

VINYL DEPARTMENT DAILY REPORT

DATE: 9-5-92

SHIFT	REACTOR CHARGES		BAG/DEGAGGING		SIFTER OVERFLOW			Hours Incin On	QUALITY			PERSONNEL			Abnormal Batch Reports?		Spills/Reports Filed?																																																																																																																																																																																																																																																																																							
	Old	New	BAGGED	DE-BAG	RATE	BOXES DE BOXED	BOXES TO DE BOX		LBS STRAPPED & WEIGHED	Moisture Samples Over Max	Regulars/Points Out Of Control	Hours Overtime	Hours Absent	Vac	Yes	No																																																																																																																																																																																																																																																																																								
																		Yes	No																																																																																																																																																																																																																																																																																					
C	5	8	42750	4500		2	0	0	0	0	12.0	0	12.0		X																																																																																																																																																																																																																																																																																									
A	9	8	42750	4500		1	0	0	0	0	12.0	0	12.0		X																																																																																																																																																																																																																																																																																									
TOTALS	14	14	85500	-		3	0	0	0	0	24.0	0	24.0																																																																																																																																																																																																																																																																																											
PRODUCTION TOTAL-DAY: 1,199,080 MONTH TO DATE: 6,965,792 COMPOUND: 130,000 YARD: 1,361,580																																																																																																																																																																																																																																																																																																								
MAJOR DOWNTIME: REACTORS/DRYERS																																																																																																																																																																																																																																																																																																								
SAFETY: TANK % REACTOR STATUS FRESH 401 76 SOUTH 35 D-300 5385 0500 741 5415 0400 NORTH 11 400 5385 dump 742 5415 0200 FRESH 745 75 500 5395 0200 743 5415 0500 EAST 36 600 5395 0600 744 5415 0300 WEST 12 700 5265 0400 745 5265 dump																																																																																																																																																																																																																																																																																																								
FIRST AID CASE ☒ NO ☐ YES DOCTOR CASE ☒ NO ☐ YES COMMENTS:																																																																																																																																																																																																																																																																																																								
QUALITY/SPC <table border="1"> <thead> <tr> <th>Blend Tank</th> <th>Product</th> <th>Silo</th> <th>%</th> <th>Product</th> <th>Grade</th> <th>Pounds</th> <th>RX</th> <th>PROD.</th> <th>STATUS</th> <th>RX</th> <th>PROD.</th> <th>STATUS</th> <th>Grade</th> </tr> </thead> <tbody> <tr><td>550</td><td>POND</td><td>675</td><td></td><td></td><td></td><td></td><td></td><td></td><td>POND</td><td></td><td></td><td></td><td></td></tr> <tr><td>551</td><td>"</td><td>576</td><td></td><td>5265</td><td></td><td>7000</td><td></td><td></td><td>5385</td><td></td><td></td><td></td><td></td></tr> <tr><td>552</td><td>"</td><td>577</td><td></td><td></td><td></td><td></td><td></td><td></td><td>5385</td><td></td><td></td><td></td><td></td></tr> <tr><td>553</td><td>"</td><td></td><td></td><td>5265</td><td></td><td>1000</td><td></td><td></td><td>5385</td><td></td><td></td><td></td><td></td></tr> <tr><td>646</td><td></td><td>281</td><td>48</td><td>5415</td><td></td><td>133000</td><td></td><td></td><td>5305</td><td></td><td></td><td></td><td></td></tr> <tr><td>647</td><td></td><td>282</td><td>67</td><td>5385</td><td></td><td>83000</td><td></td><td></td><td>5265</td><td></td><td></td><td></td><td></td></tr> <tr><td>648</td><td></td><td>475</td><td>52</td><td>5385</td><td></td><td>61000</td><td></td><td></td><td>D-BOX</td><td></td><td></td><td></td><td></td></tr> <tr><td>649</td><td></td><td>476</td><td>58</td><td>5385</td><td></td><td>31000</td><td></td><td></td><td>D-BOX</td><td></td><td></td><td></td><td></td></tr> <tr><td>650</td><td></td><td>478</td><td>68</td><td>5265</td><td></td><td>65000</td><td></td><td></td><td>5305</td><td></td><td></td><td></td><td></td></tr> <tr><td>651</td><td></td><td>479</td><td>73</td><td>5305</td><td></td><td>61000</td><td></td><td></td><td>5305</td><td></td><td></td><td></td><td></td></tr> <tr><td>652</td><td></td><td>490</td><td></td><td>5385</td><td></td><td>41000</td><td></td><td></td><td>5395</td><td></td><td></td><td></td><td></td></tr> <tr><td>653</td><td></td><td>491</td><td></td><td>5385</td><td></td><td>74000</td><td></td><td></td><td>5265</td><td></td><td></td><td></td><td></td></tr> <tr><td>654</td><td></td><td>492</td><td></td><td>5415</td><td></td><td>59000</td><td></td><td></td><td>5265</td><td></td><td></td><td></td><td></td></tr> <tr><td>655</td><td></td><td>493</td><td></td><td>5415</td><td></td><td>60000</td><td></td><td></td><td>5265</td><td></td><td></td><td></td><td></td></tr> <tr><td>407</td><td></td><td>5265</td><td>55</td><td></td><td></td><td></td><td></td><td></td><td>5385</td><td></td><td></td><td></td><td></td></tr> <tr><td>501</td><td></td><td>5395</td><td>30</td><td></td><td></td><td></td><td></td><td></td><td>5415</td><td></td><td></td><td></td><td></td></tr> <tr><td>502</td><td></td><td>5385</td><td>25</td><td></td><td></td><td></td><td></td><td></td><td>5415</td><td></td><td></td><td></td><td></td></tr> <tr><td>747</td><td></td><td>5415</td><td>75</td><td></td><td></td><td></td><td></td><td></td><td>5415</td><td></td><td></td><td></td><td></td></tr> <tr><td>644</td><td></td><td>5265</td><td>70</td><td></td><td></td><td></td><td></td><td></td><td>5415</td><td></td><td></td><td></td><td></td></tr> </tbody> </table>																	Blend Tank	Product	Silo	%	Product	Grade	Pounds	RX	PROD.	STATUS	RX	PROD.	STATUS	Grade	550	POND	675							POND					551	"	576		5265		7000			5385					552	"	577							5385					553	"			5265		1000			5385					646		281	48	5415		133000			5305					647		282	67	5385		83000			5265					648		475	52	5385		61000			D-BOX					649		476	58	5385		31000			D-BOX					650		478	68	5265		65000			5305					651		479	73	5305		61000			5305					652		490		5385		41000			5395					653		491		5385		74000			5265					654		492		5415		59000			5265					655		493		5415		60000			5265					407		5265	55						5385					501		5395	30						5415					502		5385	25						5415					747		5415	75						5415					644		5265	70						5415				
Blend Tank	Product	Silo	%	Product	Grade	Pounds	RX	PROD.	STATUS	RX	PROD.	STATUS	Grade																																																																																																																																																																																																																																																																																											
550	POND	675							POND																																																																																																																																																																																																																																																																																															
551	"	576		5265		7000			5385																																																																																																																																																																																																																																																																																															
552	"	577							5385																																																																																																																																																																																																																																																																																															
553	"			5265		1000			5385																																																																																																																																																																																																																																																																																															
646		281	48	5415		133000			5305																																																																																																																																																																																																																																																																																															
647		282	67	5385		83000			5265																																																																																																																																																																																																																																																																																															
