

STV: 200, 202, 204, 210, 213, 261

D.V.

DATE PRINTED: 1/26/88

CG 20 CODE BT-427-D PKG ____

PROCESSES
() BT-427-D (J)APPROVED BY
BBK 11/20/81

JUN 30 1982

G2H51

(DATE)

(LOT NUMBER)

TYPED BY: DB

EST. WT. 2225* LBS.

STANDARD HRS. _____

TIME _____ M

Use in 8900-A & C-518, 416#

EQUIP MENT	NAME: "MONASTRAL" BLUE R	02 PAGES	USE LBS.	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A & N-8802-A, PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES				
SV 1	1 RUN 2-3" (+ OR - 200 G) WATER INTO V-213				
1	2 STATION # 1 WEIGH & PUMP IN GALS OF WATER SEQUENCER STEPS			8900-A	416
	LOT 6 11 16 #100% % C-518 DRUMS 416 22.6		1841	8900-A	
	TOTAL 416 #100%				
3	1 STATION # 1 WEIGH & PUMP IN GALS OF WATER SEQUENCER STEPS			8802-A	1855
	LOT 6 11 16 #100% % 144-A 150 20 20 652 40.5 496-A 50 20 50 395 15.8 503-A 50 20 50 504 20.0 493-B 50 20 50 304 16.2		1609 2500 2518 1877	8802-A	
	TOTAL 1855 #100%				
4	TURN ON AGITATOR				
313	5 RUN IN 14" (207 G) WATER INTO V-313 & HEAT TO 80-100 DEG F				
2	NOTE: VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE				
	6 ADD IN 3-4 MIN		185	530-A	185
	8 STIR 5 MIN & RECORD: PH 10.3 (10.0-10.5)				
	STIR 15 MIN OR LONGER TO DISSOLVE FOR S 15				
304	9 RUN IN 10" (122 G) WATER INTO V-304				
3	10 WEIGH & DUMP IN		64	20-A	64
	11 STIR TO DISSOLVE FOR S 17				
SV	12 RECORD: PH 9.0 (8.0-10.0)				
4	13 IF NECESSARY, ADJ TO PH 8.0-10.0 ASSUME 50% & RECORD: PH ASSUME 77%			7-D 27-D	

JUL 1 1982

N32872

DUP050464527

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-427-D (J)	USE LBS	N-CODE	ADCT LBS
	✓14	HEAT TO 170-175 DEG F IN 20-25 MIN			
		RECORD: TIME START <u>1:30 P</u> TEMP <u>170</u> °F			
SV	✓15	RUN IN V-313 FROM S 8 THRU A 20 MESH SCREEN			
4	✓16	STIR 10 MIN			
CONT.	✓17	RUN IN V-304 FROM S 11 THRU A 20 MESH			
		SCREEN			
	✓18	STIR 15 MIN			
	✓19	FLOOD TO <u>52</u> "			
	✓20	STOP AGITATOR			
		SV 200 202 204 210 213 261			
		S19 77" 87" 88" 74" 52" 60"			
		GAL 5205 5150 5174 5143 5153 5220			
		START <u>4:30 P.M.</u> FIN <u>11 P.M.</u> OPTR <u>54</u>			
		<u>11 P</u> <u>3-AM</u> <u>86</u>			