Alt. B. A135 WHITE 1-45 3043

FORMULA RECORD

Exp. No. _____ Date 6-7-45 Class 6 Rex. No. 383

Name S W P Tobacco Brown Card No. 17 Replaces No. _____

POUNDS	GALLONS	MATERIAL No.
200		20 L
175		1213
65		1220
25		412
~~7~~		~~BP 16~~

VOID

Per r. mills letter dated 7-30-45 Subj. Re-Alignment of Trade Sales Rex Numbers

DATE _____ BY _____

See Rx	19	(48)
493	8 1/2	(2)
	5	(1157)
	1 3/4	(2213)
	1	(5231)
	1/4	(5232)
	19 1/2	(348)
	10	(2325
	10 1/2	(48)
	9 1/2	(348)

Customer S.W.CC.

To Match STD.

Reason for Revision To make use of 1213dry and 1220 dry.

Viscosity 20-26" @75°F #3 at _____ hrs. after grind

Viscosity _____ at _____ hrs. after grind

% Solids (Run) _____

Wt./Gal. T 10.75

Baume _____

Std. of Fineness 3H

Normal Output 100

Est. Mfg. Loss 2%

Department B

Package _____

Parallel No.'s _____

Royalty: Yes □; No □; X □; W □

Label Analysis Checked-Date _____

Label: No Red □; Red □

New Std. Sample Required yes

Date Rec'd _____

Mill Ball Bleed? _____

Lbs. or Gals. per hour _____

Approved Formulator Wm Budziak

Supt. ABH

N16251

416

MANUFACTURING INSTRUCTIONS:

Application: Surface Building **No. Coats** 1 & 2

Undercoater Used **No. Coats**

Method 1 Brush

Reduction: Amount **Reducer Used**

Method 2

Reduction: Amount **Reducer Used**

Drying Time: Touch 6Hrs. **Recoat** 4-5days **Stencil**

Hard **Sand** **Handle**

Tack Free **Rub** **Wrap**

Baking Time and Temp.

Gloss Oil **Film** Hard & Tough

Special Tests

8-20-46 cs 3/14/47 cs 6/23/47 cs 6/24/47

DATE	SLIP No.	AMOUNT
W Mills 2-24-47		

FACTORY		FORMULA	SPEC. CARD
Exec. Cost Dept.		6-12-46	
Cleveland	A	"	
Kensington	C	"	8-12-46
Allied Research		"	
Kens. Tech. Serv.		"	
Kens. Lacquer			
Newark	N	"	
Oakland	O	"	
M. Senour	M	"	
Detroit	D	"	
Los Angeles	P	"	
Dallas	T	"	
Dayton	B	"	
Gibbsboro	F	"	
Pittsburgh	H		
Cuba	V	"	
Montreal		"	
Buenos Aires	Z	"	
Brazil		"	
T-5		"	

0007-SWP-061621

FORMULA RECORD A135 12-41 2857

Exp. No. ..... Date 11-24-42 Class 6 TS Rex. No. 393

Name SWP Tobacco Brown Card No. 15 See No. 14

POUNDS	GALLONS	MATERIAL No.
220		20 L
80		1133
60		414
3		104
120		1220
6		1128
?		BY 20
	10	(2329)
	24	(48)
	6	(2)
		( )
	20 1/2	(2)
	5	(31)
	20	(348)
		( )
	85 2	( )

Customer SW Co.

To Match Std.

Reason for Revision Eliminating (2841)G

Required 94 lbs at all [illegible] 5-6-43

Viscosity 20-25" 3 2 75 at ..... hrs. after grind

Viscosity ..... at ..... hrs. after grind

Wt. Gal. T11.12

Baume

Std. of Fineness

Normal Output 100

Est. Mfg. Loss 2%

Department K

Parallel No's

Label Analysis Checked-Date

Label: No Red ☒; Red ☐

New Std. Sample Required Yes

Date Rec'd

Mill ball

Lbs. or Gals. per hour

Approved

Formulator [illegible]

Supt. [illegible]