648		475	52	5385		61000			D-BOX																																																																																																																																																																																																																																																																																															
649		476	58	5385		31000			D-BOX																																																																																																																																																																																																																																																																																															
650		478	68	5265		65000			5305																																																																																																																																																																																																																																																																																															
651		479	73	5305		61000			5305																																																																																																																																																																																																																																																																																															
652		490		5385		41000			5395																																																																																																																																																																																																																																																																																															
653		491		5385		74000			5265																																																																																																																																																																																																																																																																																															
654		492		5415		59000			5265																																																																																																																																																																																																																																																																																															
655		493		5415		60000			5265																																																																																																																																																																																																																																																																																															
407		5265	55						5385																																																																																																																																																																																																																																																																																															
501		5395	30						5415																																																																																																																																																																																																																																																																																															
502		5385	25						5415																																																																																																																																																																																																																																																																																															
747		5415	75						5415																																																																																																																																																																																																																																																																																															
644		5265	70						5415																																																																																																																																																																																																																																																																																															
<table border="1"> <thead> <tr> <th>Dryer</th> <th>Product</th> <th>Silo</th> <th>Dryer</th> <th>Product</th> <th>Silo</th> <th>Drums</th> <th>Drums</th> </tr> </thead> <tbody> <tr><td>1</td><td></td><td></td><td>6</td><td>5265</td><td>688</td><td></td><td></td></tr> <tr><td>2</td><td></td><td></td><td>7</td><td>5395</td><td>685</td><td></td><td></td></tr> <tr><td>4</td><td>5395</td><td>685</td><td>8</td><td>5265</td><td>687</td><td></td><td></td></tr> <tr><td>5</td><td>5385</td><td>676</td><td>Fluid Bed</td><td>5415</td><td>690</td><td></td><td></td></tr> </tbody> </table>																	Dryer	Product	Silo	Dryer	Product	Silo	Drums	Drums	1			6	5265	688			2			7	5395	685			4	5395	685	8	5265	687			5	5385	676	Fluid Bed	5415	690																																																																																																																																																																																																																																																		
Dryer	Product	Silo	Dryer	Product	Silo	Drums	Drums																																																																																																																																																																																																																																																																																																	
1			6	5265	688																																																																																																																																																																																																																																																																																																			
2			7	5395	685																																																																																																																																																																																																																																																																																																			
4	5395	685	8	5265	687																																																																																																																																																																																																																																																																																																			
5	5385	676	Fluid Bed	5415	690																																																																																																																																																																																																																																																																																																			
<table border="1"> <thead> <tr> <th colspan="7">Drums Storage:</th> </tr> </thead> <tbody> <tr><td colspan="7">All empty drums out of modules? Y/N</td></tr> <tr><td colspan="7">Empty Drum Storage Area orderly? Y/N</td></tr> <tr><td colspan="7">Calcium Stearate in P-1 48 Drums</td></tr> <tr><td colspan="7">Calcium Stearate in Vinyl 0 Drums</td></tr> </tbody> </table>																	Drums Storage:							All empty drums out of modules? Y/N							Empty Drum Storage Area orderly? Y/N							Calcium Stearate in P-1 48 Drums							Calcium Stearate in Vinyl 0 Drums																																																																																																																																																																																																																																																											
Drums Storage:																																																																																																																																																																																																																																																																																																								
All empty drums out of modules? Y/N																																																																																																																																																																																																																																																																																																								
Empty Drum Storage Area orderly? Y/N																																																																																																																																																																																																																																																																																																								
Calcium Stearate in P-1 48 Drums																																																																																																																																																																																																																																																																																																								
Calcium Stearate in Vinyl 0 Drums																																																																																																																																																																																																																																																																																																								
<table border="1"> <thead> <tr> <th colspan="2">TODAYS Total.</th> </tr> </thead> <tbody> <tr><td>1,661,000</td><td>2,039,000</td></tr> </tbody> </table>																	TODAYS Total.		1,661,000	2,039,000																																																																																																																																																																																																																																																																																				
TODAYS Total.																																																																																																																																																																																																																																																																																																								
1,661,000	2,039,000																																																																																																																																																																																																																																																																																																							

