

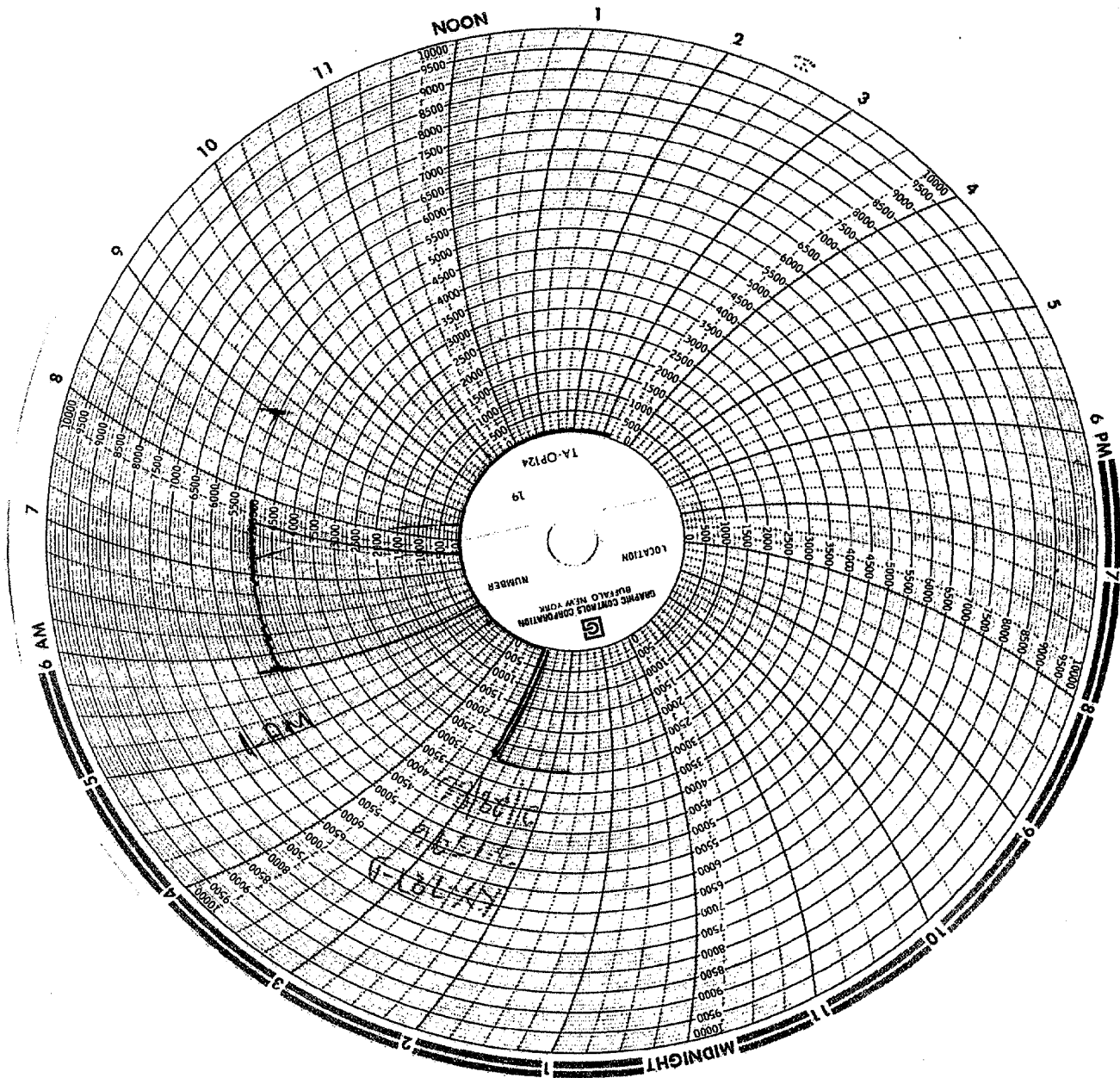
CG 03 CODE KY-787-D PKG. **PUNCHED & CHECKED**
 EST. WGT. 1090 990 LBS.
 STD. HRS. 8.9 TIME 3 P MAR - 3 1980 KP
 14 - YC-2-B 98 4 Lot 24479 : 2000 #
 Lot 24064 : 400 # (7)N
 Lot _____ : _____ # _____