SEE CARD NO. 16

0007-SWP-061559

MANUFACTURING INSTRUCTIONS:

Application: Surface _____ No. Coats _____

Undercoater Used Buildmor No. Coats one & two

Method 1 _____

Reduction: Amount Brush Reducer Used _____

Method 2 _____

Reduction: Amount _____ Reducer Used _____

Drying Time: Touch _____ Recoat _____ Stencil _____

Hard 6 hrs Sand 4-5day Handle _____

Tack Free _____ Rub _____ Wrap _____

Baking Time and Temp. _____

Gloss Oil Film Hard & Tough

Special Tests _____

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	9-7-45	
Cleveland A	9-6-45	
Kensington C	"	9-7-45
Allied Research	"	
Kens. Tech. Serv.	"	
Kens. Lacquer		
Newark N	"	
Oakland O	"	
M. Senour M	"	
Detroit D	"	
Los Angeles P	"	
Dallas T	"	
Dayton B	"	
Gibbsboro F	"	
Pittsburgh H		
Cuba V	"	
Montreal	"	
Buenos Aires Z	"	
Brazil	"	
7-5	"	

0007-SWP-061623

MANUFACTURING INSTRUCTIONS:

Application: Surface _____ No. Coats _____

Undercoater Used _____ No. Coats _____

Method 1 _____

Reduction: Amount _____ Reducer Used _____

Method 2 _____

Reduction: Amount _____ Reducer Used _____

Drying Time: Touch _____ Recoat _____ Stencil _____

Hard _____ Sand _____ Handle _____

Tack Free _____ Rub _____ Wrap _____

Baking Time and Temp. _____

Gloss _____ Film _____

Special Tests _____

8-10-16-43

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	8-4-43	
Cleveland A	〃	
Kensington C	〃	8-4-43
Allied Research	〃	
Kens. Tech. Serv.	〃	
Kens. Lacquer		
Newark N	〃	
Oakland O	〃	
M. Senour M	〃	
Detroit D	〃	
Los Angeles P	〃	
Dallas T	〃	
Dayton B	〃	
Gibbsboro F	〃	
Pittsburgh H		
Cuba V	〃	
Montreal	〃	
Buenos Aires Z	〃	

0007-SWP-061562

TO MATCH Neutral Oil Std. #82

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12hrs RECOAT 2-4days STENCIL

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP

GLOSS Oil FILM Hard & Elastic

SPECIAL TESTS

REF NO

CARD NO

DATE

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.		
CLEVELAND A		
KENSINGTON C		9-23-54
PAINT RESEARCH		
KENS. TECH. SERV.		9-23-54
KENS. LACQUER		
NEWARK N		9-23-54
OAKLAND O		
M. SENOUR M		9-23-54
DETROIT D		
LOS ANGELES P		
DALLAS T		
DAYTON L		
GIBBSBORO F		
EXEC. MFG.		
CUBA H		
MONTREAL G		
BUENOS AIRES Z		
BRAZIL S		
RES ADM		
MEXICO		

DATE	SLIP NO.	AMOUNT

0007-SWP-061625

A135 9-42 2540

FORMULA RECORD

Exp. No. _____ Date 2-8-44 Class 6 TS Rex. No. 393

Name S W P Tobacco Brown Card No. 17 Replaces No. 16

POUNDS	GALLONS	MATERIAL No.
220		20 L
80		1133 or W2352 WB 1-16-45
60		1526 or 413 or 414 - WB 6/23/44
2		104
120		1220
6		1128
?		BY 20
		WB 11-27-44
		(2329) (2325)
	10	~~(2329)~~
	29 1/2	(48)
	5	(1157)
27	30 ~~1/2~~	(348) or 29 1/4 (348)
	8 1/2	(2)
	1	(4090) or 1 3/4 (2213)
5 3/4	1	(4231) or (5231)
	1/4	(4232) or (5232) WB 6-14-44
	1/2	(1767)

Customer S.W.CO.

To Match STD.

Reason for Revision Replacing discontinued driers.

Comp. 3.75 lbs Oil/Gel. A.W.