VINYL RESIN FLOW SHEET

VISTA

Shift

A

Time

0700

Date

9-6-92

Blend Tanks

551	Product		Product	550
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

553	Product		Product	552
Level	Blend No	<u>Pnd</u>	Blend No	Level
82 %	Est Lbs		Est Lbs	83 %

647	Product	<u>5265</u>	Product	646
Level	Blend No	<u>609745</u>	Blend No	Level
67 %	Est Lbs	<u>1130</u>	Est Lbs	48 %

649	Product	<u>5265</u>	Product	648
Level	Blend No	<u>5458870</u>	Blend No	Level
54 %	Est Lbs	<u>1500</u>	Est Lbs	52 %

651	Product	<u>5265</u>	Product	650
Level	Blend No	<u>5458370</u>	Blend No	Level
73 %	Est Lbs	<u>0800</u>	Est Lbs	68 %

653	Product		Product	652
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

655	Product		Product	654
Level	Blend No		Blend No	Level
0 %	Est Lbs		Est Lbs	0 %

DRYER 1	
Product	Silo
Blend Tank	

DRYER 2	
Product	Silo
Blend Tank	

DRYER 4	
Product <u>5385</u>	Silo <u>685</u>
Blend Tank <u>501</u>	

DRYER 5	
Product <u>5385</u>	Silo <u>676</u>
Blend Tank <u>502</u>	

DRYER 6	
Product <u>5265</u>	Silo <u>688</u>
Blend Tank <u>407</u>	

DRYER 7	
Product <u>5395</u>	Silo <u>685</u>
Blend Tank <u>501</u>	

DRYER 8	
Product <u>5265</u>	Silo <u>687</u>
Blend Tank <u>407</u>	

502	
Product <u>5385</u>	Level <u>25</u> %
Blend No	Est Lbs
<u>5458630</u>	<u>1/2 Rf</u>

747	
Product <u>5415</u>	Level <u>25</u> %
Blend No	Est Lbs
<u>609944</u>	<u>1/2 Rf</u>
<u>610041</u>	<u>1/2 Rf</u>
<u>610143</u>	<u>1/2 Rf</u>

407	
Product <u>5265</u>	Level <u>55</u> %
Blend No	Est Lbs
<u>609245</u>	<u>1/2</u>

501	
Product <u>5395</u>	Level <u>30</u> %
Blend No	Est Lbs
<u>5458760</u>	<u>1/2 Rf</u>

FLUID BED DRYER	North Silo <u>690</u>
Product <u>5415</u>	South Silo <u>691</u>
Blend Tanks <u>747</u>	

