

V.

C.V.

214

MAKING INSTRUCTIONS: BATCH UNIT

D.V.

CG 46 CODE YW-731-P PKG. 06 TIME 7 AM

→ LOT FEB 11 34343-1

TAB: PUNCH TOTAL WGT AS EST WGT 5797
EST WGT (DO NOT PUNCH) 5795 Lbs
(REQ.#)

TAB: PUNCH FOLLOWING CONSUMPTIONS

CG	CODE	LOT	PQ	DISP	LBS
46	YC-5-A	33861	93		942
46	YC-5-A	33868	93		1001
46	YC-5-A				
46	YW-731-P	26828-1	98		9004
46	YW-731-P				

TOTAL WGT

8640

PROCESSING		APPROVED BY	
()	YW-731-P	()	BSK 8-17-77
()		()	DCG 8-28-77
()		()	
()		()	
TYRED BY			
NSA 8-25-77			

TAB: DO NOT PUNCH
% PULP WGT

34343-1 7650
34348-2 1021

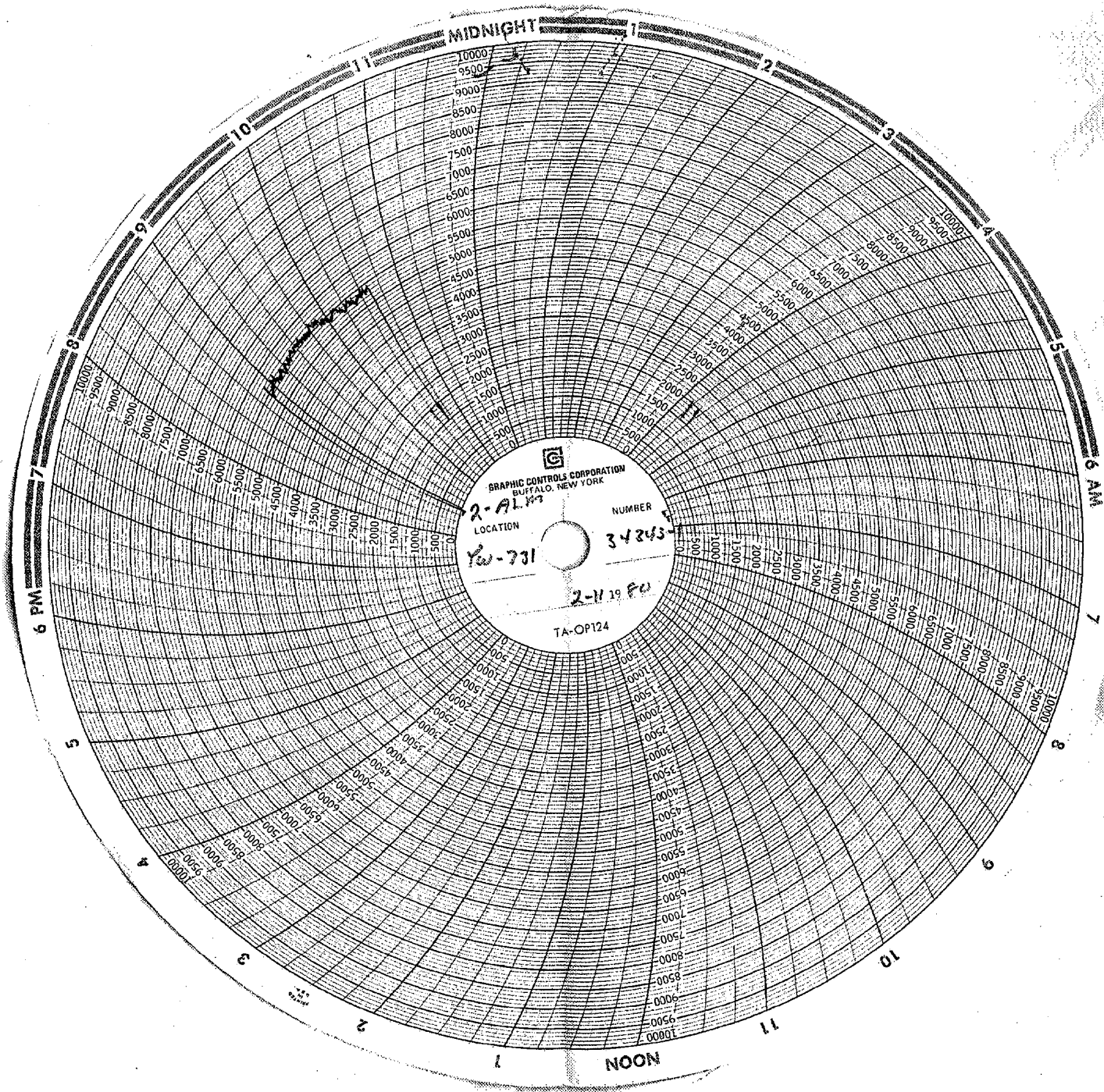
$\frac{8671}{8640} \times 100 = 100.4\% \text{ yield}$

NOTE: USE ~~400~~ HOMOC

BLEEDING

EQUIPMENT	NAME: DALAMAR® YELLOW	USE LBS.	N CODE	ACCT. LBS.
Misc. 1	Note: Making Supv - 1 hour before taking S 28 sample, advise CTL Supv of status			1943
	1 Obtain as listed above	6825	YC-5-A	6825
	2 Obtain & Mix to uniformity for S 8 & S 11		896-B	
	3 Calculate for S 22			
	4 6825 - 6825 # YC-5-A Pulp Wgt (S 1) = 150 # water			
ALM 2	5 Plug ALM # 2 outlet & Dump in 2 drums for 26828-1	450	YW-731-P	450
	6 Add & stir 5 minutes to dissolve	20	3-A	20
	7 Stop agitator			
	8 Dump in one drum YC-5-A from S 1			
	9 Pour in	200	896-B	200
	10 Start agitator & stir minimum time to fluidize. Note: Over-stirring will cause excessive foam			
	11 Dump in rest of YC-5 (S 1) in 2-drum increments. Stir minimum time to fluidize between each increment. Scrape drums			
	12 Pour in & stir 5 minutes	481	896-B	481
	13 Sift in using sifter in 2-4 minutes	8	925-A	8
	14 SCRAPE grating sides & mixer basket with 50# water			
	15 Stir 60 minutes Record: Start 2:15 PM			
	16 Add & stir 5 min	2 ozs	816-A	0
	17 Stop agitator & Record: pH 9.0 (7.0-8.0) 10.0-12.0			
	18 If necessary, adjust to pH 11.0-12.0 (note: dissolve 1# N-3-A in 5# water) Record: pH 11.0 Assume 75%	5	3-A	
	19 Pour in & stir 5 min	8.5	195-B	8.5
	20 When scheduled. Pour in LOT		YW-731	
	Note: Add as volume permits during homog			
	21 Stop agitator			

CHAS. B. BENTLEY



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