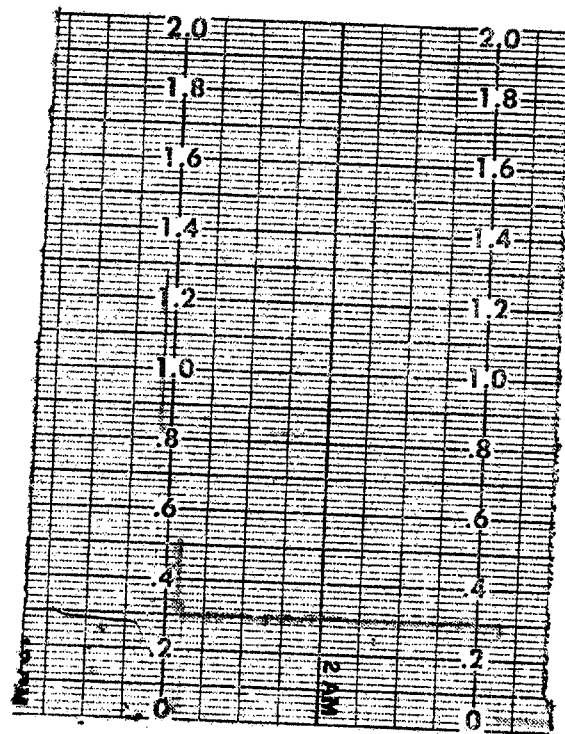
PROCESSES APPROVED BY
 () KY-787-D () FWK 9/22/76
 () () DCG 9/27/76
 () () MTW 9/30/76
 TYPED BY
 N.E. 2/12/77

