

SEP 24 1982

K21101

4563*

OIC () KY-795-D (H) FWP 06/30/82

(DATE)

(LOT)

(EST WGT)

COMTYP JOB NAME: 03KY795DMH

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	14	YC-2	93	J2019			40		2000	
	14	YC-2	93	42804			23		1150	
	14	YC-2	93	82204-2			3		150	
	14	YC-2	93	24772			2		100	
	14	YC-2	93	92242-1			1		50	
				62839			5		2050	

EQUIP MENT	NAME : "KROLOR" YELLOW MEDIUM	USE LBS	N- CODE	ACCT LBS
	"BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF."			
203	1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
205	2 WEIGH IN DRUM & POUR IN	500	32-D	500
	3 DUMP IN AND STIR 5 MIN LOT	74X50	YC-2-B	3700
	RECORD: START <u>7:00 AM</u>			
	FIN <u>9:00 AM</u>			
	4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.			
	5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
	6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN DE HOT WATER AT 2400-2600 PSI INTO V-205			
	7 RECORD: V-205 VOL <u>50</u> & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205	9 RUN 10" (514 G) WATER INTO V-244 & START AGITATOR			
SV	10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV.			
	RECORD: TIME START <u>6:10 PM</u> TOTAL MINUTES <u>180</u>			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE FLUID TO V-205			
	11 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION			
&	5 (V-243) OR POSITION 10 (V-244)			
CP	13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO			
	REMOTE (TEMP IS SET AT 190-194°F)			
3	14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
	A. 11LG <u>34</u> % PRESET #1 41 GAL		115-A	220
	15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	3FC10 (N-27-D CONTROLLER) IN MANUAL 0.75 GPM		27-D	313
	3FC20 (N-27-D WATER) IN MANUAL LOCAL 7.35 GPM			
	3FR10 (N-27-D/WATER) RATIO 0.98			
	8FC10 (N-32-D CONTROLLER) IN MANUAL 0.96 GPM		32-D	2022
	8FC20 (N-32-D WATER) IN MANUAL LOCAL 7.20 GPM			
	8FR20 (N-32-D WATER) IN REMOTE			
	8FR10 (N-32-D/WATER) RATIO 1.50			

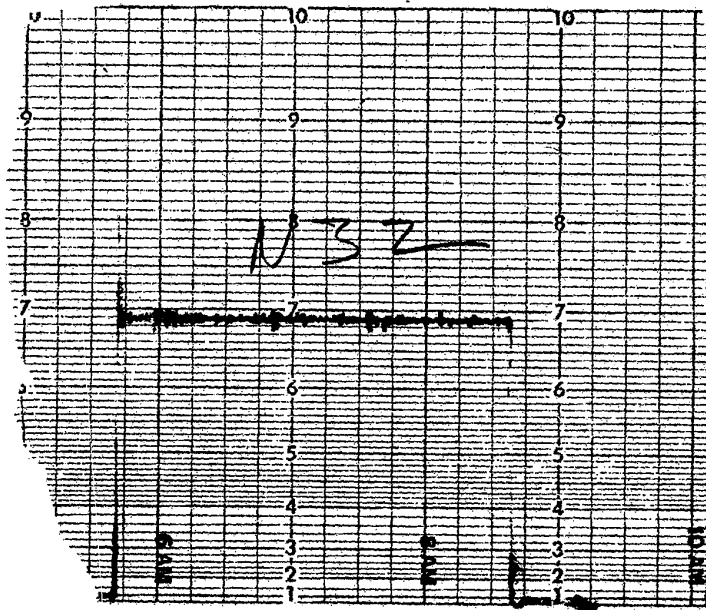
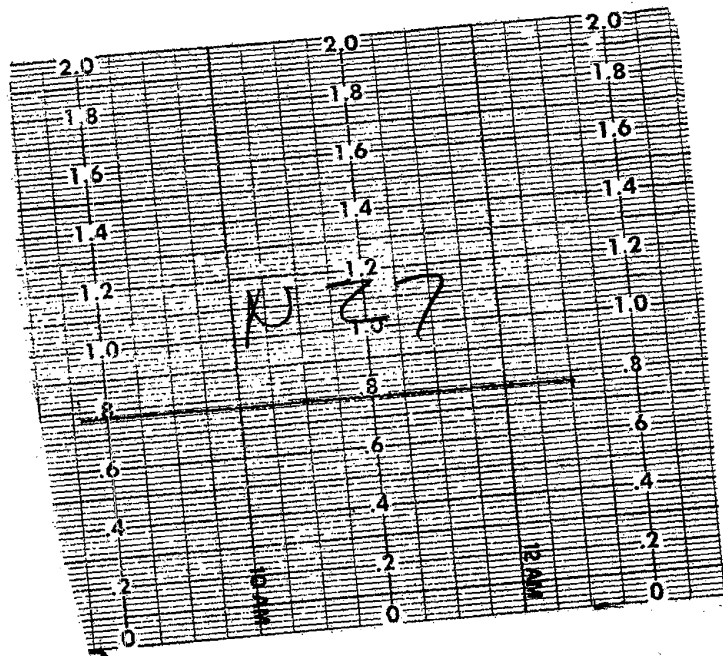
LOT= _____ COMTYP JOB NAME = 03KY795DMH PAGE 02 DATE PRINTED: 8/19/82

