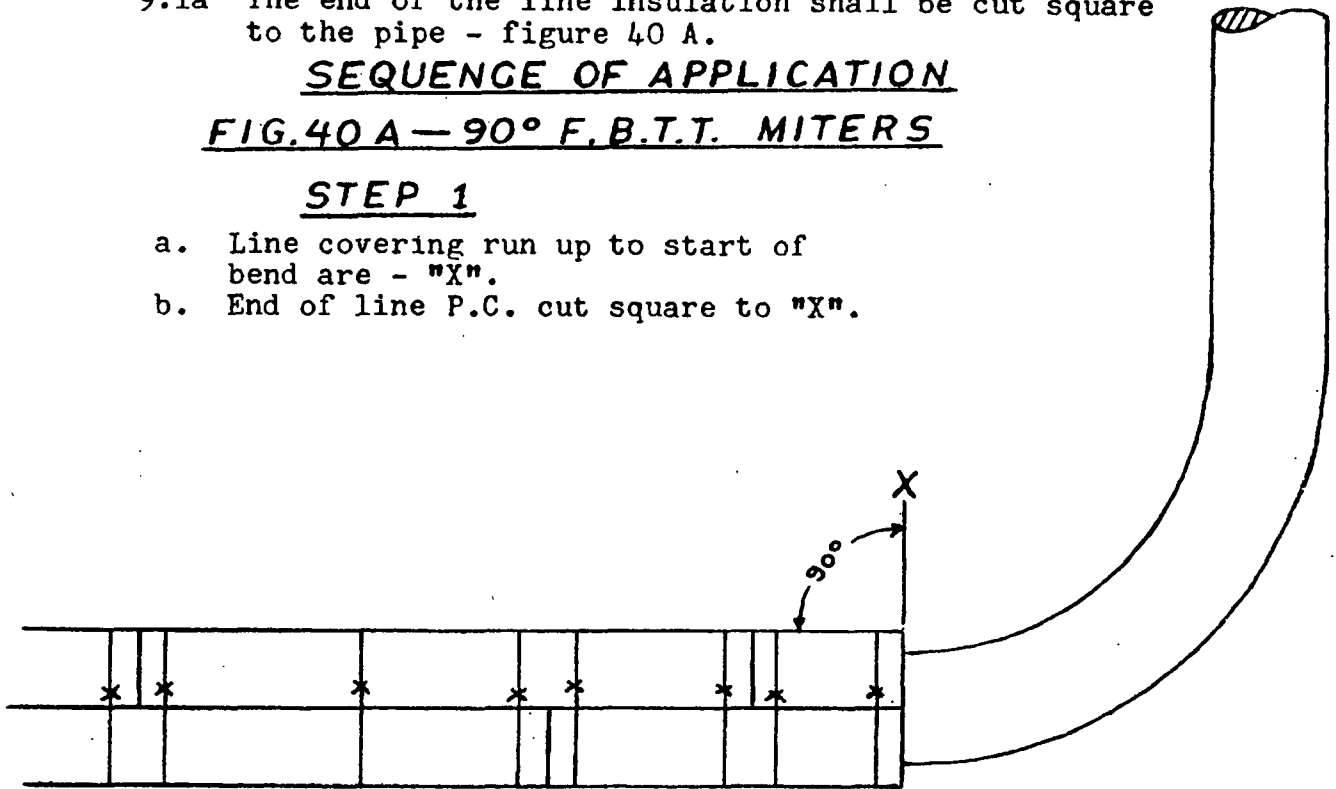


D.L. APPLICATION

- 9.1a The end of the line insulation shall be cut square to the pipe - figure 40 A.

SEQUENCE OF APPLICATIONFIG. 40 A — 90° F.B.T.T. MITERSSTEP 1

- a. Line covering run up to start of bend are - "X".
- b. End of line P.C. cut square to "X".



- E9.2 All miters, except the last one shall be applied on the bend as shown in figure 40 B.
- 9.2a The lace wire or wires is then applied from the line insulation through the miter last applied - Figure 40 B.
 - 9.2b The lace wire or wires are now tightened drawing all miters up close eliminating any cracks between them.

FIG. 40 B 90° FBTT MITERSSTEP 2

L — LACE WIRES