Total Wgt. - 3490 3390

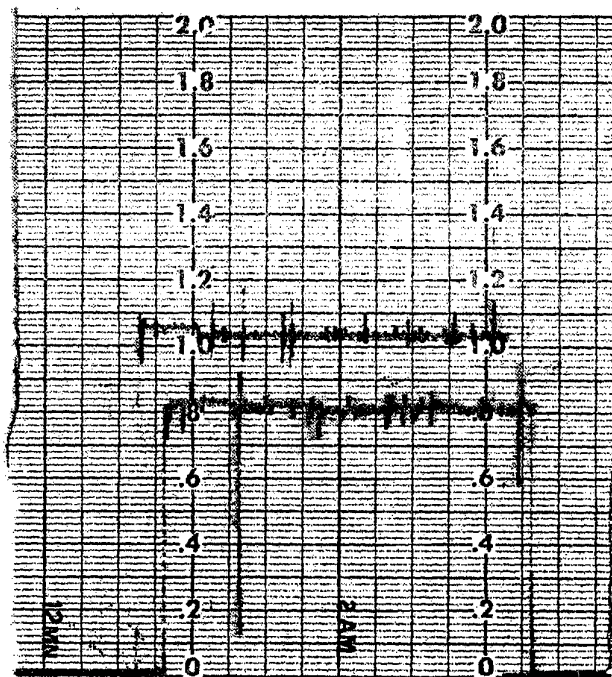
NON-BLEEDING

U/PMENT	NAME:	USE LBS.	N CODE	ACCT. LBS.
	"KROLOR" - YELLOW MEDIUM			
203 & 205 1	1 Run 60" (992 G) water into V-203. <i>See agitator on high speed.</i>			
	2 Weigh in drum & pour in	320	32-D	320
	3 Dump in and stir 5 min	48 x 50	YC-2-B	2400
	Record: Start <u>12:10 PM</u> <u>24479</u>	<u>2000</u>		
	Fin <u>12:50 A.M.</u> <u>24064</u>	<u>700</u>		
	<u>75" (12756)</u>			
	4 Adj to 70" (1200 G) <u>2400 - 2600</u>			
	5 Pump V-203 thru Homog #3 at <u>1800-2200</u> psi into V-205			
	6 When V-203 MTY, wash color thru Homog at 1800-2000 psi using minimum water			
	7 Record V-205 Vol <u>39</u> " & adj to 60" (2100 G)			
	8 Inspect Homog strainer & clean if necessary			
	<i>DURING HOMOG, RUN V-203 AGITATOR AT LOW SPEED.</i>			
205 & SV 2	9 Run 10" (514G) water into SV & start agitator			
	10 Pump V-205 thru Homog at 4800-5200 psi into V- <u>243</u>			
	Record: Time start <u>1:35 PM</u> Total Min <u>125</u>			
	NOTE: If Homog pressure falls below 4800 psi, 3-way valve will recirculate slurry to V-205			
	11 When V-205 MTY, run in 5" (240 G) water and pump thru Homog at 4800-5200 psi			
SP & CP 3	12 SP Step 01 - Set Formula Selector to position <u>#2 (V-243)</u> or <u>#7 (V-244)</u>			
	13 Press SV Cam Reset PB-set 22TC in Auto Remote (Temperature is set at 190-194F)			
	14 Record levels and set Raw Materials Counter #1 as follows:			
	a. 11LG <u>44</u> % - preset #1 80 Gal		15-A	160
	b. 13LG <u>22</u> % - preset #6 135 Gal		20-A	135
	15 Set strike flow controllers as follows:			
	a. 3FC10 (N-27-D Controller) in Manual 0.83 GPM		27-D	275
	b. 3FC20 (N-27-D Water) in Manual Local 5.28 GPM			
	c. 3FR10 (N-27-D/Water Ratio) 0.64			
	d. 8FC10 (N-32-D Controller) in Manual 1.08 GPM		32-D	1840
	e. 8FC20 (N-32-D Water) in Manual Local 4.47 GPM			
	f. 8FC20 (N-32-D Water) in Remote			
	g. 8FR10 (N-32-D/Water Ratio) 0.83			
SV & CP 4	16 Operator Step PB <u>93</u> %			
	17 Record Level 2 LG <u>93</u> %. If below 35% follow solution make-up procedure for N-27-D			
	18 Adj to 48" (2470 G)			
	19 Record pH <u>10.6</u>			
	20 Adj to 11.1 - 11.3 using N-7-D diluted to 5% Assume 50% (10 parts water to 1 part N-7-D) Siphon into SV. Record pH <u>11.3</u>	<u>18</u>	<u>1-D</u>	<u>9</u>
	21 Operator Step PB			



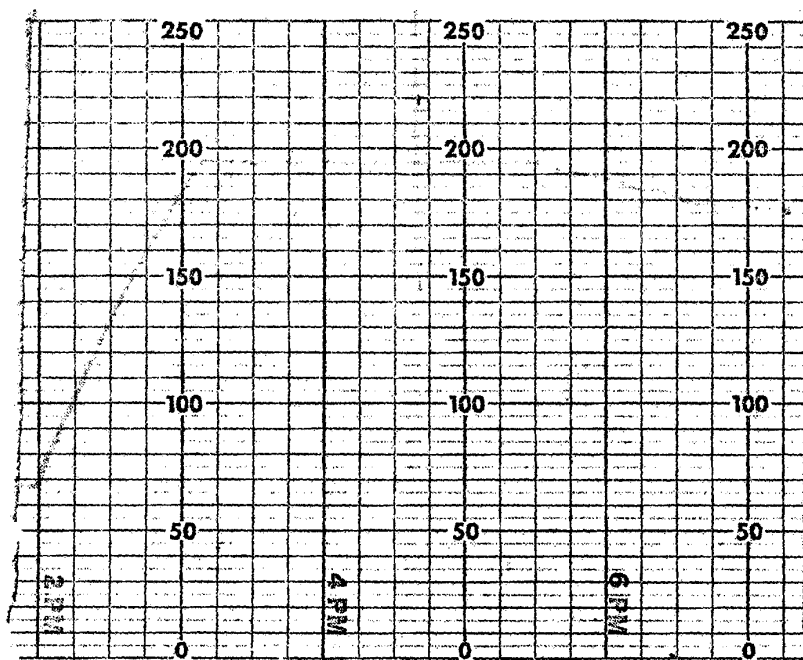


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