EQUIP MENT	PAGE 2	CG 03	KY-795-D	V-244	USE LBS	N- CODE	ACCT LBS
	16	OPERATOR STEP PB					
	17	RECORD LEVEL 2LG 70% IF <35% FOLLOW SOLUTION					
SV	18	MAKE-UP PROCEDURE FOR N-27-D					
SP	19	ADJUST SV TO 58" (2980 G)					
CP	20	RECORD PH 10.4. ADJ TO 11.1-11.3 WITH N-7-D AT 5% (10 PARTS WATER TO 1 PART N-7-D)					
4	21	SIPHON INTO SV. RECORD: PH 11.2 ASSUME 50%			50	7-D	25
	22	OPERATOR STEP PB					
	23	SP STEP 06/39. AFTER HEAT-UP RECORD: PH 10.2					
SV	24	SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO					
SP	25	OPERATOR STEP PB					
	26	SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB					
5	27	SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN LIMITS, SWITCH 3FC20 TO REMOTE					
	28	OPERATOR STEP PB					
	29	DURING STRIKE RECORD:					
		SP STEP					
		V-243/V-244					
		13/46 (30 MIN)	PH 9.8	RANGE 9.0-10.0	TIME 11.50		
		14/47 (60 MIN)	9.8	9.0-10.0	12.20		
		15/48 (2 HRS)	9.7	9.0-10.0	1.20		
		16/49 (3 HRS)	9.7	9.0-10.0	2.20		
		17/50 (FINISH)	7.0	7.5- 8.5	3.25		
		NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.					
		& RECORD: PH _____ ASSUME 77%				27-D	
DRUM	30	WEIGH INTO 55 GAL DRUM			60	7-D	30
6	31	FILL WITH WATER & STIR 2 MIN					
	32	SP STEP 17/50 - AFTER CHECKING PH, OPERATOR PB.					
SV	33	SP STEP 23/53 - RECORD: PH 3.4 (3.3-3.7)					
SP	34	IF NECESSARY ADJ PH (DOWN ONLY) TO 3.3-3.7					
&		RECORD: PH _____					
CP		NOTE: USE LIQUID ALUM, N-115-A. ADD TO SV VIA BADGER METER. STIR 5 MIN AFTER EACH ADDITION.					
7		ASSUME 50%					
	35	SIFT IN			165	115-A	165
	36	SIPHON IN N-7-D FROM S 29 IN 10-12 MIN & STIR 5 MIN				128-A	
	37	RECORD: PH 4.1 (4.0-4.2) & IF NECESSARY ADJ TO PH 4.0-4.2 & RECORD: PH _____					
		(DILUTE 10 TO 1 WITH WATER)				27-D	
		SIPHON N-7-D INTO SV				7-D	
	38	OPERATOR STEP PB					
	39	SP STEP 24/54 - POUR IN & STIR 15 MIN			45	978-A	45
	40	OPERATOR STEP PB					
	41	SP STEP 60 - BATCH COMPLETE					
	42	OPERATOR STEP PB					

