

V.

PC-NSP

C.V.

(260)

D.V. 315, (317), 322, (323)

CG 40 CODE RT-539-D PKG.

→ FEB 20 34474

EST. WGT. 486 LBS.

STD. HRS. TIME 13P M

PROCESSES		APPROVED BY
() RT-539-D	(N)	EWK 10-25-77
(U) RC-15-A	()	DCG 10-25-77
()	()	MTW 10-31-77
()	()	
TYPED BY		
		11-14-77

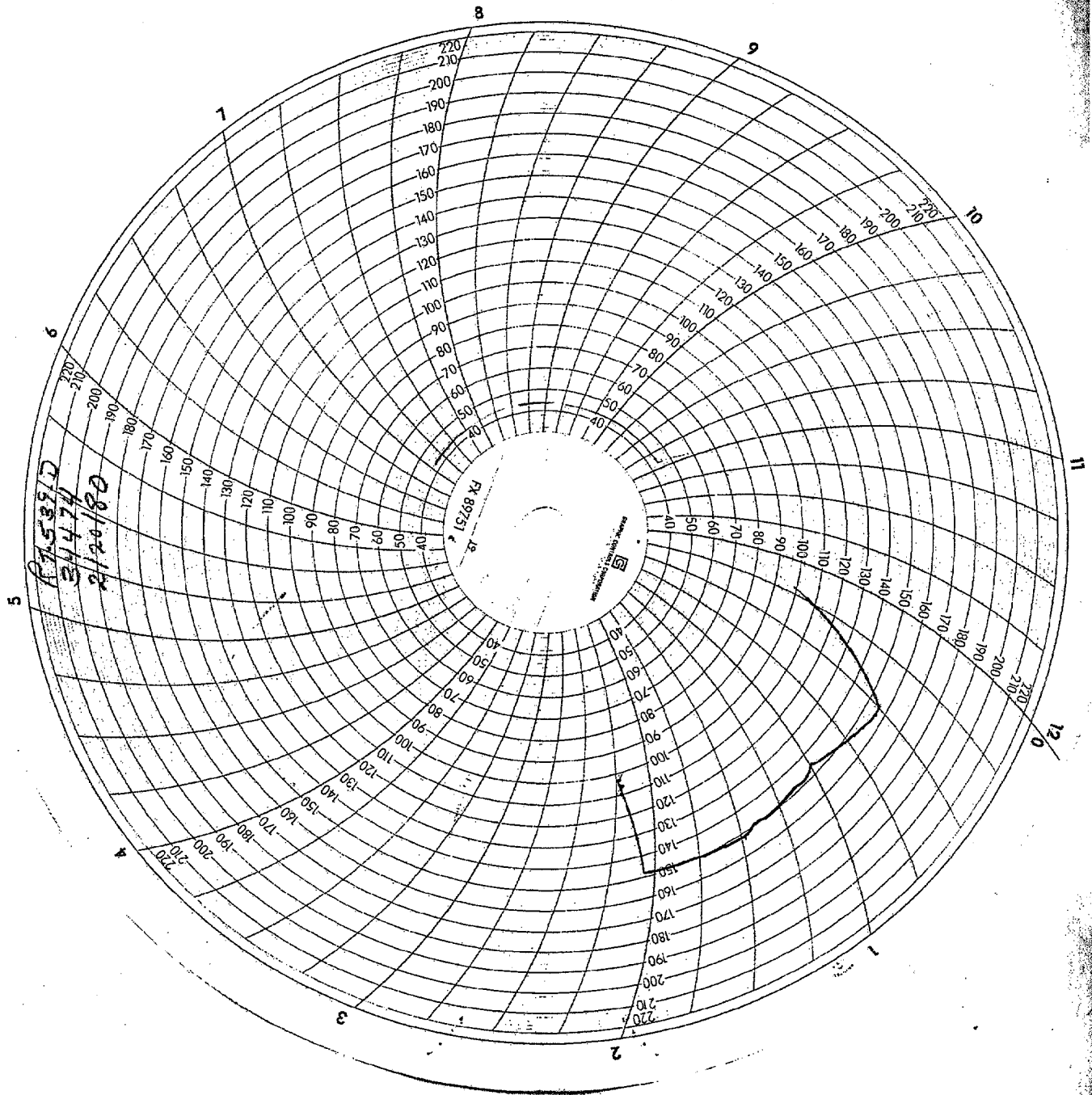
PUNCHED & CHECKED

FEB 22 1980

EAST-PROSS

N. BLEEDING

UIPMENT	NAME: NAPHTHANIL® RED DARK	USE LBS.	N CODE	ACCT. LBS.
Misc 1	1 Obtain for S 6		24-C	
	2 Obtain for S 31		151-C	
	3 Clean, dress, close 24" clarif press - 15 frames			
DV 2	4 Run 12" (398 G) water into V- 317			60
	5 Run in from V-324 M 3 30.75%	174	28-D	22
	6 Dump in from S 1 LOT #100% 310 161 75.5	213	24-C	161
	7 Add & stir 15 min to wet LOT 70.0 c/l	206	196-C	2
	8 Adj to 21" (710 G) at 28-32°F 6 x 330		57-A	1980
	9 Siphon in in 8-12 min M 3 33.46%	206	725-A	69
	10 Stir 5 min & Record: CR + (+); KI + (+)			
	Note: (1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
	Record: CR (+); KI (+)			
	(2) If CR+, KI-, add 10# "as is" increments Assume 33%		725-A	
	Record: CR (+); KI (+)			
	11 Stir 30 min at 28-32°F maintaining +CR, +KI for S 17			
	Record: Time Start 6:05 AM			
Misc 3	12 Slurry in 40 Gal water in drum & precoat clarif press with	5	777-A	5
302 or 314 4	13 Run 5" (60 G) water into V- 314			
	14 Pour in Assume 50%	78	7-D	39
	15 Pour in & stir 3 min Assume 78%	77	30-D	58
	16 Record: pH 7.1 (6.5-7.5) & if necessary Assume 75%		30-D	
	adj to pH 6.5-7.5 Record: pH Assume 50%		7-D	
DV 5	17 When S 11 stir complete, test DV & Record:			
	CR + (+), KI + (+), Temp: 30 28-32°F		57-A	
	Note: (1) If CR-, KI-, add 20# "as is" increments Assume 32%		28-D	
	Record: CR (+), KI (+)			
	(2) If CR+, KI-, add 10# "as is" increments Assume 33%		725-A	
	Record: CR (+), KI (+)			
	18 Weigh in rubber bucket & wash into DV	5	395-D	5
	19 Stir 5 min & Record: KI (-)			
	20 If necessary, adj to -KI & Record: KI - (-)	3	395-D	3
	21 Dump in	25	113-A	25
	22 Dump in & stir 15 min	10	777-A	10
	23 Pump DV thru clarif press into V- 317 maintaining temp at 28-32°F Record: Time Start 10:07 AM Total min	2 x 330	57-A	



N 31910.01

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