

FINISHED PRODUCT SPECIFICATION

PRODUCT:

**MX-1915
SILICATED SUPEREX BLOCKS**

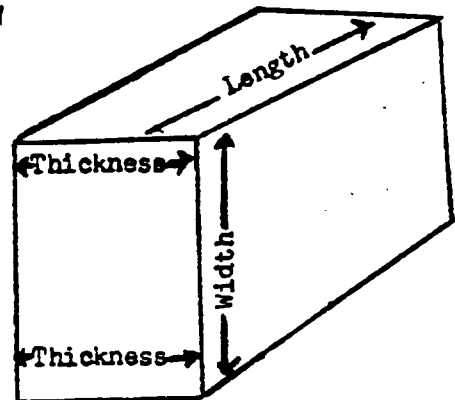
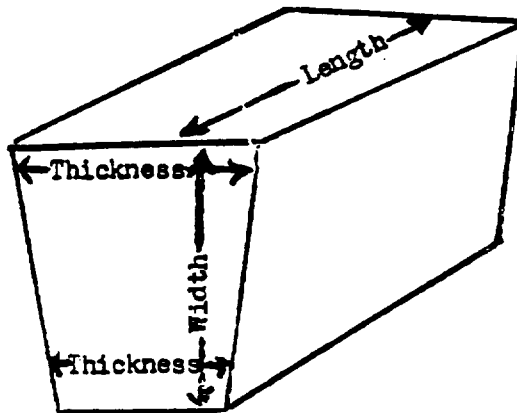
DIVISION **IND**

SPEC. NO.

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IV. PRODUCT AND INSPECTION STANDARDS (Cont'd)

B. Dimensional Tolerances



1. Length - $+1/16"$, $-1/16"$
2. Width - $+1/16"$, $-1/16"$
3. Thickness - Maximum $+1/16"$, $-1/16"$. Sales Dept. desires $+1/32"$, $-1/32"$
4. Taper - A sheet metal template of the correct radius shall be used to check tapered blocks for proper fit to the prescribed radius. This template shall be so constructed that a complete radius of blocks may be set up for inspection. Blocks when set up must fit the prescribed template. The maximum gap which is allowable when the blocks are set up on the template shall not be more than $1/16"$.
5. Block Ends - Shall be square with the long faces to within $1/16"$ per 6" of width. *enter 3/14/51 43- E 9 C*

PLAINTIFF'S
EXHIBIT
K-1664

DEFENDANT'S
EXHIBIT

OE-236

V. QUALITY REQUIREMENTS

- | | |
|-----------------------------|------------------------------------|
| A. Density (lbs/cu. ft.) | Desired Maximum 24#
Maximum 27# |
| B. Modulus of Rupture (psi) | 60 minimum |
| C. Abrasion loss (percent) | |
| 1. 10 min. | 40 maximum |
| 2. 20 min. | 70 maximum |

X - INDICATES
CHANGE - REASON:

Change in gap tolerance from $1/32"$ to $1/16"$

AUTHORITY
FOR CHANGE

Regular Approval

FILE-HOLDERS

H. A. J. C.

IND
ENG.

PROD
SUPT.

PLANT
FINANCE
OFFICE

RESEARCH
LAB.

DIR. QUAL
CONTROL

MGR. QUAL
CONTROL

SUPR. QUAL
CONTROL

SUPERSEDES:
FORM 5013-7
PRINTED IN U.S.A.

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DATE ISSUED

12/5/50