

70/11/82
(DATE)

K2J81
(LOT)

3839* LBS.
(EST WT)

() YE-735-D (M) FWP 06/24/82
COMTYP JOB NAME: 01YE735DMM

BLENDED BACK: CG 01, PQ 98,

(CODE)

(LOT)

(POUNDS)

EQUIP MENT	NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT LBS
PREP				
1	1 OBTAIN FOR S-34	315	4-A	315
	2 OBTAIN FOR S-23	42	108-A	42
	3 OBTAIN FOR S-38	105	3-A	105
	4 OBTAIN FOR S-40	58	32-D	58
	5 OBTAIN FOR S-43	47	3-A	47
	6 DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-47	17	765-A	17
	7 DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-51	60	994-A	60

351	8	WEIGH IN	OPTR 201, MK 242, 37.98 %	3755	10-D	1426
2			OPTR, MK, %			

359	9	WEIGH IN.	OPTR 201, MK 360, T-360, 34.31 %	659	423-D	226
3			OPTR, MK, T-%			

35	10	FLUSH DISTRIBUTOR LINES UNTIL WATER COMES OUT ALL JETS RECORD: (OK)	49			
SV	11	RUN IN 40" (1992 G) WATER				
4	12	RUN IN FROM V-354. OPTR, MK, %		41-D	3800	
		PH (2.8-3.7) G/ML (1.270-1.328) % SEE SUPV IF NOT IN RANGE.				
	13	ADJ TO 3294 GAL AT 67-69°F. RECORD: %		57-A		
		(67° IN V-240 & 246; 69° IN V-241, 242, 245)				
	14	STIR 5MIN. & RECORD: PH 7.2 (2.8-3.6) 70%				
	15	IF NECESSARY, ADJ TO PH 3.8-3.9 ASSUME 32% & RECORD: PH 3.9 (3.8-3.9) ASSUME 50%	80	28-D		
		NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING at 705"		7-D	40	
	16	RECORD: 1.112 G/ML (1.117-1.118)				
		NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK LIST & ATTACH				
	17	STIR AT 67-69°F FOR S-25. TAKE 1 QT SAMPLE.				

358	18	RUN 2" (110 G) WATER INTO V-358				
5	19	RUN V-359 INTO V-351				
	20	PUMP V-351 INTO V-358				
	21	TURN ON AGITATOR				
	22	SIFT IN N-108-A FROM S-2				
	23	ADJUST TO 68° (3216 G) AT 67-69°F				
		RECORD: 6.9 %				
	24	STIR 3 MIN. & RECORD: PH 10.0 (9.0-9.5)				
	25	IF NECESSARY, ADJ. TO PH 9.0-9.5 ASSUME 32% & RECORD: PH 9.2 ASSUME 50%	2	28-D		
	26	RECORD: G/ML 1.059 (1.059-1.060)		7-D		
		NOTE: G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH				
	27	STIR AT 67-69°F FOR S-26. TAKE 1 QT SAMPLE.				

OCT 15 1982

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USE	I	N-	USE
LBS	I	CODE	LBS

28 OBTAIN 1 QT SAMPLES OF S-17 & S-27
SOLUTIONS & TITRATE TWICE
RECORD: LOWEST PH _____ & ML N-10-D _____
LOWEST PH _____ & ML N-10-D _____
NOTIFY SUPV IF ML N-10-D IS NOT IN RANGE
7.8-8.2 OR IF THE TWO TITRATIONS DIFFER
BY MORE THAN 0.10 ML N-10-D (IF YES,
FLUSH ALL EQUIPMENT & REPEAT TITRATIONS)
DO NOT PROCEED IF N-10-D TITRATION IS OUT
OF RANGE

SV 6	29	WHEN TITRATION IN S-28 OK, STRIKE V-358 THRU BOTH UNDERSURFACE DISTRIBUTORS INTO SV IN 21-23 MIN. RECORD: START <u>1:22</u> TOTAL MIN. <u>22</u> (67-71*) NOTE: STRIKE TIME UP WHEN 1/2 V-358 BOTTOM SHOWS & BUBBLES APPEARS IN SIGHT GLASSES IMMEDIATELY AT END OF STRIKE WASH IN V-358 SET TIMER FOR 10 MIN. RUN IN USING BADGER METER A.F.A.P. OPTR <u>201</u> , MK <u>2</u> , <u>31.01</u> % OPTR _____, MK _____, _____ %			
	33	DUMP IN N-4-A FROM S-1 A.F.A.P. AFTER N-4-A IS ADDED, STIR 2 MIN. TAKE 8 OZ SAMPLE & RECORD: PH <u>7.9</u> (2.4-2.5) PBXS, <u>+</u> (MUST BE +.) STIR 10 MIN AFTER ADDITION OF N-4-A DUMP IN N-3-A FROM S-3 STIR 3 MIN POUR IN N-32-D FROM S-4 STIR 2 MIN. RUN IN USING BADGER METER STIR 3 MIN & FLUSH ALUM LINE WITH MINIMUM WATER DUMP IN N-3-A FROM S-5 STIR 3 MIN. RECORD: PH <u>6.1</u> (5.8-6.0) IF NECESSARY, ADJUST TO PH 5.8-6.0 RECORD: PH <u>5.9</u> POUR IN N-765-A SOLN FROM S-6 STIR 5 MIN RECORD: PH <u>6.0</u> (5.8-6.0) IF NECESSARY, ADJUST TO PH 5.8-6.0 & RECORD: PH _____ POUR IN N-994-A SOLN FROM S-7 (MUST BE DISSOLVED) STIR 20 MIN. DURING S-52 DUMP IN DUMP IN THE SUB-STANDARD TO BE BLENDED BACK (IF ANY IS SHOWN ON TOP FRONT OF CARD) STIR 20 MINUTES AFTER DUMPING SUB-STANDARD FLOOD TO 153" (7298 G) & STOP AGITATOR	64	28-D	20
	36		336	115-D	168
	46			3-A	
	47	ASSUME 32%	12	28-D	
	50			3-A	
	54	ASSUME 32%		28-D	
	52				
	54		220	128 A	220

START 7:00 AM FINISH 2:15 PM OPTR 201

4C-16-B, 34399, 200 # ✓