

CINCINNATI MILLING PRODUCTS DIVISION

INTER-OFFICE MEMORANDUM

ACTION COPY TO: E. H. Vogely

FROM: J. T. Ryan

COMES TO: ~~L. H. Treat~~ - File E 4

W. G. Bancroft
G. E. Baldwin
R. C. Fisher (3)
R. G. Hempelmann (4)
W. E. Kaiser

DATE: February 21, 1967

SUBJECT: Availability of diamond wheel
core materials

CUSTOMER:

LOCATION:

ORDER NO.

WHEEL SIZE:

SHAPE:

GRADE:

CONCENTRATE TYPE:

RE. LETTER DATED:

PLAINTIFF'S EXHIBIT

CGI-23

FROM:

M. G. Miefert

W. Irvine

A meeting was held with production people today at which certain limitations were agreed upon as to the availability of diamond wheel core materials. These limitations are as follows:

Aluminoid Core

0" thru 8" diameter
Over 8" thru 12" diameter

1/8" thru 1" thick
3/16" thru 1" thick

Abrasive Filled Phenolic Core

0" thru 8" diameter
Over 8" thru 12" diameter

less than 1/8" thick
less than 3/16" thick

This core is restricted to type D1 wheels.

Metallic Aluminum Core

~~12" diameter and less~~
Over 12" diameter

~~Over 1" thick~~
All thicknesses

Black Bakelite Core

0" thru 12" diameter
(except cup wheels)
Cup wheels

1/4" thru 3/4" thick
Web ("B" dimension) 1/4" thru 3/4"

General

The abrasive/phenolic core is not machinable and is restricted to type D1 wheels. Within this limitation, and upon customer request, it may be used with the same restrictions as those placed on Black Bakelite.

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