Viscosity 20-26" @75° #3 at ___ hrs. after grind

Viscosity _____ at ___ hrs. after grind

% Solids (Run) WB 9-13-44

Wt./Gal. 11.03

Baume

Std. of Fineness 2P

Normal Output 100

Est. Mfg. Loss 2%

Department B

Package

Parallel No.'s

Royalty: Yes ☐; No ☐; X ☐; W ☐

Label Analysis Checked-Date

Label: No Red ☒; Red ☐

New Std. Sample Required yes

Date Rec'd

Mill _____ Bleed?

Lbs. or Gals. per hour

Approved

Formulator [signature]

Supt. [signature]

0007-SWP-061563

TO MATCH Neutral Oil Std. #83

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 8-12 hrs RECOAT 2-4 days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP _____

GLOSS Oil FILM Hard & Elastic

SPECIAL TESTS _____

REX. NO. 418 [illegible] 9-22-54

CARD NO. 12 [illegible]

DATE 9-14-54 Quality Control

DATE	SLIP NO.	AMOUNT
[illegible]	[illegible]	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	9-22-54
PAINT RESEARCH	"	
KENS. TECH. SERV.	"	9-22-54
KENS. LACQUER		
NEWARK N	"	9-22-54
OAKLAND O	"	
M. SENOUR M	"	9-22-54
DETROIT D	"	
LOS ANGELES P	"	
DALLAS T	"	
DAYTON L	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

0007-SWP-061627

FORMULA RECORD

Exp. No. ____ Date ____ Rex. No. ____

Name ____ Card No. ____ See No. ____

LBS. ____

" ____

" ____

" ____

" ____

" ____

" ____

" ____

GALS. (2)

" ( )

" ( )

" ( )

" ( )

" ( )

" ( )

" ( )

Customer ____

To Match Same as # 3764 8-17-33

Weight Per Gal. ____ Visc. ____

Baume ____ Std. of Fineness ____

☑ Red
☐ No Label Required

Lbs. Gals. per hour ____ Mill ____

Std. Sample Required ____ Date Rec'd 6-10-38

Reason for Revision ____ 2-1-39

CARD NO. 12

Normal Output ____ Approved Formulator ____

Est. Mfg. Loss ____

Department ____ Supt. ____

Label Analysis Checked-Date 10-20-38

A135 3-37 3490

MANUFACTURING INSTRUCTIONS: ____

Reduction: Amount ____ Reducer Used ____

Application: Surface ____ Method ____

No. Coats ____ Undercoater Used ____

Drying Time: Touch ____ Handle ____ Recoat ____

Rub ____ Sand ____ Wrap ____ Stencil ____

Baking Time and Temp. ____

Gloss ____ Film ____

Special Tests ____

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	1-1-37			ALLIED RESEARCH	1-9-37		
NEWARK	"			GIBBSBORO			
KENSINGTON	"			DAYTON	2-8-38		
OAKLAND	"			DETROIT	10-20-38		
DALLAS	"			LONDON			
LOS ANGELES	"			AUSTRALIA			
MONTREAL	"			N.Z. Inc Lee	"		
COST DEPT.	"			Argentine	12-28-38		

Use all 2-13-40

0007-SWP-061565

TO MATCH: Neutral Oil Std. #83

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 6-8hrs RECOAT 2-4days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Oil FILM Tough & Elastic

SPECIAL TESTS _____

REX. NO. [illegible]

CARD NO. 13 [illegible]

DATE 10-22-[illegible] [illegible]

DATE	SHIP NO.	AMOUNT
[illegible]		
[illegible]		
[illegible]		
[illegible]		
[illegible]		

FACTORY		FORMULA	SPEC. CARD
EXEC. COST DEPT.		"	
CLEVELAND	A	"	
KENSINGTON	C	"	10-14-54
PAINT RESEARCH		"	
KENS. TECH. SERV.		"	10-14-54
KENS. LACQUER			
NEWARK	N	"	10-14-54
OAKLAND	O	"	
M. SENOUR	M	"	10-14-54
DETROIT	D	"	
LOS ANGELES	P	"	
DALLAS	T	"	
DAYTON	L	"	
GIBBSBORO	F	"	
EXEC. MFG.		"	
CUBA	H	"	
MONTREAL	G	"	
BUENOS AIRES	Z	"	
BRAZIL	S	"	
RES ADM		"	
MEXICO		"	

