

CG 04

CODE KO-789-D

PKG

PROCESSES

APPROVED BY:

NOV 5, 1982

L2J49

5179*

() KO-789-D (I)

FWP 11/04/82

COMTYP JOB NAME: 04KO789DMI

(DATE)

(LOT)

(EST WGT)

WAREHOUSE REQUEST NO.

11025

LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	01	YC016B	93	<u>62485</u>	<u>2000</u>	100.00	<u>40</u>	50	<u>2000</u>	<u>2000</u>
	01	YC016B	93	<u>121239</u>	<u>1350</u>	100.00	<u>27</u>	50	<u>1350</u>	<u>1350</u>
	01	YC016B	93	<u>122587</u>	<u>850</u>	100.00	<u>17</u>	50	<u>850</u>	<u>850</u>
	01	YC016B	93			100.00		50		
	01	YC016B	93			100.00		50		

EQUIP	NAME : "KROLOR" ORANGE Y	NON-BLEEDING	USE LBS	N-CODE	ACCT LBS
211	"BEFORE USING SV MAKE SURE N-28-D LINE (HYDRO-CHLORIC ACID) IF ANY IS BLANKED OFF."				
&	RUN 60" (990 G) WATER IN V-211. SET AGITATOR ON HIGH SPEED.				
208	WEIGH IN DRUM AND POUR IN (SODIUM SILICATE)		530	32-D	530
	DUMP IN AND STIR 5 MIN (MOLYBDATE ORANGE)		84X50	YC16B	4200
1	RECORD: START	LOT			
	FIN	<u>7:00 PM</u>	<u>2000</u>		
		<u>6:30 PM</u>	<u>1350</u>		
		<u>12:185</u>	<u>850</u>		
	ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD.				
	RECORD PH: (9.0-10.5)				
	WITH AGITATOR ON LOW SPEED PUMP V-211 THRU HOMOG AT 2800-3200 PSI INTO V-208				
	WHEN V-211 MTY, WASH COLOR THRU HOMOG WITH MIN HOT WATER AT 2800-3200 PSI INTO V-208				
→	RECORD: V-208 VOL. <u>50</u> & ADJUST TO 54" (1890G)				
	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY				
208	RUN 10" (514 G) WATER INTO V- <u>246</u> , START				
&	AGITATOR & INSTALL TEMP CHART				
SV	PUMP V-208 THRU HOMOG AT 4800-5200 PSI INTO SV.				
2	RECORD: TIME START <u>4:15 PM</u> TOTAL MINUTES <u>180</u>				
	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-208				
11	WHEN V-208 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV				
349	WHILE HOMOG, RUN 6" (284 G) WATER INTO V-349				
&	RUN 1000# WATER INTO V-384 & HEAT TO 110-120°F				
384	WEIGH INTO V-384 & PUMP TO V-349		2545	32-D	2545
	RUN 1000# WATER INTO V-384 & PUMP TO V-349				
3	ADJ V-349 TO <u>22</u> (1040 G) & STIR 15 MIN				
	RECORD DENSITY: <u>1.086</u> G/ML (1.082-1.086)				
SV	WHEN S-10 HOMOG COMPLETE, ADJ SV TO <u>45</u> (2300 G)				
4	RECORD: PH <u>10.6</u> & ADJ TO 11.1-11.3 USING N-7-D (CAUSTIC SODA SOLN) AT 5% (10 PARTS WATER TO 1 PART N-7-D)				
	SIPHON N-7-D INTO SV & RECORD: PH <u>11.1</u>				
20	HEAT TO 190-194°F IN 55-65 MIN & REC: HT ____ °F		22	7-D	11
	& RECORD: ____ °F. STRIKE MUST START IMMEDIATELY				

NOV 5 1982

EQ

WAREHOUSE REQUEST FORM

REQUEST NO. 11025
11/04/82

DELIVER TO Making BY 11/5/82 7 AM/PM

FOR: CG 04 CODE K07890 LOT L2J49 SCHEDULED 11/05/82

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
TEMP	01	YC016B	93	F2H85	2000 ✓		40	50	2000	-----
BAY 3	01	YC016B	93	D2K39	1350 ✓		27	50	1350	-----
35BAY2	01	YC016B	93	K2J87	850 ✓		17	50	850	-----

