Chardon Rubber Company

373 Washington Street
Chardon, Ohio 44024
Tel. No. (216) 285-2161
FAX No. (216) 286-8422

June 5, 1989

Maytag Company
1 Dependability Square
Newton, Iowa 50208

Attention: R.W. Daasch

Subject: Maytag 9-1403 Door gasket compound submittal

Enclosed please find as follows:

3 slabs of Chardon compound no. 03270
1 test report per material spec ASTM D-2287, type PVC 4341
1 Computer process of color match by Lancer Dispersions on proposed compound.

We will be awaiting your reply.

Richard Znidarsic

cd
cc: Pete Bongiovanni
John Cross
Dave Grepp
Pat Loney

THE CHARDON RUBBER COMPANY

CERTIFICATION OF TEST RESULTS

DATE 6-5-89

FOR: Maytag MAT'L. SPEC. D2287-75 Type PVC 4341

PART NO. 9-01403 ORDER NO. Sample COMPOUND NO. ~~03270~~

(Door gasket)

		REQUIRED	OBTAINED
ORIGINAL UNAGED PROPERTIES			
Tensile, psi	④	1575 min.	1891
Elongation, %		250 min.	398
Durometer	④	65-74	70
Color		MAS-088	Pass
AIR OVEN AGED **HRS. @**			
Tensile, % Change			
Elongation, % Change			
Durometer, Change			
COMPRESSION SET **METHOD B** **HRS. @**			
% Set			
SUFFIX TESTING			
Volitile loss @ 105°C	①	-1.0% max.	-.30%
Specific gravity	③	1.25 to 1.29	1.27

The test results are certified to be accurate and representative of the submitted samples as determined by tests conducted by our laboratory.

CR-116

CHARDO 01076

THE CHARDON RUBBER COMPANY

CERTIFICATION OF TEST RESULTS

DATE 6-5-89

FOR: MAYTAG MAT'L. SPEC. D2287-75 TYPE PVC 4341

PART NO. 9-01403 (DOOR GASKET) ORDER NO. SAMPLE COMPOUND NO. 03270

		REQUIRED	OBTAINED
ORIGINAL UNAGED PROPERTIES			
Tensile, psi	④	1575 MIN.	1891
Elongation, %		250 MIN.	398
Durometer	④	65-74	70
Color		MAS-088	PASS
AIR OVEN AGED HRS. @			
Tensile, % Change			
Elongation, % Change			
Durometer, Change			
COMPRESSION SET METHOD B HRS. @			
% Set			
SUFFIX TESTING			
VOLITILE LOSS @ 105°C	①	-1.0% MAX	-.30%
SPECIFIC GRAVITY	③	1.25 to 1.29	1.27

The test results are certified to be accurate and representative of the submitted samples as determined by tests conducted by our laboratory.

CR-116

CHARDO 01077