0007-SWP-061629

FORMULA RECORD

E.P. No. _____ Date 9-20-40 Class 6 TS Rex. No. 393

Name SWP Tobacco Brown Card No. 12 See No. 11

80	LBS.	1220
264	"	20 L
80	"	1133 or 2218
130	"	~~1526~~ 414
6	"	1128 10-27-41
3	"	104
?	"	BB 10
	"	
32	GALS.	(2)
	"	( )
11	"	(2)
18	"	(2841) G
8	"	(213)
5	"	(31)
9	"	(348)
	"	( )
	"	( )

Customer S W Trade Sales

To Match Std

Same as H-3704

Weight Per Gal. T11.72 Visc. 20-24" S-W @ 75°F

Baume _____ Std. of Fineness 2 P No Label Required

Lbs. Gals. per hour Roller Mill _____

New Std. Sample Required Yes Date Rec'd 10-10-40

Reason for Revision 1-10-41 6-9-41

To eliminate (2281) & correct pigment for shade closer to standard.

25.975

Normal Output 100 Approved Formulator [signature]

Est. Mfg. Loss 2%

Department B Supt. [signature]

Label Analysis Checked-Date 12-20-40 K

A135 11-39 2863 (E.P.)

MANUFACTURING INSTRUCTIONS:

PRODUCTION		
DATE	SLIP No.	AMOUNT

Reduction: Amount _____ Reducer Used _____

Application: Surface Bldgs Method Brush

No. Coats Fair one Good two Undercoater Used _____

Drying Time: Touch 10 hrs Handle _____ Recoat 4-5 days

Rub _____ Sand _____ Wrap _____ Stencil _____

Baking Time and Temp. _____

Gloss Oil Film Tough & hard

Special Tests _____

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	10-3-40			ALLIED RESEARCH	10-3-40		
NEWARK	"			GIBBSBORO	"		
KENSINGTON	"	10-3-40		DAYTON	"		
OAKLAND	"			DETROIT	"		
DALLAS	"			~~LONDON~~ Argentina	"		
LOS ANGELES	"			~~AUSTRALIA~~ Cuba	"		
MONTREAL	"			M-S	"		
COST DEPT.	"			CHI. TECH. SERV.	"		

CL 10-28-41 CL 1-16-42

0007-SWP-061566

TO MATCH Standard

APPLICATION: SURFACE Wood Ext

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 8-12hr RECOAT 2-4d PENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP _____

GLOSS Oil FILM _____

SPECIAL TESTS _____

Nancy Philip

REX. NO. 420 Hurdlebrink 11-5-53

CARD NO. 10 [illegible]

DATE 10-28-53 Quality Control

DATE	SLIP NO.	AMOUNT
[illegible]	11-5-53	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	11-5-53
PAINT RESEARCH	"	
KENS. TECH. SERV.	"	
KENS. LACQUER		
NEWARK N	"	11-5-53
OAKLAND O	"	
M. SENOUR M	"	11-5-53
DETROIT D	"	"
LOS ANGELES P	"	
DALLAS T	"	
DAYTON L	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

0007-SWP-061631

FORMULA RECORD A135 12-41 2857

Exp. No. ____ Date 5-5-42 Class 6 TS- Rex. No. 393

Name SWP Tobacco Brown Card No. 13 See No. 12

POUNDS	GALLONS	MATERIAL NO.
90		1220
264		20 L
105		1133
80		414
6		1128
3		104
	32	(2)
		( )
	11	(2)
	18	(2841) G
	8	(213)
	5	(31)
	9	(348)
		( )
		( )

Customer SW

To Match Std.