TRANSFER IN PROGRESS		
Product	From	To
<u>5385</u>	<u>282</u>	<u>476-480</u>
<u>5265</u>	<u>576</u>	<u>Bag</u>

644		645	
Product <u>5265</u>	Level <u>70</u> %	Product	Level %
Blend No	Est Lbs	Blend No	Est Lbs
<u>610245</u>	<u>1/2</u>		
	<u>1700</u>		

DRYER PRODUCTION AND STATUS REPORT

DATE 9-5-7d[illegible]

905-52

VINYL SAMPLE LOG

VISTA

ABD00006960

[illegible]

VISTA

VINYL SAMPLE LOG

Date 9-5-92

Product	Blend No.	Batch No	Screens										Past 140	Gel	Bulk Dens.	Dry Time	Color	Gal PVA	Strip Temp	RVCM (%)	Cat	Reactor	Run Time
			40	60	80	100	120	140	200	Pan													
5265	5457070	139	0.0	0.2	8.8	18.3	31.9	27.3	11.3	2.2	13.5	7/2	540	-	1.88	249/40	980	0	7 1/2	700	341		
5385	5457340	147	0.0	0.6	19.9	25.1	22.0	15.4	12.9	3.6	16.5	6 1/2	576	-	1.62	65/78	980	15	5	400	501		
5265	5457470	142	0.0	0.5	12.9	22.5	31.1	22.6	8.10	1.8	10.4	57/7	541	-	1.64	249/40	980	7	7 1/2	700	433		
5395	5457550	147	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	-	1.65	65/78	980	15	6	500	510		
5395	5457660	145	0.0	0.0	13.5	31.6	27.6	17.9	9.7	2.7	12.1	5 1/2	492	-	1.80	65/78	980	15	6	600	457		
5385	5457730	147	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	-	1.48	148	900	15	5	300	441		
5385	5457840	155	0.0	1.8	26.8	24.5	19.4	13.0	10.2	4.3	14.5	5 1/2	580	-	2.02	148	900	15	5	400	445		
5265	5457970	136	0.0	0.2	10.1	19.4	30.5	25.3	11.9	2.4	14.3	57/1	543	-	2.01	249/40	900	0	8 1/2	700	370		
5395	5458050	145	0.0	0.0	13.5	30.6	22.7	15.0	10.5	2.0	13.2	3 1/2	481	-	1.98	65/78	900	15	6	500	512		
5385	5458130	141	0.0	1.5	29.1	28.9	19.9	11.3	7.3	2.0	9.3	8/3	580	-	2.03	148	900	15	5	300	450		
5395	5458260	145	0.0	0.2	13.0	32.8	26.8	15.0	9.4	2.8	12.2	2 1/2	502	-	2.05	65/78	900	15	6	600	449		
5265	5458370	147	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	-	1.48	148	900	0	7 1/2	700	400		
5385	5458440	167	0.0	3.4	32.1	24.0	18.2	10.7	7.4	2.0	9.4	5/2	573	-	1.92	148	900	15	5	400	570		
5395	5458550	145	0.0	0.1	12.4	34.0	27.7	13.8	9.1	2.9	12.0	1/1	448	-	1.91	65/78	900	15	6	500	448		
5385	5458650	145	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	-	1.47	147	200	15	5	300	447		

DATE 9-5-92

ABD00006962

Equipment	0700-1900 Shift	1900-0700 Shift
D-300	3:40	
D-400	3:10	
D-500	3:30	
D-600	2:20	
D-700	1:40	
D-300	5385 5458130	5385 5458430
D-400	5395 5458050	5395 5458440
D-500	5395 5458240	5395 5458550
D-600	5265 5458370	5265 5458890
D-700		5305 5459170
	Start 3:30 on 300 Rev. Per 500 Start 1:40 on 600 Rev. Per 500 + 300 Start 1:50 on 400 Rev. Per 600 Start 1:10 on 700 Rev. Per 400 Long Dump on 600 Sweco motor broken Start 2:120 on 400 Dump; Dumping 600 + working on motor Start 3:30 on 300 Rev. Per 500 Start 3:30 on 500 Dump; For motor change on Sweco Start 3:40 on 300 Dump Start 1:50 on 600 Dump; Dumping 500 + 300 Start 1:40 on 700 Rev. Per 600	① 300 Rev 2 hrs rev 5 + 700 ② Rev 400 - 1 hr rev 600 ③ 600 Rev 2 hrs rev 700 + 300 ④ 600 Rev 300 rev 700 ⑤ 700 Rev 4 hrs rev 500
Charge	5	S. 25% N. 11% 401 76%

VISTA

55

STEAM =

DATE: 9-5-92

[illegible]