July 1, 1957

Replaces Formula No. Tex-231
dated 12/[illegible]/54

cancelled 10-29-74

ACME, TEXAS PLANT FORMULA

-/ PATCHING PLASTER NO. TEX 961

KIND OF PLASTER - Patching Plaster

SCREEN TEST -		Thru 50 Mesh	Thru 100 Mesh
	Maximum	99%	98%
	Minimum	97%	94%
	Average	98%	96%

-/SETTING TIME -	Maximum	Minimum	Average
Tested Neat	90 min.	70 min.	80 min.

TESTING CONSISTENCY -	Maximum	Minimum	Average
Tested Neat	60	52	57

-/FORMULA	BATCH	PERCENT	TYPE
Molding Plaster No. Tex-230	1000.0lbs.	97.992	1959.84 lbs.
Retarder	.5	.048	00.96
Asbestos Floats 74F-17	20.00	1.959	39.18
	1020.5 lbs.	100.000	[illegible].00

REMARKS - The retarder varies according to the setting time of the Molding Plaster. The amount of retarder shown in the formula is an average figure for use in computing standard costs.

-/ Indicates changes in this revision.

CGS-cw

PLAINTIFF'S EXHIBIT

GP-1279

SGP 0017247

July 1, 1957

Replaces Formula No. Tex-201
dated 12/[illegible]/54

cancelled
10-29-74

ACME, TEXAS PLANT FORMULA

-/ PATCHING PLASTER NO. TEX 961

KIND OF PLASTER - Patching Plaster

SCREEN TEST -		Thru 50 Mesh	Thru 100 Mesh
	Maximum	99%	98%
	Minimum	97%	94%
	Average	98%	96%

-/ SETTING TIME -	Maximum	Minimum	Average
Tested Neat	90 min.	70 min.	80 min.

TESTING CONSISTENCY -	Maximum	Minimum	Average
Tested Neat	60	52	57

-/ FORMULA	BATCH	PERCENT	T/N
Molding Plaster No. Tex-230	1000.0 lbs.	97.992	1959.84 lbs.
Retarder	.5	.048	00.98
Asbestos Floats 7SF-17	20.00	1.959	39.18
	1020.5 lbs.	100.000	[illegible]

REMARKS - The retarder varies according to the setting time of the Molding Plaster. The amount of retarder shown in the formula is an average figure for use in computing standard costs.

-/ Indicates changes in this revision.

CGS-cw

SGP 0017248

ACME FORMULA #961
ASBESTOS CONTAINING PRODUCTS

SGP 0017245

ACME FORMULA # 961
ASBESTOS CONTAINING PRODUCTS