

MAKING INSTRUCTIONS: BATCH UNIT

S.V. C.V. D.V.

CG CODE XYW-968-P PKG.

EST. WGT. LBS.

STD. HRS. TIME M

PROCESSES	APPROVED BY
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()	()
TYPED BY	

NON-BLEEDING

Equip-ment	NAME: "DALAMAR" HIGH SOLIDS DISPERSION	Use Lbs.	N Code	Acct. Lbs.
AIM 4	20 Pump V-214 back to AIM and squeegee out bottom of V-214.			
V-214 5	21 When V-214 empty, run AIM through homogenizer (2nd pass) at 4800-5200 psi into V-214. NOTE: Scrape down AIM walls while homogenizing.			
	22 Flush AIM with 238 lbs. water using water meter and run through homog. at 1800-2200 psi into V-214.			
	23 Stir 30 min. <i>Run set-up</i>			
	24 Take 1-16 oz. sample and deliver to CTL for color test.			
	25 Hold at this point. Do not proceed until advised by R&D, RLS			
	26 If advised by CTL that product meets Hegman spec and is strong versus std. dilute to std str with lbs. of water (see step 30 or 36 for alternate instructions)			
	27 Stir 30 min.			
	28 Resample 1-16 oz. sample to CTL for color test.			
	29 Hold at this point. Do not proceed until advised by R&D - RLS.			
	30 If advised color and str to be OK fill 2-16 oz. and 2-32 oz. jars from packout line and deliver to CTL.			
	31 Immediately discharge in 55 gal. lined drums.			
	32 Record: Scale accuracy 50 lb. , 500 lb.			

*added 150 H2O - working in with
T2 102°F @ 6:00pm
at 7:34pm T2 96°F used
74# ice. 10pm add 50 ice
fluids change.*

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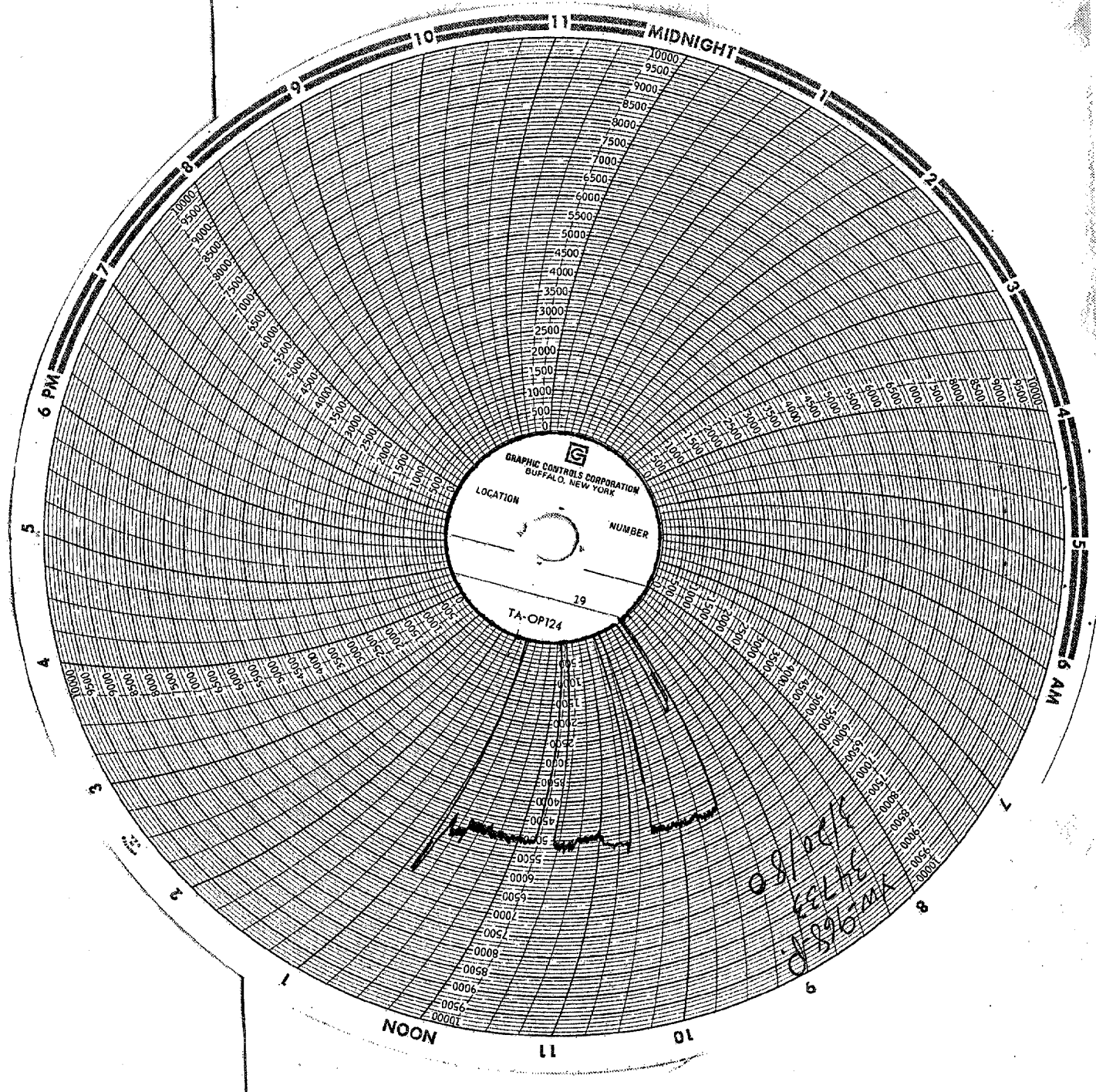
S.V. _____ C.V. _____
 CG _____ CODE XYW-968-P PKG. _____
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D.V. _____