Reason for Revision

[redacted] 20 24" #3 @175 [redacted] hrs. after grind

Viscosity ____ at ____ hrs. after grind

Wt./Gal. T11.55

Baume

Std. of Fineness 2P

Normal Output 100

Est. Mfg. Loss 2%

Department B

Parallel No's

Label Analysis Checked-Date

Label: No Red ☒ Red ☐

New Std. Sample Required Yes

Date Rec'd 7-14-42

Mill

Lbs. or Gals. per hour

Approved

Formulator

Supt.

0007-SWP-061567

MANUFACTURING INSTRUCTIONS: 4 gals of (798) may replace 4 gals of (2) to improve flow.

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 8-12hrs COAT 2-4days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Oil FILM _____

SPECIAL TESTS _____

Rex 420

DATE	SLIP NO.	AMOUNT
Mem-Cuyler		4/22/52
[illegible]	[illegible]	"
[illegible]	[illegible]	"
[illegible]	[illegible]	"
[illegible]		"
[illegible]		"
[illegible]		"
[illegible]		"
[illegible]		"

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	4/22/52
ALLIED RESEARCH	"	
KENS. TECH. SERV.	"	
KENS. LACQUER		
NEWARK N	"	4/22/52
OAKLAND O	"	
M. SENOUR M	"	4/22/52
DETROIT D	"	
LOS ANGELES P	"	
DALLAS T	"	
DAYTON L	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

0007-SWP-061633

FORMULA RECORD

Exp. No. _____ Date 11-1-35 Rex. No. 393

Name S.W.P.#393 Tobacco Brown Card No. 9 See No. 8

201	LBS.	19
10	"	12310
68	"	42
53	"	132
100	"	1526 684#Base
56	"	20 L
5	"	1128
10	"	98
20	LBS. GALS.	12307
17-1/2	GALS	2
3/4	"	12 W
	"	
42	"	2
2-1/2	"	31
2-1/2	"	392
17-1/2	"	280
X	"	X

Customer S.W.Co.

To Match Std. Sample

Controls Rex 19411 & 15780 for shade

Weight Per Gal. 11.70 Visc.

Baume _____ Std. of Fineness 2P ☐ Red ☑ No Label Required

40 Lbs. Gals. per hour 30" Mill

New Std. Sample Required Yes Date Rec'd

Reason for Revision To reduce grinding expense.

10

CARD NO.

Normal Output 100 Approved Formulator

Est. Mfg. Loss 2%

Department B Supt. [illegible]

Label Analysis Checked - Date

A135 10-35 2658

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____ Reducer Used _____

Application: Surface Buildings Method Brush

No. Coats Fair - One Good - Two Undercoater Used _____

Drying Time: Touch 10 hrs. Handle _____ Recoat 4-5 days

Rub _____ Sand _____ Wrap _____ Stencil _____

Baking Time and Temp. _____

Gloss Oil Film Tough & Hard

Special Tests _____

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	11-6-35			ALLIED RESEARCH	11-6-35		
NEWARK	"			GIBBSBORO			
KENSINGTON	"			DAYTON			
OAKLAND	"			DETROIT			
DALLAS	"			LONDON			
LOS ANGELES	"			AUSTRALIA			
MONTREAL	"						
COST DEPT.	"						

0007-SWP-061569

UNDERCOATER USED

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 8-12hrs TECCAT 2-4days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Oil FILM Med. Hard & Elastic

SPECIAL TESTS _____

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	11	
CLEVELAND A	11	
KENSINGTON C	4	3-1-54
ALLIED RESEARCH	4	
KENS. TECH. SERV.	4	
KENS. LACQUER		
NEWARK N	4	3-1-54
OAKLAND O	11	
M. SENOUF M	11	3-1-54
DETROIT D	4	
LOS ANGELES F	11	
DALLAS T	11	
DAYTON L	11	
GIBBSBORO F	4	
EXEC. MFG.	11	
CUBA H	4	
MONTREAL G	11	
BUENOS AIRES Z	4	
BRAZIL S	4	
RES ADM.	4	
MEXICO	1	