START
TIME SP STEP
3:41 PM
11-1

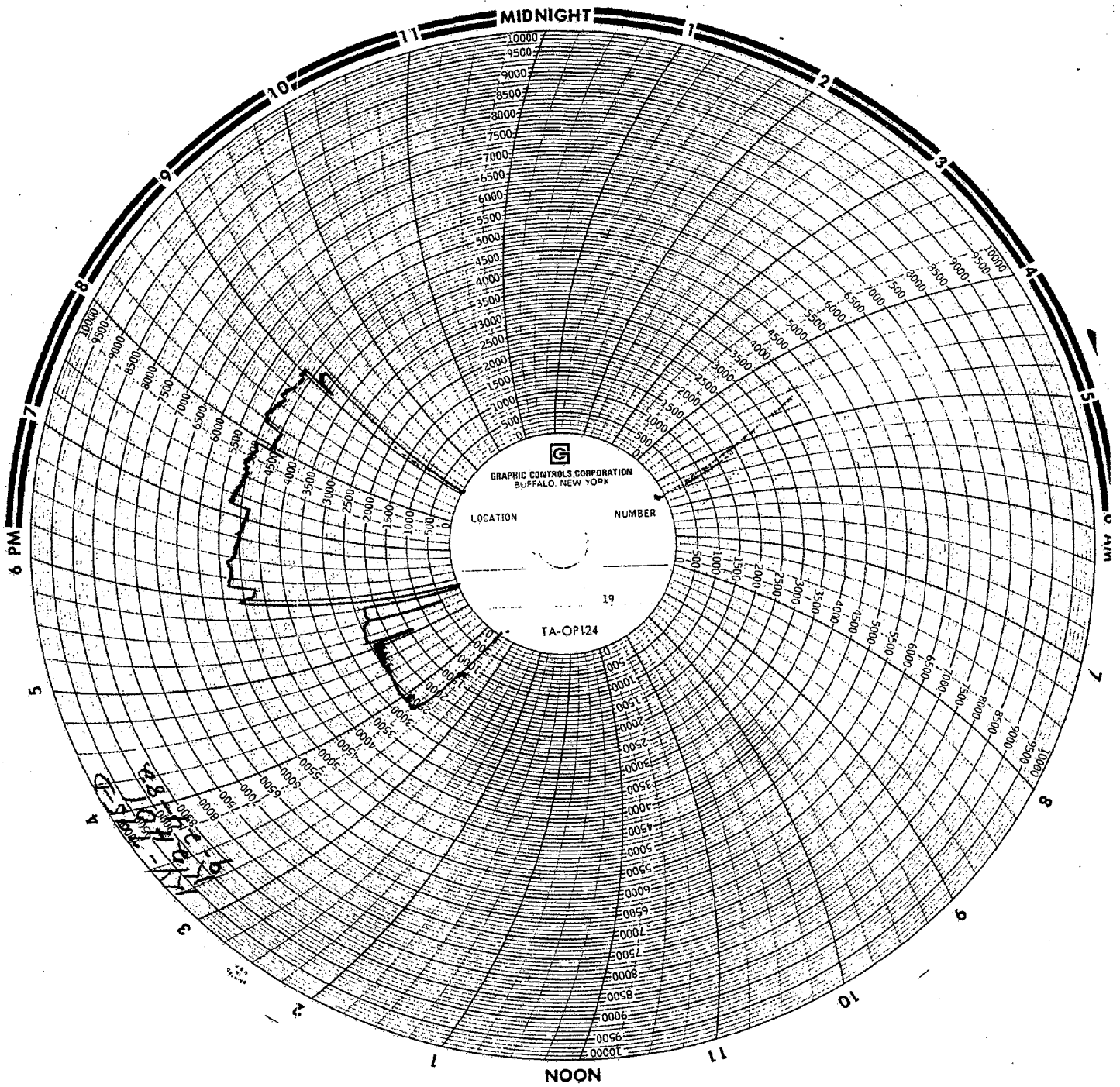
FINISH
TIME SP STEP
4:01 PM
4-1

OPTR
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