

DRAFT

 J-M Manufacturing Company, Inc.	SPECIFICATION NUMBER	PAGE NO.	1 of 2
	TR 1902	ISSUED DATE	
PURCHASE SPECIFICATION		CANCELS	NONE
MATERIAL*	CHRYSOTILE WHITE GRADE 4 ASBESTOS FIBER	LOCATIONS	STOCKTON, DENISON

NO CHANGE IN MATERIAL MAY BE MADE BY THE SUPPLIER WITHOUT WRITTEN APPROVAL OF THE APPROPRIATE SUBSIDIARY.
 IMPORTANT: ALWAYS INCLUDE THE SPECIFICATION NUMBER WHEN REFERRING TO THIS COMMODITY.

I. General Description:

Fiber covered by this specification shall be Grade 4 Chrysotile asbestos fiber for use in Asbestos Cement Pressure Pipe. An "umpire" sample shall be submitted by the vendor which will be used to determine whether incoming shipments compare favorably with this sample in regard to color, general appearance, and general characteristics.

II. Detailed Requirements:

The fiber, when tested in accordance with J-M test methods TR 425.52 and TR 425.36, shall conform to the following specifications:

<u>Bauer-McNett Wet Screen</u>	<u>% Allowable</u>
4	18% - 21%
14	20% - 22%
35	15% - 17%
200	13% - 15%
-200	28% - 31%

Fiber Wet Wash Test
 Minimum acceptable (Point Value)
 74 (NO Top Limit)

Additionally the Fiber will have a Rapid Surface Area of 7000 ± 500 (CM²/gr). When tested by means of the Turner & Newell-Fiberization test using a 50gr sample.

III. Sampling Procedure:

Lot - For purposes of sampling, a lot shall consist of not over one car-load, produced under essentially the same conditions and offered for inspection at one time.

Procedure - From each lot the inspector shall take a sample from each of 25 bags at random. Five (5) composite samples be prepared, each composite representing five separate bags.

X - INDICATES CHANGE

MCC-38 (11/84)

JMM 00000217



SC-SEC-0026

SC-JMM-0037

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	TR 1902	ISSUED DATE	
MATERIAL CHRYSTILE WHITE GRADE 4 ASBESTOS FIBER	CANCELS	NONE	
	LOCATION STOCKTON, DENISON		
NO CHANGE IN MATERIAL MAY BE MADE BY THE SUPPLIER WITHOUT WRITTEN APPROVAL OF THE APPROPRIATE SUBSIDIARY. IMPORTANT: ALWAYS INCLUDE THE SPECIFICATION NUMBER WHEN REFERRING TO THIS COMMODITY. IV. <u>Interpretation of Test Results:</u> The test results of <u>each composite sample</u> shall conform to the detailed requirements of (II) above. V. <u>Packaging and Shipping:</u> See Purchase Specification TR-190L IV. <u>Hazardous Materials Requirements:</u> A. <u>Department of Transportation (49 CFR)</u> The material is classified as a hazardous material and shall be packaged, marked and labelled in accordance with 49 CFR. 1. DOT Proper Shipping Name - Asbestos 2. DOT Hazard Class - ORM-C 3. Regulated as of April 30, 1979 (See Federal Register, December 4, 1978, page 56664).			

X - INDICATES CHANGE

MC-534 (11/68)

JMM 00000218