0007-SWP-061635

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____ Reducer Used _____

Application: Surface Buildings Method Brush

No. Coats Fair-one Good-two Undercoater Used _____

Drying Time: Touch 10 hrs Handle _____ Recoat 4-5 days

Rub _____ Sand _____ Wrap _____ Stencil _____

Baking Time and Temp. _____

Gloss Oil Film Tough and hard

Special Tests _____

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	2-4-37			ALLIED RESEARCH	2-4-37		
NEWARK	"			GIBBSBORO			
KENSINGTON	"	4-2-37		DAYTON			
OAKLAND	"			DETROIT			
DALLAS	"			LONDON			
LOS ANGELES	"			AUSTRALIA			
MONTREAL	"						
COST DEPT	"						

0007-SWP-061570

MANUFACTURING INSTRUCTIONS:

4 gals of (798) may replace 4 gals of (2) to improve flow.

APPLICATION: SURFACE Wood Ext.

NO. COATS One

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT — REDUCER USED

METHOD 2

REDUCTION: AMOUNT REDUCER USED

DRYING TIME: TOUCH 8-12hrs RECOAT 2-4days STENCIL

HARD SAND HANDLE

TACK FREE RUB WRAP

BAKING TIME AND TEMP.

GLOSS Oil FILM Med. Hard & Elastic

SPECIAL TESTS

420

DATE	SLIP NO.	AMOUNT
Mercy	1-29-57	
Beyer	"	
[illegible]	"	
Schmitz	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	1-29-57
ALLIED RESEARCH	"	
KENS. TECH. SERV.	"	
KENS. LACQUER		
NEWARK N	"	1-29-57
OAKLAND O	"	
M. SENOUR M	"	1-29-57
DETROIT D	"	
LOS ANGELES P	"	
DALLAS T	"	
DAYTON L	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

0007-SWP-061637

FORMULA RECORD

Exp. No. _____ Date 1-27-37 Rex. No. 393

Name S.W.P. Tobacco Brown Card No. 10 See No. 9

93	LBS.	1220
264	"	20 L
55	"	1132
114	"	1526
6	"	1128
2 1/2	"	104
?	"	BO 101
		751 # Base
28	~~XXX~~	(2)
10	"	(2)
11 1/2	"	(2281)
17	"	(266)
7 1/2	"	(213)
5 1/2	"	(31)
1/4	"	(152)
4	"	(348)
X	"	( )

Customer Trade Sales

To Match 393

Weight Per Gal. [illegible] Visc. [illegible] #3 ☐ Red

Baume [illegible] Std. of Fineness 2 P ☒ No Label Required

40 ~~XX~~ Lbs. Gals. per hour 30 ft Mill

New Std. Sample Required Yes Date Rec'd

Reason for Revision To provide for retention drying quality.

Normal Output 100 Approved Formulator

Est. Mfg. Loss 2%

Department Supt. [signature]

Label Analysis Checked-Date

A135 1-37 3207

SEE CARD NO. 4

0007-SWP-061571

MANUFACTURING INSTRUCTIONS: 4 gals of (798) may replace 4 gals of (2) to improve flow.

APPLICATION: SURFACE Wood Ext.

NO. COATS one

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 8-12hrs RECOAT 2-4days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Oil FILM Med. Hard & Elastic

SPECIAL TESTS _____

Rex 420

DATE	SLIP NO.	AMOUNT
[illegible]	1-15-51	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	
[illegible]	"	

FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.	"	
CLEVELAND A	"	
KENSINGTON C	"	1-15-51
ALLIED RESEARCH	"	
KENS. TECH. SERV.	"	
KENS. LACQUER		
NEWARK N	"	1-15-51
OAKLAND O	"	
M. SENOUR M	"	1-15-51
DETROIT D	"	
LOS ANGELES P	"	
DALLAS T	"	
DAYTON L	"	
GIBBSBORO F	"	
EXEC. MFG.	"	
CUBA H	"	
MONTREAL G	"	
BUENOS AIRES Z	"	
BRAZIL S	"	
RES ADM	"	
MEXICO	"	

0007-SWP-061639