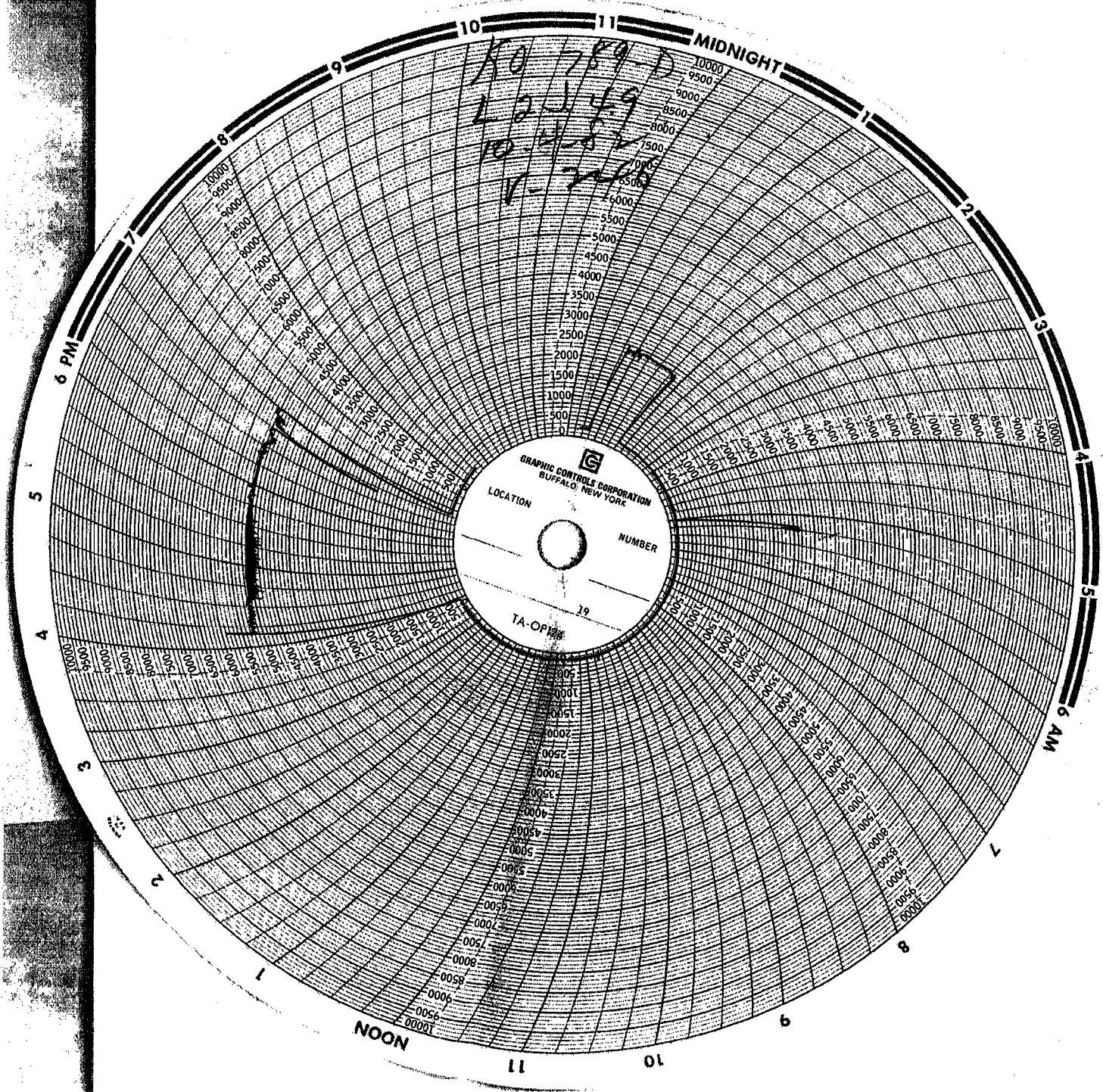
PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT
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EXPLANATION FOR SHORTAGE/OVERAGE:

SIGNED _____ DATE ___/___/___

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL



V-246

