WOODWARD

Operation Report
Dept. 246 - Aroclor
August - 1966

PRODUCTION (Current Month)

Scheduled - 1,741,633#
Actual - 1,741,633#

PRODUCTION SUMMARY

Aroclor	Current Month	Year to Date
1242	627,231#	6,921,211#
1248	447,443	3,301,622
1254	371,710	3,455,484
1260	271,837	2,860,235
1262	11,400	48,840
1232	12,012	12,012
	1,741,633#	16,599,404#

YIELDS

	Standard	Actual	YTD
% Theory yield on Biphenyl-	97.0%	97.87%	98.37%

Availabilities

Repair - 100% Process - 100% Other - 100% Total - 100%

Inventory downtime amounted to 268 hours (36%) during August.

Quality

Stability chlorides continued to be high by the thermal-chemical and Monsanto stability tests. The one lot of 1242 produced had .67 ppm thermal-chemical chlorides and was at the upper specification limit of 0.55 ppm monsanto stability chlorides.

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Operations

Only three of the five chlorinators were operated most of the month due to inventory downtime. On August 25 four chlorinators were in operation when sales increased slightly.

Drum stocks of Aroclor 1242 and Therminols FR-1 and FR-2 were low at the end of the month. A third packaging operator will be added next month to increase the drum stocks. The number of packaging operators will be reduced back to two when and if drum sales are reduced.

Stock Position

	Aroclor	1st of Month	Last of Month
Whse. Stock -	1242	182,070#	77,365#
	1248	319,565	373,205
	1254	501,820	528,460
	1260	208,620	190,380
	1262	45,520	52,120
	Therminol FR-0	1,270	0
	" FR-1	22,800	6,600
	" FR-2	126,600	94,800
	" FR-3	25,800	25,800
	Total	1,434,065#	1,348,730#

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Dept. 246

	Aroclor	1st of Month	Last of Month
Dept. Stock (Bulk)	1242	462,413#	382,201#
	1248	338,800	113,870
	1254	132,492	130,200
	1260	229,184	74,473
	Total -	1,162,889#	700,744#
Total Whse. & Dept. Stock -		2,596,954#	2,049,474#

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