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NON-BLEEDING

Equip- ment	NAME:"DALAMAR" HIGH SOLIDS DISPERSION	Use Lbs.	N Code	Acct. Lbs.												
	33 ✓ Adjust drum weight. 34 ✓ Record: <u>RANDOM</u> lb. Total Net Packout 35 ✓ Scheduled: Pack <table><tr><td>Package N-Code</td><td>Scheduled Pack</td><td>Total Net Pack</td></tr><tr><td><u>N-1775</u></td><td><u>10</u></td><td><u>4485</u></td></tr><tr><td></td><td><u>1</u></td><td><u>262</u></td></tr><tr><td></td><td></td><td><u>4747 TOTAL</u></td></tr></table>	Package N-Code	Scheduled Pack	Total Net Pack	<u>N-1775</u>	<u>10</u>	<u>4485</u>		<u>1</u>	<u>262</u>			<u>4747 TOTAL</u>			
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	<u>1</u>	<u>262</u>														
		<u>4747 TOTAL</u>														
	36 ✓ If advised by CTL that product does not meet Hegman spec proceed to step 31. Omit 100 mesh screen.															
Misc 8	37 ✓ Clean homogenizer per std. practice <table><tr><td><u>Start</u></td><td><u>Fin</u></td><td><u>Optr.</u></td></tr><tr><td>_____</td><td>_____</td><td>_____</td></tr><tr><td>_____</td><td>_____</td><td>_____</td></tr><tr><td>_____</td><td>_____</td><td>_____</td></tr><tr><td>_____</td><td>_____</td><td>_____</td></tr></table> <	<u>Start</u>	<u>Fin</u>	<u>Optr.</u>	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____	_____
<u>Start</u>	<u>Fin</u>	<u>Optr.</u>														
_____	_____	_____														
_____	_____	_____														
_____	_____	_____														
_____	_____	_____														



N 31963.01

DUP050292947

DATE:

DELIVER TO _____ BLDG. _____ FLOOR _____ BY _____ M.

FOR CODE _____ LOT _____
WRITTEN BY _____
Production Control _____

CONSUMPTION DATA

[illegible]

***Each Supervisor must explain weight differences on reverse side.**

PICK UP AND RETURN TO STORAGE THE FOLLOWING:

[illegible]

PRODUCTION CONTROL COPY
OPERATING FILE COPY
WAREHOUSE FILE COPY
RAW MATERIAL FILE COPY
PRODUCTION CONTROL FILE COPY

PLACED IN LOCATION BY: OPER. # _____ DATE _____ SUPVR. _____

5:14 54

12 54

15 54

17 54

off

on 5:19 36

5:25 20

78°

80°

81°

83

6:15
star

N 31963.03

DUP050292949

S.V.

C.V.

D.Y.

CG 46 CODE YW-968-P PKG.

→ LOT 34733

3/21/80

EST. WGT. 0 LBS.

STD. HRS.	TIME	M
1	10:00	10
2	10:15	10
3	10:30	10
4	10:45	10
5	11:00	10
6	11:15	10
7	11:30	10
8	11:45	10
9	12:00	10
10	12:15	10
11	12:30	10
12	12:45	10
13	13:00	10
14	13:15	10
15	13:30	10
16	13:45	10
17	14:00	10
18	14:15	10
19	14:30	10
20	14:45	10
21	15:00	10
22	15:15	10
23	15:30	10
24	15:45	10
25	16:00	10
26	16:15	10
27	16:30	10
28	16:45	10
29	17:00	10
30	17:15	10
31	17:30	10
32	17:45	10
33	18:00	10
34	18:15	10
35	18:30	10
36	18:45	10
37	19:00	10
38	19:15	10
39	19:30	10
40	19:45	10
41	20:00	10
42	20:15	10
43	20:30	10
44	20:45	10
45	21:00	10
46	21:15	10
47	21:30	10
48	21:45	10
49	22:00	10
50	22:15	10
51	22:30	10
52	22:45	10
53	23:00	10
54	23:15	10
55	23:30	10
56	23:45	10
57	00:00	10
58	00:15	10
59	00:30	10
60	00:45	10
61	01:00	10
62	01:15	10
63	01:30	10
64	01:45	10
65	02:00	10
66	02:15	10
67	02:30	10
68	02:45	10
69	03:00	10
70	03:15	10
71	03:30	10
72	03:45	10
73	04:00	10
74	04:15	10
75	04:30	10
76	04:45	10
77	05:00	10
78	05:15	10
79	05:30	10
80	05:45	10
81	06:00	10
82	06:15	10
83	06:30	10
84	06:45	10
85	07:00	10
86	07:15	10
87	07:30	10
88	07:45	10
89	08:00	10
90	08:15	10
91	08:30	10
92	08:45	10
93	09:00	10
94	09:15	10
95	09:30	10
96	09:45	10
97	10:00	10
98	10:15	10
99	10:30	10
100	10:45	10

PROCESSES

APPROVED BY

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(2)

15

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TYPED BY

NON-BLEEDING

N 31963.04

DUP050292950